

**STATE OF MISSISSIPPI  
AIR POLLUTION CONTROL  
TITLE V PERMIT**

**TO OPERATE AIR EMISSIONS EQUIPMENT**

**THIS CERTIFIES THAT**

Crown Cork and Seal USA, Inc.  
195 Crown Road  
Batesville, Mississippi  
(Panola County)

has been granted permission to operate air emissions equipment in accordance with emission limitations, monitoring requirements and conditions set forth herein. This permit is issued in accordance with Title V of the Federal Clean Air Act (42 U.S.C.A. § 7401 - 7671) and the provisions of the Mississippi Air and Water Pollution Control Law (Section 49-17-1 et. seq., Mississippi Code of 1972), and the regulations and standards adopted and promulgated thereunder.

**Permit Issued:** SEP 17 2014

**Effective Date:** As specified herein.

**MISSISSIPPI ENVIRONMENTAL QUALITY PERMIT BOARD**

  
\_\_\_\_\_  
**AUTHORIZED SIGNATURE**

**MISSISSIPPI DEPARTMENT OF ENVIRONMENTAL QUALITY**

**Expires:** AUG 31 2019

**Permit No.: 2100-00004**

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### **APPENDIX A LIST OF ABBREVIATIONS USED IN THIS PERMIT**

### **APPENDIX B 40 CFR PART 60, SUBPART WW – NEW SOURCE PERFORMANCE STANDARDS FOR BEVERAGE CAN SURFACE COATING**

## **SECTION 1. GENERAL CONDITIONS**

- 1.1 The permittee must comply with all conditions of this permit. Any permit noncompliance constitutes a violation of the Federal Act and is grounds for enforcement action; for permit termination, revocation and reissuance, or modification; or for denial of a permit renewal application. (Ref.: 11 Miss. Admin. Code Pt. 2, R. 6.3.A(6)(a).)
- 1.2 It shall not be a defense for a permittee in an enforcement action that it would have been necessary to halt or reduce the permitted activity in order to maintain compliance with the conditions of this permit. (Ref.: 11 Miss. Admin. Code Pt. 2, R. 6.3.A(6)(b).)
- 1.3 This permit and/or any part thereof may be modified, revoked, reopened, and reissued, or terminated for cause. The filing of a request by the permittee for a permit modification, revocation and reissuance, or termination, or of a notification of planned changes or anticipated noncompliance does not stay any permit condition. (Ref.: 11 Miss. Admin. Code Pt. 2, R. 6.3.A(6)(c).)
- 1.4 This permit does not convey any property rights of any sort, or any exclusive privilege. (Ref.: 11 Miss. Admin. Code Pt. 2, R. 6.3.A(6)(d).)
- 1.5 The permittee shall furnish to the DEQ within a reasonable time any information the DEQ may request in writing to determine whether cause exists for modifying, revoking and reissuing, or terminating the permit or to determine compliance with the permit. Upon request, the permittee shall also furnish to the DEQ copies of records required to be kept by the permittee or, for information to be confidential, the permittee shall furnish such records to DEQ along with a claim of confidentiality. The permittee may furnish such records directly to the Administrator along with a claim of confidentiality. (Ref.: 11 Miss. Admin. Code Pt. 2, R. 6.3.A(6)(e).)
- 1.6 The provisions of this permit are severable. If any provision of this permit, or the application of any provision of this permit to any circumstances, is challenged or held invalid, the validity of the remaining permit provisions and/or portions thereof or their application to other persons or sets of circumstances, shall not be affected thereby. (Ref.: 11 Miss. Admin. Code Pt. 2, R. 6.3.A(5).)
- 1.7 The permittee shall pay to the DEQ an annual permit fee. The amount of fee shall be determined each year based on the provisions of regulated pollutants for fee purposes and the fee schedule specified in the Commission on Environmental Quality's order which shall be issued in accordance with the procedure outlined in Regulation 11 Miss. Admin. Code Pt. 2, Ch. 6.)
  - (a) For purposes of fee assessment and collection, the permittee shall elect for actual or allowable emissions to be used in determining the annual quantity of emissions unless the Commission determines by order that the method chosen by the applicant for calculating actual emissions fails to reasonably represent actual emissions. Actual emissions shall be calculated using emission monitoring data or direct emissions

measurements for the pollutant(s); mass balance calculations such as the amounts of the pollutant(s) entering and leaving process equipment and where mass balance calculations can be supported by direct measurement of process parameters, such direct measurement data shall be supplied; published emission factors such as those relating release quantities to throughput or equipment type (e.g., air emission factors); or other approaches such as engineering calculations (e.g., estimating volatilization using published mathematical formulas) or best engineering judgments where such judgments are derived from process and/or emission data which supports the estimates of maximum actual emission. (Ref.: 11 Miss. Admin. Code Pt. 2, R. 6.6.A(2).)

- (b) If the Commission determines that there is not sufficient information available on a facility's emissions, the determination of the fee shall be based upon the permitted allowable emissions until such time as an adequate determination of actual emissions is made. Such determination may be made anytime within one year of the submittal of actual emissions data by the permittee. (Ref.: 11 Miss. Admin. Code Pt. 2, R. 6.6.A(2).) If at any time within the year the Commission determines that the information submitted by the permittee on actual emissions is insufficient or incorrect, the permittee will be notified of the deficiencies and the adjusted fee schedule. Past due fees from the adjusted fee schedule will be paid on the next scheduled quarterly payment time. (Ref.: 11 Miss. Admin. Code Pt. 2, R. 6.6.D(2).)
  - (c) The fee shall be due September 1 of each year. By July 1 of each year the permittee shall submit an inventory of emissions for the previous year on which the fee is to be assessed. The permittee may elect a quarterly payment method of four (4) equal payments; notification of the election of quarterly payments must be made to the DEQ by the first payment date of September 1. The permittee shall be liable for penalty as prescribed by State Law for failure to pay the fee or quarterly portion thereof by the date due. (Ref.: 11 Miss. Admin. Code Pt. 2, R. 6.6.D.)
  - (d) If in disagreement with the calculation or applicability of the Title V permit fee, the permittee may petition the Commission in writing for a hearing in accordance with State Law. Any disputed portion of the fee for which a hearing has been requested will not incur any penalty or interest from and after the receipt by the Commission of the hearing petition. (Ref.: 11 Miss. Admin. Code Pt. 2, R. 6.6.C.)
- 1.8 No permit revision shall be required under any approved economic incentives, marketable permits, emissions trading and other similar programs or processes for changes that are provided for in this permit. (Ref.: 11 Miss. Admin. Code Pt. 2, R. 6.3.A(8).)
- 1.9 Any document required by this permit to be submitted to the DEQ shall contain a certification by a responsible official that states that, based on information and belief formed after reasonable inquiry, the statements and information in the document are true, accurate, and complete. (Ref.: 11 Miss. Admin. Code Pt. 2, R. 6.2.E.)

- 1.10 The permittee shall allow the DEQ, or an authorized representative, upon the presentation of credentials and other documents as may be required by law, to perform the following:
- (a) enter upon the permittee's premises where a Title V source is located or emissions-related activity is conducted, or where records must be kept under the conditions of this permit;
  - (b) have access to and copy, at reasonable times, any records that must be kept under the conditions of this permit;
  - (c) inspect at reasonable times any facilities, equipment (including monitoring and air pollution control equipment), practices, or operations regulated or required under the permit; and
  - (d) as authorized by the Federal Act, sample or monitor, at reasonable times, substances or parameters for the purpose of assuring compliance with the permit or applicable requirements. (Ref.: 11 Miss. Admin. Code Pt. 2, R. 6.3.C(2).)
- 1.11 Except as otherwise specified or limited herein, the permittee shall have necessary sampling ports and ease of accessibility for any new air pollution control equipment, obtained after May 8, 1970, and vented to the atmosphere. (Ref.: 11 Miss. Admin. Code Pt. 2, R. 1.3.I(1).)
- 1.12 Except as otherwise specified or limited herein, the permittee shall provide the necessary sampling ports and ease of accessibility when deemed necessary by the Permit Board for air pollution control equipment that was in existence prior to May 8, 1970. (Ref.: 11 Miss. Admin. Code Pt. 2, R. 1.3.I(2).)
- 1.13 Compliance with the conditions of this permit shall be deemed compliance with any applicable requirements as of the date of permit issuance where such applicable requirements are included and are specifically identified in the permit or where the permit contains a determination, or summary thereof, by the Permit Board that requirements specifically identified previously are not applicable to the source. (Ref.: 11 Miss. Admin. Code Pt. 2, R. 6.3.F(1).)
- 1.14 Nothing in this permit shall alter or affect the following:
- (a) the provisions of Section 303 of the Federal Act (emergency orders), including the authority of the Administrator under that section;
  - (b) the liability of an owner or operator of a source for any violation of applicable requirements prior to or at the time of permit issuance;
  - (c) the applicable requirements of the acid rain program, consistent with Section 408(a) of the Federal Act.

- (d) the ability of EPA to obtain information from a source pursuant to Section 114 of the Federal Act. (Ref.: 11 Miss. Admin. Code Pt. 2, R. 6.3.F(2).)
- 1.15 The permittee shall comply with the requirement to register a Risk Management Plan if permittee's facility is required pursuant to Section 112(r) of the Act to register such a plan. (Ref.: 11 Miss. Admin. Code Pt. 2, R. 6.3.H.)
- 1.16 Expiration of this permit terminates the permittee's right to operate unless a timely and complete renewal application has been submitted. A timely application is one which is submitted at least six (6) months prior to expiration of the Title V permit. If the permittee submits a timely and complete application, the failure to have a Title V permit is not a violation of regulations until the Permit Board takes final action on the permit application. This protection shall cease to apply if, subsequent to the completeness determination, the permittee fails to submit by the deadline specified in writing by the DEQ any additional information identified as being needed to process the application. (Ref.: 11 Miss. Admin. Code Pt. 2, R. 6.4.C(2)., R. 6.4.B., and R. 6.2.A(1)(c).)
- 1.17 The permittee is authorized to make changes within their facility without requiring a permit revision (ref: Section 502(b)(10) of the Act) if:
  - (a) the changes are not modifications under any provision of Title I of the Act;
  - (b) the changes do not exceed the emissions allowable under this permit;
  - (c) the permittee provides the Administrator and the Department with written notification in advance of the proposed changes (at least seven (7) days, or such other time frame as provided in other regulations for emergencies) and the notification includes:
    - (1) a brief description of the change(s),
    - (2) the date on which the change will occur,
    - (3) any change in emissions, and
    - (4) any permit term or condition that is no longer applicable as a result of the change;
  - (d) the permit shield shall not apply to any Section 502(b)(10) change. (Ref.: 11 Miss. Admin. Code Pt. 2, R. 6.4.F(1).)
- 1.18 Should the Executive Director of the Mississippi Department of Environmental Quality declare an Air Pollution Emergency Episode, the permittee will be required to operate in accordance with the permittee's previously approved Emissions Reduction Schedule or, in the absence of an approved schedule, with the appropriate requirements specified in 11 Miss. Admin. Code Pt. 2, Ch. 3., "Regulations for the Prevention of Air Pollution

Emergency Episodes" for the level of emergency declared. (Ref.: 11 Miss. Admin. Code Pt. 2, Ch. 3.)

- 1.19 Except as otherwise provided herein, a modification of the facility may require a Permit to Construct in accordance with the provisions of Regulations 11 Miss. Admin. Code Pt. 2, Ch. 2., "Permit Regulations for the Construction and/or Operation of Air Emissions Equipment", and may require modification of this permit in accordance with Regulations 11 Miss. Admin. Code Pt. 2, Ch. 6., "Air Emissions Operating Permit Regulations for the Purposes of Title V of the Federal Clean Air Act". Modification is defined as "[a]ny physical change in or change in the method of operation of a facility which increases the actual emissions or the potential uncontrolled emissions of any air pollutant subject to regulation under the Federal Act emitted into the atmosphere by that facility or which results in the emission of any air pollutant subject to regulation under the Federal Act into the atmosphere not previously emitted. A physical change or change in the method of operation shall not include:
- (a) routine maintenance, repair, and replacement;
  - (b) use of an alternative fuel or raw material by reason of an order under Sections 2 (a) and (b) of the Federal Energy Supply and Environmental Coordination Act of 1974 (or any superseding legislation) or by reason of a natural gas curtailment plan pursuant to the Federal Power Act;
  - (c) use of an alternative fuel by reason of an order or rule under Section 125 of the Federal Act;
  - (d) use of an alternative fuel or raw material by a stationary source which:
    - (1) the source was capable of accommodating before January 6, 1975, unless such change would be prohibited under any federally enforceable permit condition which was established after January 6, 1975, pursuant to 40 CFR 52.21 or under regulations approved pursuant to 40 CFR 51.166; or
    - (2) the source is approved to use under any permit issued under 40 CFR 52.21 or under regulations approved pursuant to 40 CFR 51.166;
  - (e) an increase in the hours of operation or in the production rate unless such change would be prohibited under any federally enforceable permit condition which was established after January 6, 1975, pursuant to 40 CFR 52.21 or under regulations approved pursuant to 40 CFR Subpart I or 40 CFR 51.166; or
  - (f) any change in ownership of the stationary source."
- 1.20 Any change in ownership or operational control must be approved by the Permit Board. (Ref.: 11 Miss. Admin. Code Pt. 2, R. 6.4.D(4).)

- 1.21 This permit is a Federally approved operating permit under Title V of the Federal Clean Air Act as amended in 1990. All terms and conditions, including any designed to limit the source's potential to emit, are enforceable by the Administrator and citizens under the Federal Act as well as the Commission. (Ref.: 11 Miss. Admin. Code Pt. 2, R. 6.3.B(1).)
- 1.22 Except as otherwise specified or limited herein, the open burning of residential, commercial, institutional, or industrial solid waste, is prohibited. This prohibition does not apply to infrequent burning of agricultural wastes in the field, silvicultural wastes for forest management purposes, land-clearing debris, debris from emergency clean-up operations, and ordinance. Open burning of land-clearing debris must not use starter or auxiliary fuels which cause excessive smoke (rubber tires, plastics, etc.); must not be performed if prohibited by local ordinances; must not cause a traffic hazard; must not take place where there is a High Fire Danger Alert declared by the Mississippi Forestry Commission or Emergency Air Pollution Episode Alert imposed by the Executive Director and must meet the following buffer zones.
- (a) Open burning without a forced-draft air system must not occur within 500 yards of an occupied dwelling.
  - (b) Open burning utilizing a forced-draft air system on all fires to improve the combustion rate and reduce smoke may be done within 500 yards of but not within 50 yards of an occupied dwelling.
  - (c) Burning must not occur within 500 yards of commercial airport property, private air fields, or marked off-runway aircraft approach corridors unless written approval to conduct burning is secured from the proper airport authority, owner or operator. (Ref.: 11 Miss. Admin. Code Pt. 2, R. 1.3.G.)
- 1.23 Except as otherwise specified herein, the permittee shall be subject to the following provision with respect to emergencies.
- (a) Except as otherwise specified herein, an "emergency" means any situation arising from sudden and reasonably unforeseeable events beyond the control of the source, including acts of God, which situation requires immediate corrective action to restore normal operation, and that causes the source to exceed a technology-based emission limitation under the permit, due to unavoidable increases in emissions attributable to the emergency. An emergency shall not include noncompliance to the extent caused by improperly designed equipment, lack of preventative maintenance, careless or improper operation, or operator error.
  - (b) An emergency constitutes an affirmative defense to an action brought for noncompliance with such technology-based emission limitations if the conditions specified in (c) following are met.
  - (c) The affirmative defense of emergency shall be demonstrated through properly signed



contemporaneous operating logs, or other relevant evidence that include information as follows:

- (1) an emergency occurred and that the permittee can identify the cause(s) of the emergency;
  - (2) the permitted facility was at the time being properly operated;
  - (3) during the period of the emergency the permittee took all reasonable steps to minimize levels of emissions that exceeded the emission standards, or other requirements in the permit; and
  - (4) the permittee submitted notice of the emergency to the DEQ within 2 working days of the time when emission limitations were exceeded due to the emergency. This notice must contain a description of the emergency, any steps taken to mitigate emissions, and corrective actions taken.
- (d) In any enforcement proceeding, the permittee seeking to establish the occurrence of an emergency has the burden of proof.
- (e) This provision is in addition to any emergency or upset provision contained in any applicable requirement specified elsewhere herein. (Ref.: 11 Miss. Admin. Code Pt. 2, R. 6.3.G.)

1.24 Except as otherwise specified herein, the permittee shall be subject to the following provisions with respect to upsets, startups, shutdowns and maintenance.

- (a) Upsets (as defined by 11 Miss. Admin. Code Pt. 2, R. 1.2.KK.)
- (1) The occurrence of an upset constitutes an affirmative defense to an enforcement action brought for noncompliance with emission standards or other requirements of Applicable Rules and Regulations or any applicable permit if the permittee demonstrates through properly signed contemporaneous operating logs, or other relevant evidence that include information as follows:
    - (i) an upset occurred and that the permittee can identify the cause(s) of the upset;
    - (ii) the source was at the time being properly operated;
    - (iii) during the upset the permittee took all reasonable steps to minimize levels of emissions that exceeded the emission standards, or other requirements of Applicable Rules and Regulations or any applicable permit;

- (iv) the permittee submitted notice of the upset to the DEQ within 5 working days of the time the upset began; and
    - (v) the notice of the upset shall contain a description of the upset, any steps taken to mitigate emissions, and corrective actions taken.
  - (2) In any enforcement proceeding, the permittee seeking to establish the occurrence of an upset has the burden of proof.
  - (3) This provision is in addition to any upset provision contained in any applicable requirement.
- (b) Startups and Shutdowns (as defined by 11 Miss. Admin. Code Pt. 2, R. 1.2.HH. & R. 1.2.CC.)
- (1) Startups and shutdowns are part of normal source operation. Emissions limitations applicable to normal operation apply during startups and shutdowns except as follows:
    - (i) when sudden, unavoidable breakdowns occur during a startup or shutdown, the event may be classified as an upset subject to the requirements above;
    - (ii) when a startup or shutdown is infrequent, the duration of excess emissions is brief in each event, and the design of the source is such that the period of excess emissions cannot be avoided without causing damage to equipment or persons; or
    - (iii) when the emissions standards applicable during a startup or shutdown are defined by other requirements of Applicable Rules and Regulations or any applicable permit.
  - (2) In any enforcement proceeding, the permittee seeking to establish the applicability of any exception during a startup or shutdown has the burden of proof.
  - (3) In the event this startup and shutdown provision conflicts with another applicable requirement, the more stringent requirement shall apply.
- (c) Maintenance.
- (1) Maintenance should be performed during planned shutdown or repair of process equipment such that excess emissions are avoided. Unavoidable maintenance that results in brief periods of excess emissions and that is necessary to prevent

or minimize emergency conditions or equipment malfunctions constitutes an affirmative defense to an enforcement action brought for noncompliance with emission standards, or other regulatory requirements if the permittee can demonstrate the following:

- (i) the permittee can identify the need for the maintenance;
  - (ii) the source was at the time being properly operated;
  - (iii) during the maintenance the permittee took all reasonable steps to minimize levels of emissions that exceeded the emission standards, or other requirements of Applicable Rules and Regulations or any applicable permit;
  - (iv) the permittee submitted notice of the maintenance to the DEQ within 5 working days of the time the maintenance began or such other times as allowed by DEQ; and
  - (v) the notice shall contain a description of the maintenance, any steps taken to mitigate emissions, and corrective actions taken.
- (2) In any enforcement proceeding, the permittee seeking to establish the applicability of this section has the burden of proof.
- (3) In the event this maintenance provision conflicts with another applicable requirement, the more stringent requirement shall apply. (Ref.: 11 Miss. Admin. Code Pt. 2, R. 1.10.)

- 1.25 The permittee shall comply with all applicable standards for demolition and renovation activities pursuant to the requirements of 40 CFR Part 61, Subpart M, as adopted by reference in Regulation 11 Miss Admin. Code Pt. 2, R. 1.8. The permittee shall not be required to obtain a modification of this permit in order to perform the referenced activities

SECTION 2. EMISSION POINTS & POLLUTION CONTROL DEVICES

| Emission Point  | Description   |
|-----------------|---|
| AA-001 & AA-002 | Two (2) 8.0 MMBTU/hr Regenerative Thermal Oxidizers [Controlling emissions from three (3) Can Manufacturing Lines equipped with printer/varnish units, cure ovens, spray guns, bake ovens.] |
| AA-003          | Two (2) End Manufacturing Lines [Equipped with shell press, compound liners, conversion presses.]   |
| AA-005          | Four (4) Parts Washers [Cold solvent cleaning.]   |

## SECTION 3. EMISSION LIMITATIONS & STANDARDS

### A. Facility-Wide Emission Limitations & Standards

- 3.A.1 Except as otherwise specified or limited herein, the permittee shall not cause, permit, or allow the emission of smoke from a point source into the open air from any manufacturing, industrial, commercial or waste disposal process which exceeds forty (40) percent opacity subject to the exceptions provided in (a) & (b).
- (a) Startup operations may produce emissions which exceed 40% opacity for up to fifteen (15) minutes per startup in any one hour and not to exceed three (3) startups per stack in any twenty-four (24) hour period.
  - (b) Emissions resulting from soot blowing operations shall be permitted provided such emissions do not exceed 60 percent opacity, and provided further that the aggregate duration of such emissions during any twenty-four (24) hour period does not exceed ten (10) minutes per billion BTU gross heating value of fuel in any one hour. (Ref.: 11 Miss. Admin. Code Pt. 2, R. 1.3.A.)
- 3.A.2 Except as otherwise specified or limited herein, the permittee shall not cause, allow, or permit the discharge into the ambient air from any point source or emissions, any air contaminant of such opacity as to obscure an observer's view to a degree in excess of 40% opacity, equivalent to that provided in Paragraph 3.A.1. This shall not apply to vision obscuration caused by uncombined water droplets. (Ref.: 11 Miss. Admin. Code Pt. 2, R. 1.3.B.)
- 3.A.3 Except as otherwise specified or limited herein, the permittee shall not cause, permit, or allow the emission from any manufacturing process, in any one hour from any point source, particulate matter in total quantities in excess of the amount determined by the relationship  $E = 4.1 (p)^{0.67}$ , where E is the emission rate in pounds per hour and p is the process weight input rate in tons per hour. (Ref.: 11 Miss. Admin. Code Pt. 2, R. 1.3.F(1).)

**B. Emission Point Specific Emission Limitations & Standards**

| Emission Point(s) | Applicable Requirement   | Condition Number(s) | Pollutant/Parameter | Limit/Standard                          |
|-------------------|--|---------------------|---------------------|---|
| Entire Facility   | 11 Miss. Admin. Code Pt. 2, R. 6.3.A(1).                           | 3.B.1               | VOC                 | 249.0 tons per year                     |
|                   | 40 CFR Part 60, Subpart WW – NSPS for Beverage Can Surface Coating | 3.B.2               | Applicability       | 40 CFR 60.490                           |
| AA-001 & AA-002   | 40 CFR 60.492(b)   | 3.B.3               | VOC                 | 0.46 kg VOC per liter of coating solids |
|                   | 40 CFR 60.492(c)   | 3.B.4               |                     | 0.89 kg VOC per liter of coating solids |
|                   | 40 CFR 64.2(a)   | 3.B.5               | VOC                 | Combustion chamber temperature          |
|                   |  |                     |                     | Burner flame inspection                 |
|                   |  |                     |                     | Operation/maintenance plan              |
|                   | 11 Miss. Admin. Code Pt. 2, R. 6.3.A(1).                           | 3.B.6               | VOC                 | ≥ 71.25%                                |

- 3.B.1 For the entire facility, the permittee shall limit volatile organic compound (VOC) emissions to no more than 249.0 tons per year for any consecutive 12-month period. (Ref.: 11 Miss. Admin. Code Pt. 2, R. 6.3.A(1).)
- 3.B.2 For the entire facility, the permittee is subject to and shall comply with 40 CFR Part 60, Subpart WW – New Source Performance Standards (NSPS) for Beverage Can Surface Coating. (Ref.: 40 CFR 60.490)
- 3.B.3 For Emission Points AA-001 and AA-002, the permittee shall not discharge or cause the discharge of VOC emissions to the atmosphere that exceed 0.46 kg VOC per liter of coating solids (volume-weighted calendar-month average) from the overvarnish and bottom roll-coat applicators. (Ref.: 40 CFR 60.492(b))
- 3.B.4 For Emission Points AA-001 and AA-002, the permittee shall not discharge or cause the discharge of VOC emissions to the atmosphere that exceed 0.89 kg VOC per liter of coating solids (volume-weighted calendar-month average) from the inside spray machines. (Ref.: 40 CFR 60.492(c))
- 3.B.5 For Emission Points AA-001 and AA-002, to ensure proper combustion of VOC emissions, the thermal oxidizer must be operated utilizing the following:

- (a) operate at 1500°F plus or minus 30°F or such that the chamber temperature is at a level determined by required testing in accordance with Conditions 5.B.3 and 5.B.4 of the federally enforceable permit herein;
- (b) perform burner flame (blue color) inspection; and
- (c) adhere to the operation/maintenance plan.

(Ref.: 40 CFR 64.2(a))

3.B.6 For Emission Points AA-001 and AA-002, the overall reduction efficiency for VOC emissions from the Can Manufacturing Operations' thermal oxidizers shall be no less than 71.25%. (Ref.: 11 Miss. Admin. Code Pt. 2, R. 6.3.A(1).)

**C. Insignificant and Trivial Activity Emission Limitations & Standards**

| Applicable Requirement                      | Condition Number(s) | Pollutant/ Parameter | Limit/Standard  |
|---|---------------------|----------------------|---|
| 11 Miss. Admin. Code Pt. 2, R. 1.3.D(1)(a). | 3.C.1               | PM                   | 0.6 lbs/MMBTU or as otherwise limited by facility modification restrictions |
| 11 Miss. Admin. Code Pt. 2, R. 1.4.A(1).    | 3.C.2               | SO <sub>2</sub>      | 4.8 lbs/MMBTU or as otherwise limited by facility modification restrictions |

- 3.C.1 The maximum permissible emission of ash and/or particulate matter from fossil fuel burning installations of less than 10 million BTU per hour heat input shall not exceed 0.6 pounds per million BTU per hour heat input. (Ref.: 11 Miss. Admin. Code Pt. 2, R. 1.3.D(1)(a).)
- 3.C.2 The maximum discharge of sulfur oxides from any fuel burning installation in which the fuel is burned primarily to produce heat or power by indirect heat transfer shall not exceed 4.8 pounds (measured as sulfur dioxide) per million BTU heat input. (Ref.: 11 Miss. Admin. Code Pt. 2, R. 1.4.A(1).)

#### **SECTION 4. COMPLIANCE SCHEDULE**

- 4.1 Unless otherwise specified herein, the permittee shall be in compliance with all requirements contained herein upon issuance of this permit.
- 4.2 Except as otherwise specified herein, the permittee shall submit to the Permit Board and to the Administrator of EPA Region IV a certification of compliance with permit terms and conditions, including emission limitations, standards, or work practices, by January 31 for the preceding calendar year. Each compliance certification shall include the following:
- (a) the identification of each term or condition of the permit that is the basis of the certification;
  - (b) the compliance status;
  - (c) whether compliance was continuous or intermittent;
  - (d) the method(s) used for determining the compliance status of the source, currently and over the applicable reporting period;
  - (e) such other facts as may be specified as pertinent in specific conditions elsewhere in this permit. (Ref.: 11 Miss. Admin. Code Pt. 2, R. 6.3.C(5)(a), (c), & (d).)



## SECTION 5. MONITORING, RECORDKEEPING & REPORTING REQUIREMENTS

### A. General Monitoring, Recordkeeping and Reporting Requirements

- 5.A.1 The permittee shall install, maintain, and operate equipment and/or institute procedures as necessary to perform the monitoring and recordkeeping specified below.
- 5.A.2 In addition to the recordkeeping specified below, the permittee shall include with all records of required monitoring information the following:
- (a) the date, place as defined in the permit, and time of sampling or measurements;
  - (b) the date(s) analyses were performed;
  - (c) the company or entity that performed the analyses;
  - (d) the analytical techniques or methods used;
  - (e) the results of such analyses; and
  - (f) the operating conditions existing at the time of sampling or measurement. (Ref.: 11 Miss. Admin. Code Pt. 2, R. 6.3.A(3)(b)(1).)
- 5.A.3 Except where a longer duration is specified in an applicable requirement, the permittee shall retain records of all required monitoring data and support information for a period of at least five (5) years from the date of the monitoring sample, measurement, report, or application. Support information includes all calibration and maintenance records, all original strip-chart recordings for continuous monitoring instrumentation, and copies of all reports required by the permit. (Ref.: 11 Miss. Admin. Code Pt. 2, R. 6.3.A(3)(b)(2).)
- 5.A.4 Except as otherwise specified herein, the permittee shall submit reports of any required monitoring by July 31 and January 31 for the preceding six-month period. All instances of deviations from permit requirements must be clearly identified in such reports and all required reports must be certified by a responsible official consistent with 11 Miss. Admin. Code Pt. 2, R. 6.2.E. (Ref.: 11 Miss. Admin. Code Pt. 2, R. 6.3.A(3)(c)(1).)
- 5.A.5 Except as otherwise specified herein, the permittee shall report all deviations from permit requirements, including those attributable to upsets, the probable cause of such deviations, and any corrective actions or preventive measures taken. Said report shall be made within five (5) days of the time the deviation began. (Ref.: 11 Miss. Admin. Code Pt. 2, R. 6.3.A(3)(c)(2).)

- 5.A.6 Except as otherwise specified herein, the permittee shall perform emissions sampling and analysis in accordance with EPA Test Methods and with any continuous emission monitoring requirements, if applicable. All test methods shall be those versions or their equivalents approved by the DEQ and the EPA.
- 5.A.7 The permittee shall maintain records of any alterations, additions, or changes in equipment or operation.

**B. Specific Monitoring and Recordkeeping Requirements**

| Emission Point(s) | Pollutant/Parameter Monitored | Monitoring/Recordkeeping Requirement  | Condition Number | Applicable Requirement   |
|-------------------|-------------------------------|---|------------------|--|
| Entire Facility   | VOC                           | Inventory of VOC-containing material.   | 5.B.1            | 11 Miss. Admin. Code Pt. 2, R. 6.3.A(3).   |
| AA-001 & AA-002   | VOC                           | Performance testing.  | 5.B.2            | 40 CFR 60.493(b)(1)  |
|                   | VOC Reduction Efficiency      | Compliance testing.   | 5.B.3            | 11 Miss. Admin. Code Pt. 2, R. 6.3.A(3).   |
|                   | VOC                           | Monitor and maintain records of combustion chamber temperature, flame inspections, and operation/ maintenance consistent with determining compliance with Condition 3.B.5 of the federally enforceable permit herein. | 5.B.4            | 11 Miss. Admin. Code Pt. 2, R. 6.3.A(3).; 40 CFR 64.3(a) and (b), 64.6, 64.7, and 64.8 |

- 5.B.1 For the entire facility, the permittee shall ensure compliance with the limit specified in Condition 3.B.1 of the federally enforceable permit herein on a monthly basis by adding the total volatile organic content from each coating material, ink, solvent, or VOC-containing material used during the (each) month. Assume all VOCs are emitted into the atmosphere with the exception of ink and varnish applied at the decorators and inside spray applied at the LSM's to which a control efficiency determined by the most current stack test results can be applied when the thermal oxidizers are operational. (Ref.: 11 Miss. Admin. Code Pt. 2, R. 6.3.A(3).)
- 5.B.2 For Emission Points AA-001 and AA-002, the permittee shall conduct a performance test each calendar month to demonstrate compliance with Conditions 3.B.3 and 3.B.4 of the federally enforceable permit herein. The permittee shall determine the VOC content of the coatings from formulation data supplied by the manufacturer of the coating or by an analysis of each coating, as received, using Reference Method 24. The permittee, if using formulation data supplied by the manufacturer of the coating, may be required to determine the VOC content of coatings using Reference Method 24 or an equivalent or alternative method. The permittee shall determine from company records the volume of coating and the mass of VOC-solvent added to coatings. If a common coating distribution system serves more than one affected facility, the permittee shall estimate the

volume of coating used at each facility by using the average dry weight of coating, number of cans, and size of cans being processed by each affected and existing facility or by other procedures acceptable to the MDEQ. (Note: Alternatively, in lieu of monthly performance testing, the permittee shall maintain the USEPA-approved VOC data sheets at the facility, furnished by coating manufacturers that use USEPA Method 24 to determine the VOC content of the coatings.)

- (a) Calculate the volume-weighted average of the total mass of VOC per volume of coating solids used during the calendar month for each affected facility, except as provided in Condition 5.B.2(d) of the federally enforceable permit herein. The volume-weighted average of the total mass of VOC per volume of coating solids used each calendar month will be determined by the following procedures.

- (1) calculate the mass of VOC used ( $M_o + M_d$ ) during the calendar month for the

$$M_o + M_d = \sum L_c D_c W_o + \sum L_d D_d$$

affected facility by the following equation:

where:  $L_c$  = the volume of each coating consumed as received

$D_c$  = the density of each coating as received

$W_o$  = the proportion of VOC in each coating as received

$L_d$  = the volume of each VOC solvent added to coatings

$D_d$  = the density of each VOC solvent added to the coatings.

( $L_d D_d$  will be 0 if no VOC solvent is added to the coatings.)

- (2) calculate the total volume of coating solids used ( $L_s$ ) in the calendar month or

$$L_s = \sum L_c V_s$$

the affected facility by the following equation:

- (3) calculate the volume-weighted average mass of VOC per volume of solids used ( $G$ ) during the calendar month for the affected facility by the following equation:

$$G = \frac{M_o + M_d}{L_s}$$

- (b) Calculate the volume-weighted average of VOC emissions discharged to the atmosphere ( $N$ ) during the calendar month for the affected facility by the following equation:

$$N = G.$$

- (c) Where the value of the volume-weighted average of mass of VOC per volume of solids discharged to the atmosphere (N) is equal to or less than the applicable emission limit specified under Section 3, the affected facility is in compliance.
- (d) If each individual coating used by an affected facility has a VOC content equal to or less than the limit specified under Section 3, the affected facility is in compliance provided no VOC-solvents are added to the coating during distribution or application.

(Ref.: 40 CFR 60.493(b)(1))

- 5.B.3 For Emission Points AA-001 and AA-002, the permittee shall demonstrate the overall VOC reduction efficiency for the thermal oxidizer by stack testing once during each permit term (within 24 months following the issuance of each renewed permit), in accordance with EPA Reference Methods 24 and 25A. The permittee shall submit a protocol for the testing at least forty-five (45) days prior to the test. A pretest conference at least thirty (30) days prior to the scheduled test date is needed to ensure that all test methods and procedures are acceptable to the MDEQ. Also, the MDEQ shall be notified prior to the scheduled test date. At least ten (10) days notice shall be given so that an observer may be afforded the opportunity to witness the test(s). (Ref.: 11 Miss. Admin. Code Pt. 2, R. 6.3.A(3).)
- 5.B.4 For Emission Points AA-001 and AA-002, the permittee is required to utilize the source specific VOC destruction efficiency, established in accordance with EPA Reference Method 25A, 40 CFR 60, Appendix A. To demonstrate compliance with Condition 3.B.5 of the federally enforceable permit herein, the permittee shall continuously monitor and maintain sufficient records of the combustion chamber temperature, burner flame inspections, and operation/maintenance. The parameters mentioned here shall be monitored on a monthly basis. The permittee shall maintain copies of all inspections or calibrations. Maintenance inspections shall be performed regularly. Calibrations shall be performed annually. This shall serve as compliance for complying with 40 CFR 64.3(a) and (b), and the specific Compliance Assurance Monitoring Plan established in the permittee's application for which this permit is based upon. (Ref.: 11 Miss. Admin. Code Pt. 2, R. 6.3.A(3).; 40 CFR 64.3(a) and (b), 64.6, 64.7, and 64.8)

**C. Specific Reporting Requirements**

| Emission Point(s) | Pollutant/Parameter Monitored | Reporting Requirement                        | Condition Number | Applicable Requirement                                |
|-------------------|-------------------------------|--|------------------|---|
| Entire Facility   | VOC                           | Semiannual reporting.                        | 5.C.1            | 11 Miss. Admin. Code Pt. 2, R. 6.3.A(3).              |
| AA-001 & AA-002   | VOC                           | Excess emissions reporting.                  | 5.C.2            | 40 CFR 60.495(b)                                      |
|                   |                               | Semiannual reporting.                        |                  |   |
|                   |                               | Reporting of monitoring and testing results. | 5.C.3            | 11 Miss. Admin. Code Pt. 2, R. 6.3.A(3).; 40 CFR 64.9 |

- 5.C.1 For the entire facility, to demonstrate compliance with Condition 3.B.1 of the federally enforceable permit herein, the permittee shall submit semiannual reports of monthly VOC emissions (with calculations) based on a (each) consecutive 12-month period. (Ref.: 11 Miss. Admin. Code Pt. 2, R. 6.3.A(3).)
- 5.C.2 For Emission Points AA-001 and AA-002, the permittee shall identify, record, and submit quarterly reports to the MDEQ of each instance in which the volume-weighted average of the total mass of VOC per volume of coating solids is greater than the limit specified in Conditions 3.B.3 and 3.B.4 of the federally enforceable permit herein. If no such instances occur during a particular quarter, a report stating this shall be submitted to the MDEQ semiannually. (Ref.: 40 CFR 60.495(b))
- 5.C.3 For Emission Points AA-002 and AA-002, the permittee shall submit a report summarizing the results of Condition 5.B.3 of the federally enforceable permit herein (no later than 45 days following the stack test) and Condition 5.B.4 of the federally enforceable permit herein in accordance with 40 CFR 64.9 (semiannually). (Ref.: 11 Miss. Admin. Code Pt. 2, R. 6.3.A(3).; 40 CFR 64.9)

## SECTION 6. ALTERNATIVE OPERATING SCENARIOS

6.1 None permitted.

## SECTION 7. TITLE VI REQUIREMENTS

The following are applicable or potentially applicable requirements originating from Title VI of the Clean Air Act – Stratospheric Ozone Protection. The full text of the referenced regulations may be found on-line at <http://ecfr.gpoaccess.gov> under Title 40, or DEQ shall provide a copy upon request from the permittee.

- 7.1 If the permittee produces, transforms, destroys, imports or exports a controlled substance or imports or exports a controlled product, the permittee shall comply with the applicable requirements of 40 CFR Part 82, Subpart A – Production and Consumption Controls.
- 7.2 If the permittee performs service on a motor vehicle for consideration when this service involves the refrigerant in the motor vehicle air conditioner (MVAC), the permittee shall comply with the applicable requirements of 40 CFR Part 82, Subpart B – Servicing of Motor Vehicle Air Conditioners.
- 7.3 The permittee shall comply with the applicable requirements of 40 CFR Part 82, Subpart E – The Labeling of Products Using Ozone-Depleting Substances, for the following containers and products:
  - (a) All containers in which a class I or class II substance is stored or transported;
  - (b) All products containing a class I substance; and
  - (c) All products directly manufactured with a process that uses a class I substance, unless otherwise exempted by this subpart or, unless EPA determines for a particular product that there are no substitute products or manufacturing processes for such product that do not rely on the use of a class I substance, that reduce overall risk to human health and the environment, and that are currently or potentially available. If the EPA makes such a determination for a particular product, then the requirements of this subpart are effective for such product no later than January 1, 2015.
- 7.4 If the permittee performs any of the following activities, the permittee shall comply with the applicable requirements of 40 CFR Part 82, Subpart F – Recycling and Emissions Reduction:
  - (a) Servicing, maintaining, or repairing appliances;
  - (b) Disposing of appliances, including small appliances and motor vehicle air conditioners;  
or
  - (c) Refrigerant reclaimers, technician certifying programs, appliance owners and

operators, manufacturers of appliances, manufacturers of recycling and recovery equipment, approved recycling and recovery equipment testing organizations, persons selling class I or class II refrigerants or offering class I or class II refrigerants for sale, and persons purchasing class I or class II refrigerants.

- 7.5 The permittee shall be allowed to switch from any ozone-depleting substance to any acceptable alternative that is listed in the Significant New Alternatives Policy (SNAP) program promulgated pursuant to 40 CFR Part 82, Subpart G – Significant New Alternatives Policy Program. The permittee shall also comply with any use conditions for the acceptable alternative substance.
- 7.6 If the permittee performs any of the following activities, the permittee shall comply with the applicable requirements of 40 CFR Part 82, Subpart H – Halon Emissions Reduction:
- (a) Any person testing, servicing, maintaining, repairing, or disposing of equipment that contains halons or using such equipment during technician training;
  - (b) Any person disposing of halons;
  - (c) Manufacturers of halon blends; or
  - (d) Organizations that employ technicians who service halon-containing equipment.



# APPENDIX A

## List of Abbreviations Used In this Permit

|                                    |  |
|------------------------------------|--|
| 11 Miss. Admin. Code Pt. 2, Ch. 1. | Air Emission Regulations for the Prevention, Abatement, and Control of Air Contaminants  |
| 11 Miss. Admin. Code Pt. 2, Ch. 2. | Permit Regulations for the Construction and/or Operation of Air Emissions Equipment  |
| 11 Miss. Admin. Code Pt. 2, Ch. 3. | Regulations for the Prevention of Air Pollution Emergency Episodes   |
| 11 Miss. Admin. Code Pt. 2, Ch. 4. | Ambient Air Quality Standards  |
| 11 Miss. Admin. Code Pt. 2, Ch. 5. | Regulations for the Prevention of Significant Deterioration of Air Quality   |
| 11 Miss. Admin. Code Pt. 2, Ch. 6. | Air Emissions Operating Permit Regulations for the Purposes of Title V of the Federal Clean Air Act  |
| 11 Miss. Admin. Code Pt. 2, Ch. 7. | Acid Rain Program Permit Regulations for Purposes of Title IV of the Federal Clean Air Act   |
| BACT                               | Best Available Control Technology  |
| CEM                                | Continuous Emission Monitor  |
| CEMS                               | Continuous Emission Monitoring System  |
| CFR                                | Code of Federal Regulations  |
| CO                                 | Carbon Monoxide  |
| COM                                | Continuous Opacity Monitor   |
| COMS                               | Continuous Opacity Monitoring System   |
| DEQ                                | Mississippi Department of Environmental Quality  |
| EPA                                | United States Environmental Protection Agency  |
| gr/dscf                            | Grains Per Dry Standard Cubic Foot   |
| HP                                 | Horsepower   |
| HAP                                | Hazardous Air Pollutant  |
| lbs/hr                             | Pounds per Hour  |
| M or K                             | Thousand   |
| MACT                               | Maximum Achievable Control Technology  |
| MM                                 | Million  |
| MMBTUH                             | Million British Thermal Units per Hour   |
| NA                                 | Not Applicable   |
| NAAQS                              | National Ambient Air Quality Standards   |
| NESHAP                             | National Emissions Standards For Hazardous Air Pollutants, 40 CFR 61 or<br>National Emission Standards For Hazardous Air Pollutants for Source Categories, 40 CFR 63 |
| NMVOC                              | Non-Methane Volatile Organic Compounds   |
| NO <sub>x</sub>                    | Nitrogen Oxides  |
| NSPS                               | New Source Performance Standards, 40 CFR 60  |
| O&M                                | Operation and Maintenance  |
| PM                                 | Particulate Matter   |
| PM <sub>10</sub>                   | Particulate Matter less than 10 µm in diameter   |
| ppm                                | Parts per Million  |
| PSD                                | Prevention of Significant Deterioration, 40 CFR 52   |
| SIP                                | State Implementation Plan  |
| SO <sub>2</sub>                    | Sulfur Dioxide   |
| TPY                                | Tons per Year  |
| TRS                                | Total Reduced Sulfur   |
| VEE                                | Visible Emissions Evaluation   |
| VHAP                               | Volatile Hazardous Air Pollutant   |
| VOC                                | Volatile Organic Compound  |

|                |
|----------------|
| Draft/Proposed |
|----------------|

# **APPENDIX B**

**40 CFR PART 60, SUBPART WW**

**NEW SOURCE PERFORMANCE STANDARDS FOR  
BEVERAGE CAN SURFACE COATING**