# STATE OF MISSISSIPPI AIR POLLUTION CONTROL TITLE V PERMIT

TO OPERATE AIR EMISSIONS EQUIPMENT

## THIS CERTIFIES THAT

Mississippi Power Company Chevron Cogenerating Plant 200 Industrial Road, Gate 4 Pascagoula, Mississippi Jackson, County

has been granted permission to operate air emissions equipment in accordance with emission limitations, monitoring requirements and conditions set forth herein. This permit is issued in accordance with Title V of the Federal Clean Air Act (42 U.S.C.A. § 7401 - 7671) and the provisions of the Mississippi Air and Water Pollution Control Law (Section 49-17-1 et. seq., Mississippi Code of 1972), and the regulations and standards adopted and promulgated thereunder.

Permit Issued: MAR 1 7 2009

Effective Date: As specified herein.

MISSISSIPPI ENVIRONMENTAL QUALITY PERMIT BOARD

AUTHORIZED SIGNATURE

MISSISSIPPL DEPARTMENT OF ENVIRONMENTAL QUALITY

Expires: February 28, 2014

Permit No.: 1280-00048

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#### SECTION 1. GENERAL CONDITIONS

- 1.1 The permittee must comply with all conditions of this permit. Any permit noncompliance constitutes a violation of the Federal Act and is grounds for enforcement action; for permit termination, revocation and reissuance, or modification; or for denial of a permit renewal application. (Ref.: APC-S-6, Section III.A.6.a.)
- 1.2 It shall not be a defense for a permittee in an enforcement action that it would have been necessary to halt or reduce the permitted activity in order to maintain compliance with the conditions of this permit. (Ref.: APC-S-6, Section III.A.6.b.)
- 1.3 This permit and/or any part thereof may be modified, revoked, reopened, and reissued, or terminated for cause. The filing of a request by the permittee for a permit modification, revocation and reissuance, or termination, or of a notification of planned changes or anticipated noncompliance does not stay any permit condition. (Ref.: APC-S-6, Section III.A.6.c.)
- 1.4 This permit does not convey any property rights of any sort, or any exclusive privilege. (Ref.: APC-S-6, Section III.A.6.d.)
- 1.5 The permittee shall furnish to the DEQ within a reasonable time any information the DEQ may request in writing to determine whether cause exists for modifying, revoking and reissuing, or terminating the permit or to determine compliance with the permit. Upon request, the permittee shall also furnish to the DEQ copies of records required to be kept by the permittee or, for information to be confidential, the permittee shall furnish such records to DEQ along with a claim of confidentiality. The permittee may furnish such records directly to the Administrator along with a claim of confidentiality. (Ref.: APC-S-6, Section III.A.6.e.)
- 1.6 The provisions of this permit are severable. If any provision of this permit, or the application of any provision of this permit to any circumstances, is challenged or held invalid, the validity of the remaining permit provisions and/or portions thereof or their application to other persons or sets of circumstances, shall not be affected thereby. (Ref.: APC-S-6, Section III.A.5.)
- 1.7 The permittee shall pay to the DEQ an annual permit fee. The amount of fee shall be determined each year based on the provisions of regulated pollutants for fee purposes and the fee schedule specified in the Commission on Environmental Quality's order which shall be issued in accordance with the procedure outlined in Regulation APC-S-6.
  - (a) For purposes of fee assessment and collection, the permittee shall elect for actual or allowable emissions to be used in determining the annual quantity of emissions unless the Commission determines by order that the method chosen by the applicant for calculating actual emissions fails to reasonably represent actual emissions. Actual emissions shall be calculated using emission monitoring data or direct

emissions measurements for the pollutant(s); mass balance calculations such as the amounts of the pollutant(s) entering and leaving process equipment and where mass balance calculations can be supported by direct measurement of process parameters, such direct measurement data shall be supplied; published emission factors such as those relating release quantities to throughput or equipment type (e.g., air emission factors); or other approaches such as engineering calculations (e.g., estimating volatilization using published mathematical formulas) or best engineering judgements where such judgements are derived from process and/or emission data of which supports the estimates maximum actual emission. (Ref.: APC-S-6, Section VI.A.2.)

- (b) If the Commission determines that there is not sufficient information available on a facility's emissions, the determination of the fee shall be based upon the permitted allowable emissions until such time as an adequate determination of actual emissions is made. Such determination may be made anytime within one year of the submittal of actual emissions data by the permittee. (Ref.: APC-S-6, Section VI.A.2.) If at any time within the year the Commission determines that the information submitted by the permittee on actual emissions is insufficient or incorrect, the permittee will be notified of the deficiencies and the adjusted fee schedule. Past due fees from the adjusted fee schedule will be paid on the next scheduled quarterly payment time. (Ref.: APC-S-6, Section VI.D.2.)
- (c) The fee shall be due September 1 of each year. By July 1 of each year the permittee shall submit an inventory of emissions for the previous year on which the fee is to be assessed. The permittee may elect a quarterly payment method of four (4) equal payments; notification of the election of quarterly payments must be made to the DEQ by the first payment date of September 1. The permittee shall be liable for penalty as prescribed by State Law for failure to pay the fee or quarterly portion thereof by the date due. (Ref.: APC-S-6, Section VI.D.)
- (d) If in disagreement with the calculation or applicability of the Title V permit fee, the permittee may petition the Commission in writing for a hearing in accordance with State Law. Any disputed portion of the fee for which a hearing has been requested will not incur any penalty or interest from and after the receipt by the Commission of the hearing petition. (Ref.: APC-S-6, Section VI.C.)
- 1.8 No permit revision shall be required under any approved economic incentives, marketable permits, emissions trading and other similar programs or processes for changes that are provided for in this permit. (Ref.: APC-S-6, Section III.A.8.)
- Any document required by this permit to be submitted to the DEQ shall contain a certification by a responsible official that states that, based on information and belief formed after reasonable inquiry, the statements and information in the document are true, accurate, and complete. (Ref.: APC-S-6, Section II.E.)

- 1.10 The permittee shall allow the DEQ, or an authorized representative, upon the presentation of credentials and other documents as may be required by law, to perform the following:
  - (a) enter upon the permittee's premises where a Title V source is located or emissionsrelated activity is conducted, or where records must be kept under the conditions of this permit;
  - (b) have access to and copy, at reasonable times, any records that must be kept under the conditions of this permit;
  - (c) inspect at reasonable times any facilities, equipment (including monitoring and air pollution control equipment), practices, or operations regulated or required under the permit; and
  - (d) as authorized by the Federal Act, sample or monitor, at reasonable times, substances or parameters for the purpose of assuring compliance with the permit or applicable requirements. (Ref.: APC-S-6, Section III.C.2.)
- 1.11 Except as otherwise specified or limited herein, the permittee shall have necessary sampling ports and ease of accessibility for any new air pollution control equipment, obtained after May 8, 1970, and vented to the atmosphere. (Ref.: APC-S-1, Section 3.9(a))
- Except as otherwise specified or limited herein, the permittee shall provide the necessary sampling ports and ease of accessibility when deemed necessary by the Permit Board for air pollution control equipment that was in existence prior to May 8, 1970. (Ref.: APC-S-1, Section 3.9(b))
- 1.13 Compliance with the conditions of this permit shall be deemed compliance with any applicable requirements as of the date of permit issuance where such applicable requirements are included and are specifically identified in the permit or where the permit contains a determination, or summary thereof, by the Permit Board that requirements specifically identified previously are not applicable to the source. (Ref.: APC-S-6, Section III.F.1.)
- 1.14 Nothing in this permit shall alter or affect the following:
  - (a) the provisions of Section 303 of the Federal Act (emergency orders), including the authority of the Administrator under that section;
  - (b) the liability of an owner or operator of a source for any violation of applicable requirements prior to or at the time of permit issuance;
  - (c) the applicable requirements of the acid rain program, consistent with Section 408(a) of the Federal Act

- (d) the ability of EPA to obtain information from a source pursuant to Section 114 of the Federal Act. (Ref.: APC-S-6, Section III.F.2.)
- 1.15 The permittee shall comply with the requirement to register a Risk Management Plan if permittee's facility is required pursuant to Section 112(r) of the Act to register such a plan. (Ref.: APC-S-6, Section III.H.)
- Expiration of this permit terminates the permittee's right to operate unless a timely and complete renewal application has been submitted. A timely application is one which is submitted at least six (6) months prior to expiration of the Title V permit. If the permittee submits a timely and complete application, the failure to have a Title V permit is not a violation of regulations until the Permit Board takes final action on the permit application. This protection shall cease to apply if, subsequent to the completeness determination, the permittee fails to submit by the deadline specified in writing by the DEQ any additional information identified as being needed to process the application. (Ref.: APC-S-6, Section IV.C.2., Section IV.B., and Section II.A.1.c.)
- 1.17 The permittee is authorized to make changes within their facility without requiring a permit revision (ref: Section 502(b)(10) of the Act) if:
  - (a) the changes are not modifications under any provision of Title I of the Act;
  - (b) the changes do not exceed the emissions allowable under this permit;
  - (c) the permittee provides the Administrator and the Department with written notification in advance of the proposed changes (at least seven (7) days, or such other time frame as provided in other regulations for emergencies) and the notification includes:
    - (1) a brief description of the change(s),
    - (2) the date on which the change will occur,
    - (3) any change in emissions, and
    - (4) any permit term or condition that is no longer applicable as a result of the change;
  - (d) the permit shield shall not apply to any Section 502(b)(10) change. (Ref.: APC-S-6, Section IV.F.)
- 1.18 Should the Executive Director of the Mississippi Department of Environmental Quality declare an Air Pollution Emergency Episode, the permittee will be required to operate in accordance with the permittee's previously approved Emissions Reduction Schedule or, in the absence of an approved schedule, with the appropriate requirements specified in Regulation APC-S-3, "Regulations for the Prevention of Air Pollution Emergency Episodes" for the level of emergency declared. (Ref.: APC-S-3)

- 1.19 Except as otherwise provided herein, a modification of the facility may require a Permit to Construct in accordance with the provisions of Regulations APC-S-2, "Permit Regulations for the Construction and/or Operation of Air Emissions Equipment", and may require modification of this permit in accordance with Regulations APC-S-6, "Air Emissions Operating Permit Regulations for the Purposes of Title V of the Federal Clean Air Act". Modification is defined as "[a]ny physical change in or change in the method of operation of a facility which increases the actual emissions or the potential uncontrolled emissions of any air pollutant subject to regulation under the Federal Act emitted into the atmosphere by that facility or which results in the emission of any air pollutant subject to regulation under the Federal Act into the atmosphere not previously emitted. A physical change or change in the method of operation shall not include:
  - (a) routine maintenance, repair, and replacement;
  - (b) use of an alternative fuel or raw material by reason of an order under Sections 2 (a) and (b) of the Federal Energy Supply and Environmental Coordination Act of 1974 (or any superseding legislation) or by reason of a natural gas curtailment plan pursuant to the Federal Power Act;
  - (c) use of an alternative fuel by reason of an order or rule under Section 125 of the Federal Act;
  - (d) use of an alternative fuel or raw material by a stationary source which:
    - (1) the source was capable of accommodating before January 6, 1975, unless such change would be prohibited under any federally enforceable permit condition which was established after January 6, 1975, pursuant to 40 CFR 52.21 or under regulations approved pursuant to 40 CFR 51.166; or
    - (2) the source is approved to use under any permit issued under 40 CFR 52.21 or under regulations approved pursuant to 40 CFR 51.166;
  - (e) an increase in the hours of operation or in the production rate unless such change would be prohibited under any federally enforceable permit condition which was established after January 6, 1975, pursuant to 40 CFR 52.21 or under regulations approved pursuant to 40 CFR Subpart I or 40 CFR 51.166; or
  - (f) any change in ownership of the stationary source."
- 1.20 Any change in ownership or operational control must be approved by the Permit Board. (Ref.: APC-S-6, Section IV.D.4.)
- 1.21 This permit is a Federally approved operating permit under Title V of the Federal Clean Air Act as amended in 1990. All terms and conditions, including any designed to limit the source's potential to emit, are enforceable by the Administrator and citizens under the Federal Act as well as the Commission. (Ref.: APC-S-6, Section III.B.1)

- 1.22 Except as otherwise specified or limited herein, the open burning of residential, commercial, institutional, or industrial solid waste, is prohibited. This prohibition does not apply to infrequent burning of agricultural wastes in the field, silvicultural wastes for forest management purposes, land-clearing debris, debris from emergency clean-up operations, and ordnance. Open burning of land-clearing debris must not use starter or auxiliary fuels which cause excessive smoke (rubber tires, plastics, etc.); must not be performed if prohibited by local ordinances; must not cause a traffic hazard; must not take place where there is a High Fire Danger Alert declared by the Mississippi Forestry Commission or Emergency Air Pollution Episode Alert imposed by the Executive Director and must meet the following buffer zones.
  - (a) Open burning without a forced-draft air system must not occur within 500 yards of an occupied dwelling.
  - (b) Open burning utilizing a forced-draft air system on all fires to improve the combustion rate and reduce smoke may be done within 500 yards of but not within 50 yards of an occupied dwelling.
  - (c) Burning must not occur within 500 yards of commercial airport property, private air fields, or marked off-runway aircraft approach corridors unless written approval to conduct burning is secured from the proper airport authority, owner or operator. (Ref.: APC-S-1, Section 3.7)
- 1.23 Except as otherwise specified herein, the permittee shall be subject to the following provision with respect to emergencies.
  - (a) Except as otherwise specified herein, an "emergency" means any situation arising from sudden and reasonably unforeseeable events beyond the control of the source, including acts of God, which situation requires immediate corrective action to restore normal operation, and that causes the source to exceed a technology-based emission limitation under the permit, due to unavoidable increases in emissions attributable to the emergency. An emergency shall not include noncompliance to the extent caused by improperly designed equipment, lack of preventative maintenance, careless or improper operation, or operator error.
  - (b) An emergency constitutes an affirmative defense to an action brought for noncompliance with such technology-based emission limitations if the conditions specified in (c) following are met.
  - (c) The affirmative defense of emergency shall be demonstrated through properly signed contemporaneous operating logs, or other relevant evidence that include information as follows:
    - (1) an emergency occurred and that the permittee can identify the cause(s) of the emergency;

- (2) the permitted facility was at the time being properly operated;
- (3) during the period of the emergency the permittee took all reasonable steps to minimize levels of emissions that exceeded the emission standards, or other requirements in the permit; and
- (4) the permittee submitted notice of the emergency to the DEQ within 2 working days of the time when emission limitations were exceeded due to the emergency. This notice must contain a description of the emergency, any steps taken to mitigate emissions, and corrective actions taken.
- (d) In any enforcement proceeding, the permittee seeking to establish the occurrence of an emergency has the burden of proof.
- (e) This provision is in addition to any emergency or upset provision contained in any applicable requirement specified elsewhere herein. (Ref.: APC-S-6, Section III.G.)
- 1.24 Excess emissions resulting from startup, shutdown, soot blowing, upsets, and maintenance are subject to the following conditions:
  - (a) For purposes of this permit, startup, shutdown and upset shall be defined as follows:
    - (1) Startup The bringing into operation from a non-operative condition. Relative to fuel-burning equipment, a startup shall be construed to occur only when a unit is taken from a non-fired to a fired state. A startup period shall end when ignitor fuel is discontinued (or operation at greater than 60% load). The startup period is limited to one (1) hour or less.
    - (2) Shutdown The termination of operation of equipment. Relative to fuel-burning equipment, a shutdown shall be construed to occur only when a unit is taken from a fired to a non-fired state. A shutdown period will commence when ignitor fuel is required to stabilize the boiler flame until all fans are turned off (or combustion turbine redues load to less than 60%). The shutdown period is limited to one (1) hour or less.
    - (3) *Upset* An unexpected and unplanned condition of operation of the facility in which equipment operates outside of the normal and planned parameters. An upset shall not include a condition of operation caused by improperly designed equipment, lack of preventive maintenance, careless or improper operation, operator error, or an intentional startup or shutdown of equipment.

(Ref.: APC-S-1, Section 2)

- (b) For a startup or shutdown the emissions limitation applicable to normal operation apply except as follows:
  - (1) a sudden, unavoidable breakdown which occurs during startup or shutdown. This event may be classified as an upset;

- (2) the startup or shutdown is infrequent, duration of excess emissions is brief, the design of the source is such that the period of excess emissions can not be avoided without causing damage to equipment or persons, and best operational practices to minimize emissions are adhered to;
- (3) when the emissions standards applicable during a startup or shutdown are defined by other requirements of Applicable Rules and Regulations or any applicable permit;
- (4) startup operations may produce emissions which exceed 40% opacity for up to fifteen (15) minutes per startup in any one hour and not to exceed three (3) startups per stack in any twenty-four (24) hour period.

(Ref.: APC-S-1, Section 10.2 and Section 3.1(b))

- (c) Excess emissions resulting from soot blowing shall be permitted provided such emissions do not exceed 60 percent opacity, and provided further that the aggregate duration of such emissions during any twenty-four (24) hour period does not exceed ten (10) minutes per billion BTU gross heating value of fuel in any one hour for each unit. (Ref.: APC-S-1, Section 3.1.c)
- (d) The occurrence of an upset constitutes an affirmative defense to an enforcement action brought for noncompliance with emission standards or other requirements of Applicable Rules and Regulations or any applicable permit if the source demonstrates through properly signed contemporaneous operating logs, or other relevant evidence that include information as follows:
  - (1) an upset occurred and that the permittee can identify the cause(s) of the upset;
  - (2) the source was at the time being properly operated;
  - (3) during the upset the permittee took all reasonable steps to minimize levels of emissions that exceeded the emission standards, or other requirements of Applicable Rules and Regulations or any applicable permit;
  - (4) the permittee submitted notice of the upset to the DEQ within 5 working days of the time the upset began; and
  - (5) the notice of the upset shall contain a description of the upset, any steps taken to mitigate emissions, and corrective actions taken.

(Ref.: APC-S-1, Section 10.1.(a))

- (e) Excess emissions resulting from maintenance activities are subject to the following conditions:
  - (1) Unavoidable maintenance which results in brief periods of excess emissions and is necessary to prevent or minimize emergency conditions or equipment malfunctions constitutes an affirmative defense to an enforcement action

brought for noncompliance with emission standards, or other regulatory requirements if the permittee can demonstrate the following:

- (i) the permittee can identify the need for the maintenance;
- (ii) the source was at the time being properly operated;
- (iii) during the maintenance the permittee took all reasonable steps to minimize levels of emissions that exceeded the emission standards, or other requirements of Applicable Rules and Regulations or any applicable permit;
- (iv) the permittee submitted notice of the maintenance to the DEQ within 5 working days of the time the maintenance began or such other times as allowed by DEQ; and
- (v) the notice shall contain a description of the maintenance, any steps taken to mitigate emissions, and corrective actions taken.
- (2) In any enforcement proceeding, the permittee seeking to establish the applicability of this section has the burden of proof.
- (3) In the event this maintenance provision conflicts with another applicable requirement, the more stringent requirement shall apply.

(Ref.: APC-S-1, Section 10.3)

1.25 The permittee shall comply with all applicable standards for demolition and renovation activities pursuant to the requirements of 40 CFR Part 61, Subpart M, as adopted by reference in Regulation APC-S-1, Section 8. The permittee shall not be required to obtain a modification of this permit in order to perform the referenced activities.

## SECTION 2. EMISSION POINTS & POLLUTION CONTROL DEVICES

Emission Point	Description		
AA-001	305.9 MMBtu/hr Natural Gas/Refinery Fuel Gas fired GE Model L combustion turbine with heat recovery steam generator (HRSG).		
AA-002	305.9 MMBtu/hr Natural Gas/Refinery Fuel Gas fired GE Model L combustion turbine with heat recovery steam generator (HRSG).		
AA-003	455.9 MMBtu/hr Natural Gas/Refinery Fuel Gas fired GE Model M combustion turbine with supplemental-fired heat recovery steam generator (HRSG).		
AA-004	455.9 MMBtu/hr Natural Gas/Refinery Fuel Gas fired GE Model M combustion turbine with supplemental-fired heat recovery steam generator (HRSG).		
AA-005	1084.6 MMBtu/hr Natural Gas fired ABB Model Number GT11N combustion turbine with heat recovery steam generator (HRSG).		
AA-006	221.3 MMBtu/hr Natural Gas fired Wabash skid-mounted boiler.		

#### SECTION 3. EMISSION LIMITATIONS & STANDARDS

- A. <u>Facility-Wide Emission Limitations & Standards</u>
- 3.A.1 Except as otherwise specified or limited herein, the permittee shall not cause, permit, or allow the emission of smoke from a point source into the open air from any manufacturing, industrial, commercial or waste disposal process which exceeds forty (40) percent opacity subject to the exceptions provided in (a) & (b).
  - (a) Startup operations may produce emissions which exceed 40% opacity for up to fifteen (15) minutes per startup in any one hour and not to exceed three (3) startups per stack in any twenty-four (24) hour period.
  - (b) Emissions resulting from soot blowing operations shall be permitted provided such emissions do not exceed 60 percent opacity, and provided further that the aggregate duration of such emissions during any twenty-four (24) hour period does not exceed ten (10) minutes per billion BTU gross heating value of fuel in any one hour. (Ref.: APC-S-1, Section 3.1)
- 3.A.2 Except as otherwise specified or limited herein, the permittee shall not cause, allow, or permit the discharge into the ambient air from any point source or emissions, any air contaminant of such opacity as to obscure an observer's view to a degree in excess of 40% opacity, equivalent to that provided in Paragraph 3.A.1. This shall not apply to vision obscuration caused by uncombined water droplets. (Ref.: APC-S-1, Section 3.2)
- 3.A.3 No permit revision shall be required for increases in emissions that are authorized by allowances acquired pursuant to the acid rain program, provided that such increases do not require a permit revision under any other applicable requirement.

  (Ref.: APC-S-6, Section III.A.4.(a))
- 3.A.4 Where an applicable requirement of the Federal Act is more stringent than an applicable requirement of regulations promulgated under Title IV of the Federal Act, both provisions shall be incorporated into the permit and shall be enforceable by the Administrator and the DEQ. (Ref.: APC-S-6, Section III.A.1.(b))

## B. <u>Emission Point Specific Emission Limitations & Standards</u>

Emission Point(s)	Applicable Requirement	Condition Number(s)	Pollutant/ Parameter	Limit/Standard
AA-001	APC-S-1, Section 4.1 (a)	3.B.1	$SO_2$	4.8 lb/MMBTU
AA-002 AA-003 AA-004	Operating Permit issued on July 12, 1994, and modified on February 14, 1995, and Title V Operating Permit (TVOP) originally issued on September 29, 1999.	3.B.2	Fuel Restriction	Natural Gas or Refinery Fuel Gas only
AA-001 AA-002	APC-S-1, Section 3.4 (a)(2)	3.B.3	PM	0.34 lb/MMBTU
AA-003 AA-004	APC-S-1, Section 3.4 (a)(2)	3.B.3	PM	0.32 lb/MMBTU
AA-005	Construction Permit issued on	3.B.4	PM/PM <sub>10</sub>	13.0 lb/hr and 56.9 TPY
	March 23, 1995, and modified on January 9, 1996, and TVOP originally issued on September 29, 1999.	3.B.5 3.B.6	$NO_X$	60.0 lb/hr and 262.8 TPY, not to exceed 15 ppmvd @ 15% O <sub>2</sub> during relative full load operation
			СО	19.0 lb/hr and 83.2 TPY
	40 CFR Part 60, Subpart GG		VOC	3.0 lb/hr and 13.1 TPY
			Opacity	≤ 20%
			Fuel Restriction	Natural gas only with sulfur content $\leq 0.8\%$ by weight (8,000 ppmw)
	TVOP issued on re-issuance date.	3.B.7	Startup/ Shutdown	Compliance with short-term emission limits is required, except during periods of startup and shutdown.  Compliance with long-term emission limits is required even during periods of startup and shutdown.
	Acid Rain Regs, 40 CFR 72-78	3.B.8		See Phase II Acid Rain Permit (Appendix C)
AA-006	Construction Permit issued on September 10, 1996, and TVOP originally issued on September 29, 1999.	3.B.9 3.B.10 3.B.11 3.B.12	NO <sub>X</sub>	0.20 lb/MMBTU, not to exceed 42.05 lb/hr and 39.9 TPY (Annual emission limit applies only when the unit is operating simultaneously with Emission Points AA-001 through AA-005 on a rolling 365-day period.)
	40 CEP P 4 CO C 1 4 721		Opacity	≤ 40%
	40 CFR Part 60, Subpart Db		Fuel Consumption	Not to exceed 420 million cubic feet of natural gas burned during simultaneous operation with Emission Points AA-001 through AA-005 for any consecutive 365-day period
			Fuel Restriction	Natural Gas only
	APC-S-1, Section 4.1 (a)	3.B.1	$SO_2$	4.8 lb/MMBTU
	APC-S-1, Section 3.4 (a)(2)	3.B.3	PM	0.36 lb/MMBTU

- 3.B.1 For Emission Points AA-001, AA-002, AA-003, AA-004, and AA-006, the maximum discharge of sulfur oxides from any fuel burning installation in which the fuel is burned primarily to produce heat or power by indirect heat transfer shall not exceed 4.8 pounds (measured as SO<sub>2</sub>) per million BTU heat input. (Ref.: APC-S-1, Section 4.1 (a))
- 3.B.2 For Emission Points AA-001 through AA-004, the permittee shall combust only natural gas or refinery fuel gas. *Refinery fuel gas* received from the Chevron facilty is limited by 40 CFR 60, Subpart J to 160 ppmv H<sub>2</sub>S, which would have a sulfur content less than 0.8% by weight and less than 4.8 pounds (measured as SO<sub>2</sub>) per million BTU heat input. (Ref.: Construction Permit and Title V Operating Permit)
- 3.B.3 For Emission Points AA-001, AA-002, AA-003, AA-004, and AA-006, except as otherwise specified or limited herein, the maximum permissible emission of ash and/or particulate matter from fossil fuel burning installations greater than 10 million BTU per hour heat input but less than 10,000 million BTU per hour heat input shall not exceed an emission rate as determined by the relationship:

$$E=0.8808*(I)^{-0.1667}$$

where E is the emission rate in pounds per million BTU per hour heat input and I is the heat input in millions of BTU per hour. (Ref.: APC-S-1, Section 3.4 (a)(2))

3.B.4 For Emission Point AA-005, the permittee shall not exceed the emission limitations established in the Permit to Construct issued on March 23, 1995, and modified on January 9, 1996, and in the Title V Operating Permit (TVOP) originally issued September 29, 1999.

This unit is permitted to operate at relative full load only (relative full load is defined as 87-100% of the unit's rated capacity, as based on ambient conditions). The  $NO_X$  emission limit of 15 ppm at 15%  $O_2$  during relative full load will be monitored using the monitoring methods outlined in Paragraph 5.B.2 through 5.B.6. (Ref.: Construction Permit and Title V Operating Permit)

- 3.B.5 For Emission Point AA-005, the permittee is subject to the New Source Performance Standards (NSPS), Subpart GG Standards of Performance for Stationary Gas Turbines, including the requirements of Sections 60.330 (Applicability), 60.332 (NO<sub>X</sub> Standards), 60.333 (SO<sub>2</sub> Standards), 60.334 (Monitoring), and 60.335 (Testing). Subpart GG is provided in Appendix C. Based on information provided by the permittee, the applicable standards (Appendix C) are highlighted in gray; however, this does not relieve the permittee from any applicable standard not recognized herein. (Ref.: 40 CFR 60 Subpart GG)
- 3.B.6 For Emission Point AA-005, the permittee shall combust only natural gas with a sulfur content not to exceed 0.8% by weight or 8,000 ppmw. (Ref.: 40 CFR 60 Subpart GG, 60.333(b))

- 3.B.7 For Emission Point AA-005, the permittee shall comply with the short-term pounds per hour (lbs/hr) emission limitations specified, except during periods of startup and shutdown as defined in Permit Condition 1.24, and the permittee shall comply with the long-term tons per year (tons/yr) emissions even during periods of startup and shutdown. The permittee shall keep a record of the duration of all startups or shutdowns. Such records shall include the time and date of such startups and shutdowns.
- 3.B.8 For Emission Point AA-005, the permittee is subject to and shall comply with the Acid Rain Program Regulations as specified in 40 CFR 72-78. The Phase II Acid Rain Permit is provided in Appendix E. (Ref.: 40 CFR 72-78)
- 3.B.9 For Emission Point AA-006, the permittee shall not exceed the emission and fuel limitations established in the Permit to Construct issued on September 10, 1996, and in the TVOP originally issued on September 29, 1999. The annual emission limits placed on Emission Point AA-006 only apply for the times in which Emission Point AA-006 is operating simultaneously with Emission Points AA-001 through AA-005. A 30-day rolling average shall be used to demonstrate compliance with the NO<sub>X</sub> limit.

For Emission Point AA-006, the permittee shall not exceed a  $NO_X$  emission rate of 0.20 lb/MMBTU or 42.05 pounds per hour. In addition, the permittee shall not exceed 39.9 tons per year of  $NO_X$  emissions when operating the unit simultaneously with Emission Points AA-001 through AA-005 during any consecutive 365-day period. (Ref.: Construction Permit, Title V Operating Permit, and 40 CFR 60 Subpart Db)

- 3.B.10 For Emission Point AA-006, the permittee is subject to the New Source Performance Standards (NSPS), Subpart Db Standards of Performance for Industrial-Commercial-Institutional Steam Generating Units, including the requirements of Sections 60.40b (Applicability), 60.44b (NO<sub>X</sub> Standards), 60.46b (NO<sub>X</sub> Compliance and Testing), 60.48b (NO<sub>X</sub> Monitoring), and 60.49b (Reporting and Recordkeeping). Subpart Db is provided in Appendix D. Based on information provided by the permittee, the applicable standards (in Appendix D) are highlighted in gray; however, this does not relieve the permittee from any applicable standard not recognized herein. (Ref.: 40 CFR 60 Subpart Db)
- 3.B.11 For Emission Point AA-006, the permittee shall combust only natural gas. (Ref.: Construction Permit and Title V Operating Permit)
- 3.B.12 For Emission Point AA-006, the permittee shall not exceed 420 million cubic feet of natural gas burned during simultaneous operation with Emission Points AA-001 through AA-005 for any consecutive 365-day period. This data must be collected on an hourly basis and reported quarterly in accordance with Permit Condition 5.C.6. (Ref.: Construction Permit and Title V Operating Permit)

## C. <u>Insignificant and Trivial Activity Emission Limitations & Standards</u>

Applicable Requirement	Condition Number(s)	Pollutant/ Parameter	Limit/Standard
APC-S-1, Section 3.4(a)(1)	3.C.1	PM	0.6 lbs/MMBTU, or as otherwise limited by facility modification restrictions.
APC-S-1, Section 4.1(a)	3.C.2	$SO_2$	4.8 lbs/MMBTU, or as otherwise limited by facility modification restrictions.
APC-S-1, Section 3.6 (a)	3.C.3	PM	E=4.1(p) <sup>0.67</sup> , or as otherwise limited by facility modification restrictions.

- 3.C.1 The maximum permissible emission of ash and/or particulate matter from fossil fuel burning installations of less than 10 million BTU per hour heat input shall not exceed 0.6 pounds per million BTU per hour heat input.
- 3.C.2 The maximum discharge of sulfur oxides from any fuel burning installation in which the fuel is burned primarily to produce heat or power by indirect heat transfer shall not exceed 4.8 pounds (measured as sulfur dioxide) per million BTU heat input.
- 3.C.3 The permittee shall not cause, permit or allow the emission from any manufacturing process, in any one hour from any point source, particulate matter in total quantities in excess of the amount determined by the relationship:

$$E=4.1(p)^{0.67}$$

where E is the emission rate in pounds per hour and p is the process weight input rate in tons per hour.

#### SECTION 4. COMPLIANCE SCHEDULE

- 4.1 Unless otherwise specified herein, the permittee shall be in compliance with all requirements contained herein upon issuance of this permit.
- 4.2 Except as otherwise specified herein, the permittee shall submit to the Permit Board and to the Administrator of EPA Region IV a certification of compliance with permit terms and conditions, including emission limitations, standards, or work practices, within 60 days after the end of the calendar year. Each compliance certification shall include:
  - (a) the identification of each term or condition of the permit that is the basis of the certification;
  - (b) the compliance status;
  - (c) whether compliance was continuous or intermittent;
  - (d) the method(s) used for determining the compliance status of the source, currently and over the applicable reporting period;
  - (e) such other facts as may be specified as pertinent in specific conditions elsewhere in this permit. (Ref.: APC-S-6, Section III.C.5.a.,c.,&d.)
- 4.3 For each calendar year that an affected unit is subject to the Acid Rain Program, the permittee shall submit an annual compliance certification report to the Administrator within 60 days after the end of the calendar year. The contents of the report shall be in accordance with 40 CFR Part 72.90(b).
- 4.4 For Emission Points AA-001 through AA-005, the permittee is subject to the requirements of APC-S-1, Section 14.1 and the Clean Air Interstate Rule (CAIR) as set forth in 40 CFR 51.123, 40 CFR 51.124, 40 CFR 96.102 through 40 CFR 96.388.

Regarding the CAIR  $NO_x$  Annual Trading Program, the permittee must comply with all of the standard requirements specified in §96.106 and permit requirements specified in §96.120 through §96.124. The permittee shall also comply with all monitoring and reporting requirements as specified in §96.170 through §96.175.

Regarding the CAIR  $SO_2$  Annual Trading Program, the permittee must comply with all of the standard requirements specified in §96.206 and permit requirements specified in §96.220 through §96.224. The permittee shall also comply with all monitoring and reporting requirements as specified in §96.270 through §96.275.

Regarding the CAIR  $NO_x$  Ozone Season Trading Program, the permittee must comply with all of the standard requirements specified in §96.306 and permit requirements specified in §96.320 through §96.324. The permittee shall also comply with all monitoring and reporting requirements as specified in §96.370 through §96.375.

# SECTION 5. MONITORING, RECORDKEEPING & REPORTING REQUIREMENTS

- A. General Monitoring, Recordkeeping and Reporting Requirements
- 5.A.1 The permittee shall install, maintain, and operate equipment and/or institute procedures as necessary to perform the monitoring and recordkeeping specified below.
- 5.A.2 In addition to the recordkeeping specified below, the permittee shall include with all records of required monitoring information the following:
  - (a) the date, place as defined in the permit, and time of sampling or measurements;
  - (b) the date(s) analyses were performed;
  - (c) the company or entity that performed the analyses;
  - (d) the analytical techniques or methods used;
  - (e) the results of such analyses; and
  - (f) the operating conditions existing at the time of sampling or measurement. (Ref.: APC-S-6, Section III.A.3.b.(1)(a)-(f))
- 5.A.3 Except as otherwise specified herein, the permittee shall retain records of all required monitoring data and support information for a period of at least five (5) years from the date of the monitoring sample, measurement, report, or application. Support information includes all calibration and maintenance records, all original strip-chart recordings for continuous monitoring instrumentation, and copies of all reports required by the permit. (Ref.: APC-S-6, Section III.A.3.b.(2))
- 5.A.4 Except as otherwise specified herein, the permittee shall submit reports of any required monitoring by July 31 and January 31 for the preceding six-month period. All instances of deviations from permit requirements must be clearly identified in such reports and all required reports must be certified by a responsible official consistent with APC-S-6, Section II.E. (Ref.: APC-S-6, Section III.A.3.c.(1))
- 5.A.5 Except as otherwise specified herein, the permittee shall report all deviations from permit requirements, including those attributable to upsets, the probable cause of such deviations, and any corrective actions or preventive measures taken. Said report shall be made within five (5) normal working days of the time the deviation began. (Ref.: APC-S-6, Section III.A.3.c.(2))
- 5.A.6 Except as otherwise specified herein, the permittee shall perform emissions sampling and analysis in accordance with EPA Test Methods and with any continuous emission monitoring requirements, if applicable. All test methods shall be those versions or their

- equivalents approved by the DEQ and the EPA.
- 5.A.7 The permittee shall maintain records of any alterations, additions, or changes in equipment or operation.

### B. Specific Monitoring and Recordkeeping Requirements

Emission Point(s)	Pollutant/Parameter Monitored	Monitoring/Recordkeeping Requirement	Condition Number	Applicable Requirement
AA-001 AA-002 AA-003 AA-004 AA-005 AA-006	Fuels	Monitoring and Recordkeeping	5.B.1	APC-S-6, Section III.A.3
AA-005	Fuel and Sulfur Content	Monitoring and Recordkeeping	5.B.2	40 CFR 60, Subpart GG (60.334(h))
	$SO_2 \\ NO_X \\ CO_2$	Monitoring and Recordkeeping	5.B.3 5.B.4	40 CFR Part 75 and 40 CFR Part 60, Subpart GG
	PM, CO, NO <sub>X</sub> and VOC	Emissions Testing	5.B.5	Construction Permit and APC-S-6, Section III.A.3
	$CO_2$ concentration (for $NO_X$ )	Monitoring and Recordkeeping	5.B.6	APC-S-6, Section III.A.3
	Startup/Shutdown	Monitoring and Recordkeeping	5.B.7	APC-S-6, Section III.A.3
AA-006	Fuel	Monitoring and Recordkeeping	5.B.8	40 CFR 60, Subpart Db (60.49b(d))
	Operating Hours, Fuel Usage, Operating Load, and Unit(s) Downtime	Monitoring and Recordkeeping	5.B.9	Construction Permit issued on September 10, 1996
	$NO_X$	Monitoring and Recordkeeping	5.B.10	40 CFR Part 60 Subpart Db
	$NO_X$	Emissions Testing	5.B.11	Construction Permit and APC-S-6, Section III.A.3

- 5.B.1 For Emission Points AA-001 through AA-006, the permittee shall maintain monthly fuel usage records containing the type fuel, quantity, and heating value (Btu/ft³) of all fuel(s) burned. When combusting refinery fuel gas, the permittee shall also monitor and/or maintain records for H<sub>2</sub>S concentration and sulfur content (measured as SO<sub>2</sub>) in lb/MMBTU on a monthly basis. (Ref.: APC-S-6, Section III.A.3)
- 5.B.2 For Emission Point AA-005 and in accordance with 40 CFR 60, Subpart GG (60.334(h)(3)), the permittee shall monitor the sulfur content of the fuel used in accordance with the EPA approved Custom Fuel Monitoring Plan provided in Appendix F. Regardless of this plan, the permittee can maintain records from the supplier that the natural gas meets

- the definition of natural gas (e.g.,  $\leq 20.0$  grains of total sulfur per 100 standard cubic feet). (Ref.: 40 CFR 60, Subpart GG, 60.334(h))
- 5.B.3 For Emission Points AA-005, the permittee shall monitor and record emissions and parameters (e.g., CEMS) in accordance with 40 CFR Part 75. The permittee shall maintain all measurements, monitoring data, reports, and other information required in 40 CFR Part 75 (e.g., §75.10-18, 20-57, etc.) for each affected unit for a period of three (3) years. (Ref.: 40 CFR Part 75)
- 5.B.4 For Emission Point AA-005, the permittee shall install, calibrate, maintain, and operate a continuous monitor (CEMS) to monitor NO<sub>X</sub> and CO<sub>2</sub> emissions (40 CFR Part 75). The permittee shall monitor and record the actual measured NO<sub>X</sub> in ppm to calculate lb/MMBtu and pounds per hour (lb/hr) levels. Measurements of SO<sub>2</sub> emissions and heat input shall be performed in accordance with Appendix D of 40 CFR 75, which uses measured fuel flow, gross calorific value, and a conservative default SO<sub>2</sub> emission factor.
  - By demonstrating compliance with the above conditions of 40 CFR 75, the unit is considered in compliance with NO<sub>X</sub> monitoring conditions of 40 CFR 60 Subpart GG. The Custom Fuel Monitoring Plan provided in Appendix F of this permit further details this requirement. The CEMS shall be used to meet these requirements of Subpart GG, except that the missing data substitution methodology provided for in 40 CFR Part 75, Subpart D, is not required for purposes of identifying excess emissions. Instead, periods of missing CEMS data shall be reported as monitor downtime in the excess emissions and monitoring performance report required by §60.7(c). (Ref.: 40 CFR 60, Subpart GG)
- 5.B.5 For Emission Point AA-005, the permittee shall demonstrate compliance with the PM, CO, NO<sub>X</sub>, and VOC emission limits by performing a stack test(s) biennially in accordance with EPA Reference Methods 1-5, 10, 20, and 25, respectively, or an approved equivalent. Stack testing shall be performed under normal operating conditions and while operating at or near capacity. The initial stack test shall be performed by end of calendar year 2010, and then tests shall be conducted biennially thereafter by the end of the 4<sup>th</sup> calendar quarter of the respective year (e.g., December 31, 2012 and December 31, 2014). (Ref.: Construction Permit and APC-S-6, Section III.A.3)
- 5.B.6 For Emission Point AA-005, the permittee shall monitor and record the actual measured  $NO_X$  and  $CO_2$  levels for all hours in which the  $CO_2$  concentration falls below 2.5%. These records should also include the total number of operating hours in the calendar quarter. This is an alternative periodic monitoring method which allows the permittee to certify compliance with the  $NO_X$  emission limit of 15 ppm at 15%  $O_2$  since past emissions testing has proven that when the  $CO_2$  concentration is above 2.5% the unit is in compliance. (Ref.: APC-S-6, Section III.A.3)
- 5.B.7 For Emission Point AA-005, the permittee shall maintain records of the occurrence and duration of any startup or shutdown, or any periods during which a continuous monitoring

- system or monitoring device is inoperative. Such records shall include the time and date of such startups and shutdowns. (Ref.: APC-S-6, Section III.A.3)
- 5.B.8 For Emission Point AA-006, the permittee shall maintain records of the amount of fuel combusted each day and calculate the annual capacity factor for the reporting period in accordance with 40 CFR 60, Subpart Db (60.49b(d)). (Ref.: 40 CFR 60, Subpart Db, §60.49b(d))
- 5.B.9 For Emission Point AA-006, the permittee shall maintain records of hours of operation, total fuel usage (in million cubic feet) on an hourly basis, the operating load on an hourly basis, and the downtime (in hours) for Emission Points AA-001 through AA-005. The permittee shall also maintain records of fuel usage (in million cubic feet) and annual NO<sub>X</sub> emissions (in tons per year) during simultaneous operation with Emission Points AA-001 through AA-005. These records shall be recorded for any consecutive 365-day period. This data must be collected on an hourly basis and reported quarterly in accordance with Permit Condition 5.C.6. (Ref.: Construction Permit issued on September 10, 1996)
- 5.B.10 For Emission Point AA-006, the permittee is subject to the NO<sub>X</sub> standard under §60.44b, which requires the permittee to install, calibrate, maintain, and operate a CEMS and record the output of the system for measuring NO<sub>X</sub> and O<sub>2</sub> (or CO<sub>2</sub>) emissions discharged to the atmosphere. The CEMS shall be operated and data recorded during all periods of operation of the unit except for CEMS breakdowns and repairs. Data shall be recorded during calibration checks and zero and span adjustments. The 1-hour average NO<sub>X</sub> emission rates measured by the CEMS shall be expressed in pounds per million BTU (lb/MMBTU) heat input. The 1-hour averages shall be calculated using the data points required by 60.13(h)(2). When NO<sub>X</sub> emissions data is not obtained because of CEMS breakdowns, repairs, calibration checks, and zero and span adjustments, emission data shall be obtained by using standby monitoring systems, EPA Reference Method 7 or 20, or other approved reference methods to provide emission data for a minimum of 75 percent (75%) of the operating hours in each steam generating unit operating day, in at least 22 out of 30 successive steam generating unit operating days. (Ref.: 40 CFR 60, Subpart Db,  $\S60.48b(b)$  and (f)
- 5.B.11 For Emission Point AA-006, the permittee shall demonstrate compliance with the NO<sub>X</sub> emission limit by performing a stack test biennially in accordance with EPA Reference Methods 7 or 20, or another approved equivalent. Stack testing shall be performed under normal operating conditions and while operating at or near capacity. The initial stack test shall be performed by end of calendar year 2010, and then tests shall be conducted biennially thereafter by the end of the 4<sup>th</sup> calendar quarter of the respective year (e.g., December 31, 2012 and December 31, 2014). (Ref.: APC-S-6, Section III.A.3)

### C. Specific Reporting Requirements

Emission Point(s)	Pollutant/Parameter Monitored	Reporting Requirement	Condition Number	Applicable Requirement
AA-001 AA-002 AA-003 AA-004 AA-005 AA-006	Fuel Usage	Semi-Annual Report	5.C.1	APC-S-6, Section III.A.3 40 CFR 60, Subpart GG (60.334(h)) 40 CFR 60, Subpart Db (60.49b(d))
AA-005	$NO_X SO_2$	Annual Report	5.C.2	40 CFR Part 72.90 (b)
	Fuel Usage	Semi-Annual Report	5.C.1	40 CFR Part 60 Subpart GG
	CO <sub>2</sub> concentration	Quarterly Report	5.C.3	APC-S-6, Section III.A.3
	$PM$ , $CO$ , $NO_X$ , and $VOC$	Stack Test Notification and Stack Test Report	5.C.4	Construction Permit and APC-S-6, Section III.A.3
	Startup/Shutdown	Semi-Annual Report	5.C.5	APC-S-6, Section III.A.3
AA-006	$NO_X$	Stack Test Notification and Stack Test Report	5.C.4	Construction Permit and APC-S-6, Section III.A.3
	Operating Hours, Fuel Usage, Operating Load, and Downtime of other Units	Quarterly Report	5.C.6	Construction Permit issued on September 10, 1996.
	$NO_X$	Quarterly Report	5.C.7	40 CFR Part 60 Subpart Db
	Fuel Usage	Semi-Annual Report	5.C.1	40 CFR Part 60 Subpart Db

5.C.1 For Emission Points AA-001 through AA-006, the permittee shall submit fuel usage reports in accordance with Paragraph 5.A.4 and Permit Conditions 5.B.1, 5.B.2, and 5.B.8. This report should include type, quantity, and heating value (Btu/ft³) of all fuels burned.

For Emission Point AA-005, the permittee shall submit fuel records containing the sulfur content (% by weight) of the natural gas being burned in accordance with the custom fuel monitoring plan found in Appendix F of this permit.

For Emission Point AA-006 and in accordance with 40 CFR 60, Subpart Db (60.49b(d)), the permittee shall submit summary records of the amount of fuel combusted each day and calculate the annual capacity factor for the reporting period.

5.C.2 The permittee shall submit an annual report to the Administrator in accordance with the terms outlined in Paragraph 4.3 and 40 CFR Part 72.90 (b).

- 5.C.3 For Emission Point AA-005, the permittee shall submit a report of the actual measured NO<sub>X</sub> and CO<sub>2</sub> levels for all hours in which the CO<sub>2</sub> concentration falls below 2.5%. The summary report shall be submitted to the DEQ on a quarterly basis. If there are no instances during the calendar quarter where the CO<sub>2</sub> concentration falls below 2.5%, the permittee shall submit a report semi-annually stating that no such instances have occurred during the previous reporting period(s). The summary report should be submitted within thirty (30) days of the close of each calendar quarter or semi-annual period.
- 5.C.4 For Emission Points AA-005 and AA-006, the permittee shall submit a written test protocol at least sixty (60) days prior to the intended test date(s) to ensure that all test methods and procedures are acceptable to the DEQ. Also, the permittee shall notify the DEQ in writing at least ten (10) days prior to the intended test date(s) so that an observer may be afforded the opportunity to witness the test.

After the first successful submittal of an initial written test protocol in conjunction with the initial compliance tests, the permittee may request that the resubmittal of testing protocol be waived for subsequent testing by certifying in writing at least thirty (30) days prior to subsequent testing that all conditions for testing remain unchanged such that the original protocol can and will be followed.

The permittee shall submit a test report for Emission Points AA-005 and AA-006 within sixty (60) days after each test has been completed.

- 5.C.5 For Emission Point AA-005, the permittee shall submit semi-annual reports detailing startups, shutdowns, and upsets as defined in Permit Conditions 1.24, 3.B.7 and 5.B.7. This report shall be submitted in accordance with Condition 5.A.4.
- 5.C.6 For Emission Point AA-006, the permittee shall report on a quarterly basis the hours of operation for the previous 365-day period, total fuel usage (in million cubic feet) on an hourly basis for the previous 365-day period, the operating load on an hourly basis for the previous 365-day period, and the downtime for Emission Points AA-001 through AA-005 on an hourly basis for the previous 365-day period. This summary report should be submitted within thirty (30) days of the close of each calendar quarter.
- 5.C.7 For Emission Point AA-006, the permittee shall submit a quarterly excess emissions report for any calendar quarter during which there are excess emissions from the affected unit. If there are no excess emissions during the calendar quarter, the permittee shall submit a report semi-annually stating that no excess emissions occurred during the semi-annual reporting period. The summary report should be submitted within thirty (30) days of the close of each calendar quarter or semi-annual period.

## SECTION 6. ALTERNATIVE OPERATING SCENARIOS

None permitted.

## **SECTION 7. TITLE VI REQUIREMENTS**

The following are applicable or potentially applicable requirements originating from Title VI of the Clean Air Act. The full text of the referenced regulations is contained in Appendix B to this permit.

- 7.1 If the permittee stores or transports class I or class II substances, the permittee shall comply with the standards for labeling of products using ozone-depleting substances pursuant to 40 CFR Part 82, Subpart E:
  - (a) All containers in which a class I or class II substance is stored or transported, all products containing a class I substance, and all products directly manufactured with a class I substance must bear the required warning statement if being introduced into interstate commerce pursuant to § 82.106.
  - (b) The placement of the required warning statement must comply with the requirements pursuant to § 82.108.
  - (c) The form of the label bearing the required warning statement must comply with the requirements pursuant to § 82.110.
  - (d) No person may modify, remove, or interfere with the required warning statement except as described in § 82.112.
- 7.2 If the permittee performs any of the activities described below, the permittee shall comply with the standards for recycling and emissions reduction pursuant to 40 CFR Part 82, Subpart F, except as provided for MVACs in Subpart B:
  - (a) Persons opening appliances for maintenance, service, repair, or disposal must comply with the required practices pursuant to § 82.156.
  - (b) Equipment used during the maintenance, service, repair, or disposal of appliance must comply with the standards for recycling and recovery equipment pursuant to § 82.158.
  - (c) Persons performing maintenance, service, repair, or disposal of appliances must be certified by an approved technician certification program pursuant to § 82.161.
  - (d) Persons disposing of small appliances, MVACs, and MVAC-like appliances must comply with the recordkeeping requirements pursuant to § 82.166. ("MVAC like appliance" is defined at § 82.152.)
  - (e) Persons owning commercial or industrial process refrigeration equipment must comply with the leak repair requirements pursuant to § 82.156.

- (f) Owners/operators of appliances normally containing 50 or more pounds of refrigerant must keep records of refrigerant purchased and added to such appliances pursuant to § 82.166.
- 7.3 If the permittee manufactures, transforms, imports, or exports a class I or class II substance, the permittee is subject to all the requirements as specified in 40 CFR Part 82, Subpart A, Production and Consumption Controls.
- 7.4 If the permittee performs a service on motor (fleet) vehicles and if this service involves an ozone-depleting substance (refrigerant) in the motor vehicle air conditioner (MVAC), the permittee is subject to all the applicable requirements as specified in 40 CFR part 82, Subpart B, Servicing of Motor Vehicle Air Conditioners.

The term "motor vehicle" as used in Subpart B does not include a vehicle in which final assembly of the vehicle has not been completed. The term "MVAC" as used in Subpart B does not include air-tight sealed refrigeration systems used for refrigerated cargo, or air conditioning systems on passenger buses using HCFC-22 refrigerant.

7.5 The permittee shall be allowed to switch from any ozone-depleting substance to any alternative that is listed in the Significant New Alternatives Program (SNAP) promulgated pursuant to 40 CFR part 82, Subpart G, Significant New Alternatives Policy Program.

### **SECTION 8.** ACID RAIN

The permittee shall comply with all requirements of the Phase II Acid Rain Permit attached as Appendix E of this permit. All conditions of the Phase II Acid Rain Permit are effective from *issuance date* through *February 28, 2014*; however, these conditions may be revised by the MDEQ during the permitted period.

### APPENDIX A

#### List of Abbreviations Used In this Permit

APC-S-1	Air Emission Regulations for the Prevention, Abatement, and Control of Air Contaminants
APC-S-2	Permit Regulations for the Construction and/or Operation of Air Emissions Equipment
APC-S-3	Regulations for the Prevention of Air Pollution Emergency Episodes
APC-S-4	Ambient Air Quality Standards
APC-S-5	Regulations for the Prevention of Significant Deterioration of Air Quality
APC-S-6	Air Emissions Operating Permit Regulations for the Purposes of Title V of the Federal Clean
	Air Act
APC-S-7	Acid Rain Program Permit Regulations for Purposes of Title IV of the Federal Clean Air Act
BACT	Best Available Control Technology
CEM	Continuous Emission Monitor
CEMS	Continuous Emission Monitoring System
CFR	Code of Federal Regulations
CO	Carbon Monoxide
COM	Continuous Opacity Monitor
COMS	Continuous Opacity Monitoring System
DEQ	Mississippi Department of Environmental Quality

**EPA** United States Environmental Protection Agency gr/dscf Grains Per Dry Standard Cubic Foot

HP Horsepower

HAP Hazardous Air Pollutant lbs/hr Pounds per Hour

M or K Thousand

**MACT** Maximum Achievable Control Technology

MM Million

**MMBTUH** Million British Thermal Units per Hour

Not Applicable NA

NAAQS National Ambient Air Quality Standards

National Emissions Standards For Hazardous Air Pollutants, 40 CFR 61 **NESHAP** 

National Emission Standards For Hazardous Air Pollutants for Source Categories, 40 CFR 63

NMVOC Non-Methane Volatile Organic Compounds

Nitrogen Oxides  $NO_x$ 

**NSPS** New Source Performance Standards, 40 CFR 60

O&M Operation and Maintenance

Particulate Matter PM

Particulate Matter less than 10 Φm in diameter  $PM_{10}$ 

ppm Parts per Million

Prevention of Significant Deterioration, 40 CFR 52 **PSD** 

SIP State Implementation Plan

Sulfur Dioxide  $SO_2$ Tons per Year **TPY** TRS Total Reduced Sulfur

Visible Emissions Evaluation VEE Volatile Hazardous Air Pollutant VHAP VOC Volatile Organic Compound

## **APPENDIX B**

## 40 CFR 82

PROTECTION OF STRATOSPHERIC OZONE

## **APPENDIX C**

40 CFR 60, SUBPART GG - STANDARDS OF PERFORMANCE FOR STATIONARY GAS TURBINES

## Title 40: Protection of Environment PART 60—STANDARDS OF PERFORMANCE FOR NEW STATIONARY SOURCES

#### Subpart GG—Standards of Performance for Stationary Gas Turbines

#### § 60.330 Applicability and designation of affected facility.

- (a) The provisions of this subpart are applicable to the following affected facilities: All stationary gas turbines with a heat input at peak load equal to or greater than 10.7 gigajoules (10 million Btu) per hour, based on the lower heating value of the fuel fired.
- (b) Any facility under paragraph (a) of this section which commences construction, modification, or reconstruction after October 3, 1977, is subject to the requirements of this part except as provided in paragraphs (e) and (j) of \$60.332.

[44 FR 52798, Sept. 10, 1979, as amended at 52 FR 42434, Nov. 5, 1987; 65 FR 61759, Oct. 17, 2000]

#### § 60.331 Definitions.

As used in this subpart, all terms not defined herein shall have the meaning given them in the Act and in subpart A of this part.

- (a) Stationary gas turbine means any simple cycle gas turbine, regenerative cycle gas turbine or any gas turbine portion of a combined cycle steam/electric generating system that is not self propelled. It may, however, be mounted on a vehicle for portability.
- (b) Simple cycle gas turbine means any stationary gas turbine which does not recover heat from the gas turbine exhaust gases to preheat the inlet combustion air to the gas turbine, or which does not recover heat from the gas turbine exhaust gases to heat water or generate steam.
- (c) Regenerative cycle gas turbine means any stationary gas turbine which recovers heat from the gas turbine exhaust gases to preheat the inlet combustion air to the gas turbine.
- (d) Combined cycle gas turbine means any stationary gas turbine which recovers heat from the gas turbine exhaust gases to heat water or generate steam.
- (e) *Emergency gas turbine* means any stationary gas turbine which operates as a mechanical or electrical power source only when the primary power source for a facility has been rendered inoperable by an emergency situation.
- (f) *Ice fog* means an atmospheric suspension of highly reflective ice crystals.
- (g) ISO standard day conditions means 288 degrees Kelvin, 60 percent relative humidity and 101.3 kilopascals pressure.
- (h) *Efficiency* means the gas turbine manufacturer's rated heat rate at peak load in terms of heat input per unit of power output based on the lower heating value of the fuel.
- (i) Peak load means 100 percent of the manufacturer's design capacity of the gas turbine at ISO standard day conditions.
- (j) Base load means the load level at which a gas turbine is normally operated.
- (k) Fire-fighting turbine means any stationary gas turbine that is used solely to pump water for extinguishing fires.
- (1) Turbines employed in oil/gas production or oil/gas transportation means any stationary gas turbine used to provide power to extract crude oil/natural gas from the earth or to move crude oil/natural gas, or products refined from these substances through pipelines.
- (m) A Metropolitan Statistical Area or MSA as defined by the Department of Commerce.

- (n) Offshore platform gas turbines means any stationary gas turbine located on a platform in an ocean.
- (o) Garrison facility means any permanent military installation.
- (p) *Gas turbine model* means a group of gas turbines having the same nominal air flow, combuster inlet pressure, combuster inlet temperature, firing temperature, turbine inlet temperature and turbine inlet pressure.
- (q) *Electric utility stationary gas turbine* means any stationary gas turbine constructed for the purpose of supplying more than one-third of its potential electric output capacity to any utility power distribution system for sale.
- (r) *Emergency fuel* is a fuel fired by a gas turbine only during circumstances, such as natural gas supply curtailment or breakdown of delivery system, that make it impossible to fire natural gas in the gas turbine.
- (s) *Unit operating hour* means a clock hour during which any fuel is combusted in the affected unit. If the unit combusts fuel for the entire clock hour, it is considered to be a full unit operating hour. If the unit combusts fuel for only part of the clock hour, it is considered to be a partial unit operating hour.
- (t) Excess emissions means a specified averaging period over which either:
- (1) The NO<sub>x</sub>emissions are higher than the applicable emission limit in §60.332;
- (2) The total sulfur content of the fuel being combusted in the affected facility exceeds the limit specified in §60.333; or
- (3) The recorded value of a particular monitored parameter is outside the acceptable range specified in the parameter monitoring plan for the affected unit.
- (u) *Natural gas* means a naturally occurring fluid mixture of hydrocarbons (*e.g.*, methane, ethane, or propane) produced in geological formations beneath the Earth's surface that maintains a gaseous state at standard atmospheric temperature and pressure under ordinary conditions. Natural gas contains 20.0 grains or less of total sulfur per 100 standard cubic feet. Equivalents of this in other units are as follows: 0.068 weight percent total sulfur, 680 parts per million by weight (ppmw) total sulfur, and 338 parts per million by volume (ppmv) at 20 degrees Celsius total sulfur. Additionally, natural gas must either be composed of at least 70 percent methane by volume or have a gross calorific value between 950 and 1100 British thermal units (Btu) per standard cubic foot. Natural gas does not include the following gaseous fuels: landfill gas, digester gas, refinery gas, sour gas, blast furnace gas, coal-derived gas, producer gas, coke oven gas, or any gaseous fuel produced in a process which might result in highly variable sulfur content or heating value.
- (v) *Duct burner* means a device that combusts fuel and that is placed in the exhaust duct from another source, such as a stationary gas turbine, internal combustion engine, kiln, etc., to allow the firing of additional fuel to heat the exhaust gases before the exhaust gases enter a heat recovery steam generating unit.
- (w) Lean premix stationary combustion turbine means any stationary combustion turbine where the air and fuel are thoroughly mixed to form a lean mixture for combustion in the combustor. Mixing may occur before or in the combustion chamber. A unit which is capable of operating in both lean premix and diffusion flame modes is considered a lean premix stationary combustion turbine when it is in the lean premix mode, and it is considered a diffusion flame stationary combustion turbine when it is in the diffusion flame mode.
- (x) Diffusion flame stationary combustion turbine means any stationary combustion turbine where fuel and air are injected at the combustor and are mixed only by diffusion prior to ignition. A unit which is capable of operating in both lean premix and diffusion flame modes is considered a lean premix stationary combustion turbine when it is in the lean premix mode, and it is considered a diffusion flame stationary combustion turbine when it is in the diffusion flame mode.
- (y) *Unit operating day* means a 24-hour period between 12:00 midnight and the following midnight during which any fuel is combusted at any time in the unit. It is not necessary for fuel to be combusted continuously for the entire 24-hour period.
- [44 FR 52798, Sept. 10, 1979, as amended at 47 FR 3770, Jan. 27, 1982; 65 FR 61759, Oct. 17, 2000; 69 FR 41359, July 8, 2004]

#### § 60.332 Standard for nitrogen oxides.

- (a) On and after the date on which the performance test required by §60.8 is completed, every owner or operator subject to the provisions of this subpart as specified in paragraphs (b), (c), and (d) of this section shall comply with one of the following, except as provided in paragraphs (e), (f), (g), (h), (i), (j), (k), and (l) of this section.
- (1) No owner or operator subject to the provisions of this subpart shall cause to be discharged into the atmosphere from any stationary gas turbine, any gases which contain nitrogen oxides in excess of:

$$STD = 0.0075 \frac{(14.4)}{Y} + F$$

where:

STD = allowable ISO corrected (if required as given in  $\S60.335(b)(1)$ ) NO<sub>X</sub> emission concentration (percent by volume at 15 percent oxygen and on a dry basis),

Y = manufacturer's rated heat rate at manufacturer's rated load (kilojoules per watt hour) or, actual measured heat rate based on lower heating value of fuel as measured at actual peak load for the facility. The value of Y shall not exceed 14.4 kilojoules per watt hour, and

 $F = NO_X$  emission allowance for fuel-bound nitrogen as defined in paragraph (a)(4) of this section.

(2) No owner or operator subject to the provisions of this subpart shall cause to be discharged into the atmosphere from any stationary gas turbine, any gases which contain nitrogen oxides in excess of:

$$STD = 0.0150 \frac{\left(14.4\right)}{Y} + F$$

where:

STD = allowable ISO corrected (if required as given in  $\S60.335(b)(1)$ ) NO<sub>x</sub>emission concentration (percent by volume at 15 percent oxygen and on a dry basis),

Y = manufacturer's rated heat rate at manufacturer's rated peak load (kilojoules per watt hour), or actual measured heat rate based on lower heating value of fuel as measured at actual peak load for the facility. The value of Y shall not exceed 14.4 kilojoules per watt hour, and

 $F = NO_X$ emission allowance for fuel-bound nitrogen as defined in paragraph (a)(4) of this section.

- (3) The use of F in paragraphs (a)(1) and (2) of this section is optional. That is, the owner or operator may choose to apply a  $NO_X$  allowance for fuel-bound nitrogen and determine the appropriate F-value in accordance with paragraph (a)(4) of this section or may accept an F-value of zero.
- (4) If the owner or operator elects to apply a  $NO_X$  emission allowance for fuel-bound nitrogen, F shall be defined according to the nitrogen content of the fuel during the most recent performance test required under  $\S60.8$  as follows:

Fuel-bound nitrogen (% by weight)	F (NO <sub>X</sub> % by volume)
N ≤ .015	0
0.015 < N≤ 0.1	0.04 (N)
$0.1 < N \le 0.25$	0.004+0.0067(N-0.1)
N > 0.25	0.005

Where: N = the nitrogen content of the fuel (percent by weight).

or:

Manufacturers may develop and submit to EPA custom fuel-bound nitrogen allowances for each gas turbine model they manufacture. These fuel-bound nitrogen allowances shall be substantiated with data and must be approved for

use by the Administrator before the initial performance test required by §60.8. Notices of approval of custom fuel-bound nitrogen allowances will be published in the Federal Register.

- (b) Electric utility stationary gas turbines with a heat input at peak load greater than 107.2 gigajoules per hour (100 million Btu/hour) based on the lower heating value of the fuel fired shall comply with the provisions of paragraph (a)(1) of this section.
- (c) Stationary gas turbines with a heat input at peak load equal to or greater than 10.7 gigajoules per hour (10 million Btu/hour) but less than or equal to 107.2 gigajoules per hour (100 million Btu/hour) based on the lower heating value of the fuel fired, shall comply with the provisions of paragraph (a)(2) of this section.
- (d) Stationary gas turbines with a manufacturer's rated base load at ISO conditions of 30 megawatts or less except as provided in §60.332(b) shall comply with paragraph (a)(2) of this section.
- (e) Stationary gas turbines with a heat input at peak load equal to or greater than 10.7 gigajoules per hour (10 million Btu/hour) but less than or equal to 107.2 gigajoules per hour (100 million Btu/hour) based on the lower heating value of the fuel fired and that have commenced construction prior to October 3, 1982 are exempt from paragraph (a) of this section.
- (f) Stationary gas turbines using water or steam injection for control of NO<sub>X</sub> emissions are exempt from paragraph (a) when ice fog is deemed a traffic hazard by the owner or operator of the gas turbine.
- (g) Emergency gas turbines, military gas turbines for use in other than a garrison facility, military gas turbines installed for use as military training facilities, and fire fighting gas turbines are exempt from paragraph (a) of this section.
- (h) Stationary gas turbines engaged by manufacturers in research and development of equipment for both gas turbine emission control techniques and gas turbine efficiency improvements are exempt from paragraph (a) on a case-by-case basis as determined by the Administrator.
- (i) Exemptions from the requirements of paragraph (a) of this section will be granted on a case-by-case basis as determined by the Administrator in specific geographical areas where mandatory water restrictions are required by governmental agencies because of drought conditions. These exemptions will be allowed only while the mandatory water restrictions are in effect.
- (j) Stationary gas turbines with a heat input at peak load greater than 107.2 gigajoules per hour that commenced construction, modification, or reconstruction between the dates of October 3, 1977, and January 27, 1982, and were required in the September 10, 1979, Federal Register (44 FR 52792) to comply with paragraph (a)(1) of this section, except electric utility stationary gas turbines, are exempt from paragraph (a) of this section.
- (k) Stationary gas turbines with a heat input greater than or equal to 10.7 gigajoules per hour (10 million Btu/hour) when fired with natural gas are exempt from paragraph (a)(2) of this section when being fired with an emergency fuel.
- (l) Regenerative cycle gas turbines with a heat input less than or equal to 107.2 gigajoules per hour (100 million Btu/hour) are exempt from paragraph (a) of this section.

[44 FR 52798, Sept. 10, 1979, as amended at 47 FR 3770, Jan. 27, 1982; 65 FR 61759, Oct. 17, 2000; 69 FR 41359, July 8, 2004]

#### § 60.333 Standard for sulfur dioxide.

On and after the date on which the performance test required to be conducted by §60.8 is completed, every owner or operator subject to the provision of this subpart shall comply with one or the other of the following conditions:

(a) No owner or operator subject to the provisions of this subpart shall cause to be discharged into the atmosphere from any stationary gas turbine any gases which contain sulfur dioxide in excess of 0.015 percent by volume at 15 percent oxygen and on a dry basis.

(b) No owner or operator subject to the provisions of this subpart shall burn in any stationary gas turbine any fuel which contains total sulfur in excess of 0.8 percent by weight (8000 ppmw).

[44 FR 52798, Sept. 10, 1979, as amended at 69 FR 41360, July 8, 2004]

#### § 60.334 Monitoring of operations.

- (a) Except as provided in paragraph (b) of this section, the owner or operator of any stationary gas turbine subject to the provisions of this subpart and using water or steam injection to control  $NO_X$  emissions shall install, calibrate, maintain and operate a continuous monitoring system to monitor and record the fuel consumption and the ratio of water or steam to fuel being fired in the turbine.
- (b) The owner or operator of any stationary gas turbine that commenced construction, reconstruction or modification after October 3, 1977, but before July 8, 2004, and which uses water or steam injection to control NO<sub>X</sub> emissions may, as an alternative to operating the continuous monitoring system described in paragraph (a) of this section, install, certify, maintain, operate, and quality-assure a continuous emission monitoring system (CEMS) consisting of NO<sub>X</sub>and O<sub>2</sub>monitors. As an alternative, a CO<sub>2</sub>monitor may be used to adjust the measured NO<sub>X</sub>concentrations to 15 percent O<sub>2</sub>by either converting the CO<sub>2</sub>hourly averages to equivalent O<sub>2</sub>concentrations using Equation F–14a or F–14b in appendix F to part 75 of this chapter and making the adjustments to 15 percent O<sub>2</sub>, or by using the CO<sub>2</sub>readings directly to make the adjustments, as described in Method 20. If the option to use a CEMS is chosen, the CEMS shall be installed, certified, maintained and operated as follows:
- (1) Each CEMS must be installed and certified according to PS 2 and 3 (for diluent) of 40 CFR part 60, appendix B, except the 7-day calibration drift is based on unit operating days, not calendar days. Appendix F, Procedure 1 is not required. The relative accuracy test audit (RATA) of the NO<sub>X</sub> and diluent monitors may be performed individually or on a combined basis, *i.e.*, the relative accuracy tests of the CEMS may be performed either:
- (i) On a ppm basis (for NO<sub>X</sub>) and a percent O<sub>2</sub>basis for oxygen; or
- (ii) On a ppm at 15 percent O<sub>2</sub>basis; or
- (iii) On a ppm basis (for  $NO_X$ ) and a percent  $CO_2$ basis (for a  $CO_2$ monitor that uses the procedures in Method 20 to correct the  $NO_X$ data to 15 percent  $O_2$ ).
- (2) As specified in §60.13(e)(2), during each full unit operating hour, each monitor must complete a minimum of one cycle of operation (sampling, analyzing, and data recording) for each 15-minute quadrant of the hour, to validate the hour. For partial unit operating hours, at least one valid data point must be obtained for each quadrant of the hour in which the unit operates. For unit operating hours in which required quality assurance and maintenance activities are performed on the CEMS, a minimum of two valid data points (one in each of two quadrants) are required to validate the hour.
- (3) For purposes of identifying excess emissions, CEMS data must be reduced to hourly averages as specified in §60.13(h).
- (i) For each unit operating hour in which a valid hourly average, as described in paragraph (b)(2) of this section, is obtained for both  $NO_X$  and diluent, the data acquisition and handling system must calculate and record the hourly  $NO_X$  emissions in the units of the applicable  $NO_X$  emission standard under §60.332(a), *i.e.*, percent  $NO_X$  by volume, dry basis, corrected to 15 percent  $O_X$  and International Organization for Standardization (ISO) standard conditions (if required as given in §60.335(b)(1)). For any hour in which the hourly average  $O_X$  concentration exceeds 19.0 percent  $O_X$ , a diluent cap value of 19.0 percent  $O_X$  by used in the emission calculations.
- (ii) A worst case ISO correction factor may be calculated and applied using historical ambient data. For the purpose of this calculation, substitute the maximum humidity of ambient air (Ho), minimum ambient temperature ( $T_a$ ), and minimum combustor inlet absolute pressure ( $P_o$ ) into the ISO correction equation.
- (iii) If the owner or operator has installed a NO<sub>X</sub>CEMS to meet the requirements of part 75 of this chapter, and is continuing to meet the ongoing requirements of part 75 of this chapter, the CEMS may be used to meet the requirements of this section, except that the missing data substitution methodology provided for at 40 CFR part 75,

subpart D, is not required for purposes of identifying excess emissions. Instead, periods of missing CEMS data are to be reported as monitor downtime in the excess emissions and monitoring performance report required in §60.7(c).

- (c) For any turbine that commenced construction, reconstruction or modification after October 3, 1977, but before July 8, 2004, and which does not use steam or water injection to control  $NO_X$  emissions, the owner or operator may, but is not required to, for purposes of determining excess emissions, use a CEMS that meets the requirements of paragraph (b) of this section. Also, if the owner or operator has previously submitted and received EPA, State, or local permitting authority approval of a procedure for monitoring compliance with the applicable  $NO_X$  emission limit under §60.332, that approved procedure may continue to be used.
- (d) The owner or operator of any new turbine constructed after July 8, 2004, and which uses water or steam injection to control  $NO_X$ emissions may elect to use either the requirements in paragraph (a) of this section for continuous water or steam to fuel ratio monitoring or may use a  $NO_X$ CEMS installed, certified, operated, maintained, and quality-assured as described in paragraph (b) of this section.
- (e) The owner or operator of any new turbine that commences construction after July 8, 2004, and which does not use water or steam injection to control NO<sub>x</sub>emissions, may, but is not required to, elect to use a NO<sub>x</sub>CEMS installed, certified, operated, maintained, and quality-assured as described in paragraph (b) of this section. Other acceptable monitoring approaches include periodic testing approved by EPA or the State or local permitting authority or continuous parameter monitoring as described in paragraph (f) of this section.
- (f) The owner or operator of a new turbine that commences construction after July 8, 2004, which does not use water or steam injection to control NO<sub>X</sub>emissions may, but is not required to, perform continuous parameter monitoring as follows:
- (1) For a diffusion flame turbine without add-on selective catalytic reduction controls (SCR), the owner or operator shall define at least four parameters indicative of the unit's  $NO_X$  formation characteristics and shall monitor these parameters continuously.
- (2) For any lean premix stationary combustion turbine, the owner or operator shall continuously monitor the appropriate parameters to determine whether the unit is operating in low-NO<sub>x</sub>mode.
- (3) For any turbine that uses SCR to reduce NO<sub>X</sub>emissions, the owner or operator shall continuously monitor appropriate parameters to verify the proper operation of the emission controls.
- (4) For affected units that are also regulated under part 75 of this chapter, if the owner or operator elects to monitor NO<sub>x</sub>emission rate using the methodology in appendix E to part 75 of this chapter, or the low mass emissions methodology in §75.19 of this chapter, the requirements of this paragraph (f) may be met by performing the parametric monitoring described in section 2.3 of appendix E or in §75.19(c)(1)(iv)(H) of this chapter.
- (g) The steam or water to fuel ratio or other parameters that are continuously monitored as described in paragraphs (a), (d) or (f) of this section shall be monitored during the performance test required under §60.8, to establish acceptable values and ranges. The owner or operator may supplement the performance test data with engineering analyses, design specifications, manufacturer's recommendations and other relevant information to define the acceptable parametric ranges more precisely. The owner or operator shall develop and keep on-site a parameter monitoring plan which explains the procedures used to document proper operation of the NO<sub>x</sub>emission controls. The plan shall include the parameter(s) monitored and the acceptable range(s) of the parameter(s) as well as the basis for designating the parameter(s) and acceptable range(s). Any supplemental data such as engineering analyses, design specifications, manufacturer's recommendations and other relevant information shall be included in the monitoring plan. For affected units that are also subject to part 75 of this chapter and that use the low mass emissions methodology in §75.19 of this chapter or the NO<sub>x</sub>emission measurement methodology in appendix E to part 75, the owner or operator may meet the requirements of this paragraph by developing and keeping on-site (or at a central location for unmanned facilities) a quality-assurance plan, as described in §75.19 (e)(5) or in section 2.3 of appendix E and section 1.3.6 of appendix B to part 75 of this chapter.
- (h) The owner or operator of any stationary gas turbine subject to the provisions of this subpart:
- (1) Shall monitor the total sulfur content of the fuel being fired in the turbine, except as provided in paragraph (h)(3) of this section. The sulfur content of the fuel must be determined using total sulfur methods described in

- §60.335(b)(10). Alternatively, if the total sulfur content of the gaseous fuel during the most recent performance test was less than 0.4 weight percent (4000 ppmw), ASTM D4084–82, 94, D5504–01, D6228–98, or Gas Processors Association Standard 2377–86 (all of which are incorporated by reference-see §60.17), which measure the major sulfur compounds may be used; and
- (2) Shall monitor the nitrogen content of the fuel combusted in the turbine, if the owner or operator claims an allowance for fuel bound nitrogen ( *i.e.* , if an F-value greater than zero is being or will be used by the owner or operator to calculate STD in §60.332). The nitrogen content of the fuel shall be determined using methods described in §60.335(b)(9) or an approved alternative.
- (3) Notwithstanding the provisions of paragraph (h)(1) of this section, the owner or operator may elect not to monitor the total sulfur content of the gaseous fuel combusted in the turbine, if the gaseous fuel is demonstrated to meet the definition of natural gas in §60.331(u), regardless of whether an existing custom schedule approved by the administrator for subpart GG requires such monitoring. The owner or operator shall use one of the following sources of information to make the required demonstration:
- (i) The gas quality characteristics in a current, valid purchase contract, tariff sheet or transportation contract for the gaseous fuel, specifying that the maximum total sulfur content of the fuel is 20.0 grains/100 scf or less; or
- (ii) Representative fuel sampling data which show that the sulfur content of the gaseous fuel does not exceed 20 grains/100 scf. At a minimum, the amount of fuel sampling data specified in section 2.3.1.4 or 2.3.2.4 of appendix D to part 75 of this chapter is required.
- (4) For any turbine that commenced construction, reconstruction or modification after October 3, 1977, but before July 8, 2004, and for which a custom fuel monitoring schedule has previously been approved, the owner or operator may, without submitting a special petition to the Administrator, continue monitoring on this schedule.
- (i) The frequency of determining the sulfur and nitrogen content of the fuel shall be as follows:
- (1) Fuel oil. For fuel oil, use one of the total sulfur sampling options and the associated sampling frequency described in sections 2.2.3, 2.2.4.1, 2.2.4.2, and 2.2.4.3 of appendix D to part 75 of this chapter ( i.e. , flow proportional sampling, daily sampling, sampling from the unit's storage tank after each addition of fuel to the tank, or sampling each delivery prior to combining it with fuel oil already in the intended storage tank). If an emission allowance is being claimed for fuel-bound nitrogen, the nitrogen content of the oil shall be determined and recorded once per unit operating day.
- (2) Gaseous fuel. Any applicable nitrogen content value of the gaseous fuel shall be determined and recorded once per unit operating day. For owners and operators that elect not to demonstrate sulfur content using options in paragraph (h)(3) of this section, and for which the fuel is supplied without intermediate bulk storage, the sulfur content value of the gaseous fuel shall be determined and recorded once per unit operating day.
- (3) Custom schedules. Notwithstanding the requirements of paragraph (i)(2) of this section, operators or fuel vendors may develop custom schedules for determination of the total sulfur content of gaseous fuels, based on the design and operation of the affected facility and the characteristics of the fuel supply. Except as provided in paragraphs (i)(3)(i) and (i)(3)(ii) of this section, custom schedules shall be substantiated with data and shall be approved by the Administrator before they can be used to comply with the standard in §60.333.
- (i) The two custom sulfur monitoring schedules set forth in paragraphs (i)(3)(i)(A) through (D) and in paragraph (i)(3)(ii) of this section are acceptable, without prior Administrative approval:
- (A) The owner or operator shall obtain daily total sulfur content measurements for 30 consecutive unit operating days, using the applicable methods specified in this subpart. Based on the results of the 30 daily samples, the required frequency for subsequent monitoring of the fuel's total sulfur content shall be as specified in paragraph (i)(3)(i)(B), (C), or (D) of this section, as applicable.
- (B) If none of the 30 daily measurements of the fuel's total sulfur content exceeds 0.4 weight percent (4000 ppmw), subsequent sulfur content monitoring may be performed at 12 month intervals. If any of the samples taken at 12-month intervals has a total sulfur content between 0.4 and 0.8 weight percent (4000 and 8000 ppmw), follow the

procedures in paragraph (i)(3)(i)(C) of this section. If any measurement exceeds 0.8 weight percent (8000 ppmw), follow the procedures in paragraph (i)(3)(i)(D) of this section.

- (C) If at least one of the 30 daily measurements of the fuel's total sulfur content is between 0.4 and 0.8 weight percent (4000 and 8000 ppmw), but none exceeds 0.8 weight percent (8000 ppmw), then:
- (1) Collect and analyze a sample every 30 days for three months. If any sulfur content measurement exceeds 0.8 weight percent (8000 ppmw), follow the procedures in paragraph (i)(3)(i)(D) of this section. Otherwise, follow the procedures in paragraph (i)(3)(i)(C)(2) of this section.
- (2) Begin monitoring at 6-month intervals for 12 months. If any sulfur content measurement exceeds 0.8 weight percent (8000 ppmw), follow the procedures in paragraph (i)(3)(i)(D) of this section. Otherwise, follow the procedures in paragraph (i)(3)(i)(C)(3) of this section.
- (3) Begin monitoring at 12-month intervals. If any sulfur content measurement exceeds 0.8 weight percent (8000 ppmw), follow the procedures in paragraph (i)(3)(i)(D) of this section. Otherwise, continue to monitor at this frequency.
- (D) If a sulfur content measurement exceeds 0.8 weight percent (8000 ppmw), immediately begin daily monitoring according to paragraph (i)(3)(i)(A) of this section. Daily monitoring shall continue until 30 consecutive daily samples, each having a sulfur content no greater than 0.8 weight percent (8000 ppmw), are obtained. At that point, the applicable procedures of paragraph (i)(3)(i)(B) or (C) of this section shall be followed.
- (ii) The owner or operator may use the data collected from the 720-hour sulfur sampling demonstration described in section 2.3.6 of appendix D to part 75 of this chapter to determine a custom sulfur sampling schedule, as follows:
- (A) If the maximum fuel sulfur content obtained from the 720 hourly samples does not exceed 20 grains/100 scf (*i.e.*, the maximum total sulfur content of natural gas as defined in §60.331(u)), no additional monitoring of the sulfur content of the gas is required, for the purposes of this subpart.
- (B) If the maximum fuel sulfur content obtained from any of the 720 hourly samples exceeds 20 grains/100 scf, but none of the sulfur content values (when converted to weight percent sulfur) exceeds 0.4 weight percent (4000 ppmw), then the minimum required sampling frequency shall be one sample at 12 month intervals.
- (C) If any sample result exceeds 0.4 weight percent sulfur (4000 ppmw), but none exceeds 0.8 weight percent sulfur (8000 ppmw), follow the provisions of paragraph (i)(3)(i)(C) of this section.
- (D) If the sulfur content of any of the 720 hourly samples exceeds 0.8 weight percent (8000 ppmw), follow the provisions of paragraph (i)(3)(i)(D) of this section.
- (j) For each affected unit that elects to continuously monitor parameters or emissions, or to periodically determine the fuel sulfur content or fuel nitrogen content under this subpart, the owner or operator shall submit reports of excess emissions and monitor downtime, in accordance with §60.7(c). Excess emissions shall be reported for all periods of unit operation, including startup, shutdown and malfunction. For the purpose of reports required under §60.7(c), periods of excess emissions and monitor downtime that shall be reported are defined as follows:
- (1) Nitrogen oxides.
- (i) For turbines using water or steam to fuel ratio monitoring:
- (A) An excess emission shall be any unit operating hour for which the average steam or water to fuel ratio, as measured by the continuous monitoring system, falls below the acceptable steam or water to fuel ratio needed to demonstrate compliance with §60.332, as established during the performance test required in §60.8. Any unit operating hour in which no water or steam is injected into the turbine shall also be considered an excess emission.
- (B) A period of monitor downtime shall be any unit operating hour in which water or steam is injected into the turbine, but the essential parametric data needed to determine the steam or water to fuel ratio are unavailable or invalid.

- (C) Each report shall include the average steam or water to fuel ratio, average fuel consumption, ambient conditions (temperature, pressure, and humidity), gas turbine load, and (if applicable) the nitrogen content of the fuel during each excess emission. You do not have to report ambient conditions if you opt to use the worst case ISO correction factor as specified in §60.334(b)(3)(ii), or if you are not using the ISO correction equation under the provisions of §60.335(b)(1).
- (ii) If the owner or operator elects to take an emission allowance for fuel bound nitrogen, then excess emissions and periods of monitor downtime are as described in paragraphs (j)(1)(ii)(A) and (B) of this section.
- (A) An excess emission shall be the period of time during which the fuel-bound nitrogen (N) is greater than the value measured during the performance test required in §60.8 and used to determine the allowance. The excess emission begins on the date and hour of the sample which shows that N is greater than the performance test value, and ends with the date and hour of a subsequent sample which shows a fuel nitrogen content less than or equal to the performance test value.
- (B) A period of monitor downtime begins when a required sample is not taken by its due date. A period of monitor downtime also begins on the date and hour that a required sample is taken, if invalid results are obtained. The period of monitor downtime ends on the date and hour of the next valid sample.
- (iii) For turbines using NO<sub>X</sub> and diluent CEMS:
- (A) An hour of excess emissions shall be any unit operating hour in which the 4-hour rolling average  $NO_X$ concentration exceeds the applicable emission limit in  $\S60.332(a)(1)$  or (2). For the purposes of this subpart, a "4-hour rolling average  $NO_X$ concentration" is the arithmetic average of the average  $NO_X$ concentration measured by the CEMS for a given hour (corrected to 15 percent  $O_2$ and, if required under  $\S60.335(b)(1)$ , to ISO standard conditions) and the three unit operating hour average  $NO_X$ concentrations immediately preceding that unit operating hour.
- (B) A period of monitor downtime shall be any unit operating hour in which sufficient data are not obtained to validate the hour, for either NO<sub>X</sub>concentration or diluent (or both).
- (C) Each report shall include the ambient conditions (temperature, pressure, and humidity) at the time of the excess emission period and (if the owner or operator has claimed an emission allowance for fuel bound nitrogen) the nitrogen content of the fuel during the period of excess emissions. You do not have to report ambient conditions if you opt to use the worst case ISO correction factor as specified in §60.334(b)(3)(ii), or if you are not using the ISO correction equation under the provisions of §60.335(b)(1).
- (iv) For owners or operators that elect, under paragraph (f) of this section, to monitor combustion parameters or parameters that document proper operation of the  $NO_X$ emission controls:
- (A) An excess emission shall be a 4-hour rolling unit operating hour average in which any monitored parameter does not achieve the target value or is outside the acceptable range defined in the parameter monitoring plan for the unit.
- (B) A period of monitor downtime shall be a unit operating hour in which any of the required parametric data are either not recorded or are invalid.
- (2) Sulfur dioxide. If the owner or operator is required to monitor the sulfur content of the fuel under paragraph (h) of this section:
- (i) For samples of gaseous fuel and for oil samples obtained using daily sampling, flow proportional sampling, or sampling from the unit's storage tank, an excess emission occurs each unit operating hour included in the period beginning on the date and hour of any sample for which the sulfur content of the fuel being fired in the gas turbine exceeds 0.8 weight percent and ending on the date and hour that a subsequent sample is taken that demonstrates compliance with the sulfur limit.
- (ii) If the option to sample each delivery of fuel oil has been selected, the owner or operator shall immediately switch to one of the other oil sampling options ( *i.e.* , daily sampling, flow proportional sampling, or sampling from the unit's storage tank) if the sulfur content of a delivery exceeds 0.8 weight percent. The owner or operator shall continue to use one of the other sampling options until all of the oil from the delivery has been combusted, and shall

evaluate excess emissions according to paragraph (j)(2)(i) of this section. When all of the fuel from the delivery has been burned, the owner or operator may resume using the as-delivered sampling option.

- (iii) A period of monitor downtime begins when a required sample is not taken by its due date. A period of monitor downtime also begins on the date and hour of a required sample, if invalid results are obtained. The period of monitor downtime shall include only unit operating hours, and ends on the date and hour of the next valid sample.
- (3) *Ice fog.* Each period during which an exemption provided in §60.332(f) is in effect shall be reported in writing to the Administrator quarterly. For each period the ambient conditions existing during the period, the date and time the air pollution control system was deactivated, and the date and time the air pollution control system was reactivated shall be reported. All quarterly reports shall be postmarked by the 30th day following the end of each calendar quarter.
- (4) *Emergency fuel*. Each period during which an exemption provided in §60.332(k) is in effect shall be included in the report required in §60.7(c). For each period, the type, reasons, and duration of the firing of the emergency fuel shall be reported.
- (5) All reports required under §60.7(c) shall be postmarked by the 30th day following the end of each 6-month period.

[44 FR 52798, Sept. 10, 1979, as amended at 47 FR 3770, Jan. 27, 1982; 65 FR 61759, Oct. 17, 2000; 69 FR 41360, July 8, 2004; 71 FR 9457, Feb. 24, 2006]

#### § 60.335 Test methods and procedures.

- (a) The owner or operator shall conduct the performance tests required in §60.8, using either
- (1) EPA Method 20,
- (2) ASTM D6522-00 (incorporated by reference, see §60.17), or
- (3) EPA Method 7E and either EPA Method 3 or 3A in appendix A to this part, to determine NO<sub>X</sub> and diluent concentration.
- (4) Sampling traverse points are to be selected following Method 20 or Method 1, (non-particulate procedures) and sampled for equal time intervals. The sampling shall be performed with a traversing single-hole probe or, if feasible, with a stationary multi-hole probe that samples each of the points sequentially. Alternatively, a multi-hole probe designed and documented to sample equal volumes from each hole may be used to sample simultaneously at the required points.
- (5) Notwithstanding paragraph (a)(4) of this section, the owner or operator may test at few points than are specified in Method 1 or Method 20 if the following conditions are met:
- (i) You may perform a stratification test for NO<sub>X</sub> and diluent pursuant to
- (A) [Reserved]
- (B) The procedures specified in section 6.5.6.1(a) through (e) appendix A to part 75 of this chapter.
- (ii) Once the stratification sampling is completed, the owner or operator may use the following alternative sample point selection criteria for the performance test:
- (A) If each of the individual traverse point  $NO_X$  concentrations, normalized to 15 percent  $O_2$ , is within  $\pm 10$  percent of the mean normalized concentration for all traverse points, then you may use 3 points (located either 16.7, 50.0, and 83.3 percent of the way across the stack or duct, or, for circular stacks or ducts greater than 2.4 meters (7.8 feet) in diameter, at 0.4, 1.2, and 2.0 meters from the wall). The 3 points shall be located along the measurement line that exhibited the highest average normalized  $NO_X$ concentration during the stratification test; or

- (B) If each of the individual traverse point  $NO_X$  concentrations, normalized to 15 percent  $O_2$ , is within  $\pm 5$  percent of the mean normalized concentration for all traverse points, then you may sample at a single point, located at least 1 meter from the stack wall or at the stack centroid.
- (6) Other acceptable alternative reference methods and procedures are given in paragraph (c) of this section.
- (b) The owner or operator shall determine compliance with the applicable nitrogen oxides emission limitation in §60.332 and shall meet the performance test requirements of §60.8 as follows:
- (1) For each run of the performance test, the mean nitrogen oxides emission concentration ( $NO_{Xo}$ ) corrected to 15 percent  $O_2$ shall be corrected to ISO standard conditions using the following equation. Notwithstanding this requirement, use of the ISO correction equation is optional for: Lean premix stationary combustion turbines; units used in association with heat recovery steam generators (HRSG) equipped with duct burners; and units equipped with add-on emission control devices:

$$NO_X = (NO_{Xo})(P_r/P_o)^{0.5}$$
 e19 (Ho-0.00633)(288°K/T<sub>a</sub>)<sup>1.53</sup>

#### Where:

 $NO_X$ = emission concentration of  $NO_X$ at 15 percent  $O_2$ and ISO standard ambient conditions, ppm by volume, dry basis.

 $NO_{Xo}$ = mean observed  $NO_{X}$ concentration, ppm by volume, dry basis, at 15 percent  $O_{2}$ ,

P<sub>r</sub>= reference combustor inlet absolute pressure at 101.3 kilopascals ambient pressure, mm Hg,

P<sub>o</sub>= observed combustor inlet absolute pressure at test, mm Hg,

H<sub>0</sub>= observed humidity of ambient air, g H<sub>2</sub>O/g air,

e = transcendental constant, 2.718, and

 $T_a$ = ambient temperature, °K.

- (2) The 3-run performance test required by §60.8 must be performed within ±5 percent at 30, 50, 75, and 90-to-100 percent of peak load or at four evenly-spaced load points in the normal operating range of the gas turbine, including the minimum point in the operating range and 90-to-100 percent of peak load, or at the highest achievable load point if 90-to-100 percent of peak load cannot be physically achieved in practice. If the turbine combusts both oil and gas as primary or backup fuels, separate performance testing is required for each fuel. Notwithstanding these requirements, performance testing is not required for any emergency fuel (as defined in §60.331).
- (3) For a combined cycle turbine system with supplemental heat (duct burner), the owner or operator may elect to measure the turbine  $NO_X$ emissions after the duct burner rather than directly after the turbine. If the owner or operator elects to use this alternative sampling location, the applicable  $NO_X$ emission limit in §60.332 for the combustion turbine must still be met.
- (4) If water or steam injection is used to control  $NO_X$  with no additional post-combustion  $NO_X$  control and the owner or operator chooses to monitor the steam or water to fuel ratio in accordance with 60.334(a), then that monitoring system must be operated concurrently with each EPA Method 20, ASTM D6522–00 (incorporated by reference, see 60.17), or EPA Method 7E run and shall be used to determine the fuel consumption and the steam or water to fuel ratio necessary to comply with the applicable 60.332  $NO_X$  emission limit.
- (5) If the owner operator elects to claim an emission allowance for fuel bound nitrogen as described in §60.332, then concurrently with each reference method run, a representative sample of the fuel used shall be collected and analyzed, following the applicable procedures described in §60.335(b)(9). These data shall be used to determine the maximum fuel nitrogen content for which the established water (or steam) to fuel ratio will be valid.
- (6) If the owner or operator elects to install a CEMS, the performance evaluation of the CEMS may either be conducted separately (as described in paragraph (b)(7) of this section) or as part of the initial performance test of the affected unit.
- (7) If the owner or operator elects to install and certify a NO<sub>x</sub>CEMS under §60.334(e), then the initial performance test required under §60.8 may be done in the following alternative manner:
- (i) Perform a minimum of 9 reference method runs, with a minimum time per run of 21 minutes, at a single load level, between 90 and 100 percent of peak (or the highest physically achievable) load.

- (ii) Use the test data both to demonstrate compliance with the applicable  $NO_X$ emission limit under §60.332 and to provide the required reference method data for the RATA of the CEMS described under §60.334(b).
- (iii) The requirement to test at three additional load levels is waived.
- (8) If the owner or operator elects under §60.334(f) to monitor combustion parameters or parameters indicative of proper operation of NO<sub>x</sub>emission controls, the appropriate parameters shall be continuously monitored and recorded during each run of the initial performance test, to establish acceptable operating ranges, for purposes of the parameter monitoring plan for the affected unit, as specified in §60.334(g).
- (9) To determine the fuel bound nitrogen content of fuel being fired (if an emission allowance is claimed for fuel bound nitrogen), the owner or operator may use equipment and procedures meeting the requirements of:
- (i) For liquid fuels, ASTM D2597–94 (Reapproved 1999), D6366–99, D4629–02, D5762–02 (all of which are incorporated by reference, see §60.17); or
- (ii) For gaseous fuels, shall use analytical methods and procedures that are accurate to within 5 percent of the instrument range and are approved by the Administrator.
- (10) If the owner or operator is required under §60.334(i)(1) or (3) to periodically determine the sulfur content of the fuel combusted in the turbine, a minimum of three fuel samples shall be collected during the performance test. Analyze the samples for the total sulfur content of the fuel using:
- (i) For liquid fuels, ASTM D129–00, D2622–98, D4294–02, D1266–98, D5453–00 or D1552–01 (all of which are incorporated by reference, *see* §60.17); or
- (ii) For gaseous fuels, ASTM D1072–80, 90 (Reapproved 1994); D3246–81, 92, 96; D4468–85 (Reapproved 2000); or D6667–01 (all of which are incorporated by reference, see §60.17). The applicable ranges of some ASTM methods mentioned above are not adequate to measure the levels of sulfur in some fuel gases. Dilution of samples before analysis (with verification of the dilution ratio) may be used, subject to the prior approval of the Administrator.
- (11) The fuel analyses required under paragraphs (b)(9) and (b)(10) of this section may be performed by the owner or operator, a service contractor retained by the owner or operator, the fuel vendor, or any other qualified agency.
- (c) The owner or operator may use the following as alternatives to the reference methods and procedures specified in this section:
- (1) Instead of using the equation in paragraph (b)(1) of this section, manufacturers may develop ambient condition correction factors to adjust the nitrogen oxides emission level measured by the performance test as provided in §60.8 to ISO standard day conditions.
- [69 FR 41363, July 8, 2004, as amended at 71 FR 9458, Feb. 24, 2006]

## **APPENDIX D**

40 CFR 60, SUBPART Db - STANDARDS OF PERFORMANCE FOR INDUSTRIAL-COMMERCIAL-INSTITUTIONAL STEAM GENERATING UNITS

## Title 40: Protection of Environment PART 60—STANDARDS OF PERFORMANCE FOR NEW STATIONARY SOURCES

#### Subpart Db—Standards of Performance for Industrial-Commercial-Institutional Steam Generating Units

Source: 72 FR 32742, June 13, 2007, unless otherwise noted.

#### § 60.40b Applicability and delegation of authority.

- (a) The affected facility to which this subpart applies is each steam generating unit that commences construction, modification, or reconstruction after June 19, 1984, and that has a heat input capacity from fuels combusted in the steam generating unit of greater than 29 megawatts (MW) (100 million British thermal units per hour (MMBtu/hr)).
- (b) Any affected facility meeting the applicability requirements under paragraph (a) of this section and commencing construction, modification, or reconstruction after June 19, 1984, but on or before June 19, 1986, is subject to the following standards:
- (1) Coal-fired affected facilities having a heat input capacity between 29 and 73 MW (100 and 250 MMBtu/hr), inclusive, are subject to the particulate matter (PM) and nitrogen oxides (NO<sub>X</sub>) standards under this subpart.
- (2) Coal-fired affected facilities having a heat input capacity greater than 73 MW (250 MMBtu/hr) and meeting the applicability requirements under subpart D (Standards of performance for fossil-fuel-fired steam generators;  $\S60.40$ ) are subject to the PM and NO<sub>X</sub>standards under this subpart and to the sulfur dioxide (SO<sub>2</sub>) standards under subpart D ( $\S60.43$ ).
- (3) Oil-fired affected facilities having a heat input capacity between 29 and 73 MW (100 and 250 MMBtu/hr), inclusive, are subject to the NO<sub>x</sub>standards under this subpart.
- (4) Oil-fired affected facilities having a heat input capacity greater than 73 MW (250 MMBtu/hr) and meeting the applicability requirements under subpart D (Standards of performance for fossil-fuel-fired steam generators;  $\S60.40$ ) are also subject to the NO<sub>X</sub>standards under this subpart and the PM and SO<sub>2</sub>standards under subpart D ( $\S60.42$  and  $\S60.43$ ).
- (c) Affected facilities that also meet the applicability requirements under subpart J (Standards of performance for petroleum refineries; §60.104) are subject to the PM and NO<sub>X</sub>standards under this subpart and the SO<sub>2</sub>standards under subpart J (§60.104).
- (d) Affected facilities that also meet the applicability requirements under subpart E (Standards of performance for incinerators;  $\S60.50$ ) are subject to the NO<sub>X</sub>and PM standards under this subpart.
- (e) Steam generating units meeting the applicability requirements under subpart Da (Standards of performance for electric utility steam generating units; §60.40Da) are not subject to this subpart.
- (f) Any change to an existing steam generating unit for the sole purpose of combusting gases containing total reduced sulfur (TRS) as defined under §60.281 is not considered a modification under §60.14 and the steam generating unit is not subject to this subpart.
- (g) In delegating implementation and enforcement authority to a State under section 111(c) of the Clean Air Act, the following authorities shall be retained by the Administrator and not transferred to a State.
- (1) Section 60.44b(f).
- (2) Section 60.44b(g).
- (3) Section 60.49b(a)(4).
- (h) Any affected facility that meets the applicability requirements and is subject to subpart Ea, subpart Eb, or subpart AAAA of this part is not covered by this subpart.

- (i) Heat recovery steam generators that are associated with combined cycle gas turbines and that meet the applicability requirements of subpart GG or KKKK of this part are not subject to this subpart. This subpart will continue to apply to all other heat recovery steam generators that are capable of combusting more than 29 MW (100 MMBtu/hr) heat input of fossil fuel. If the heat recovery steam generator is subject to this subpart, only emissions resulting from combustion of fuels in the steam generating unit are subject to this subpart. (The gas turbine emissions are subject to subpart GG or KKKK, as applicable, of this part.)
- (j) Any affected facility meeting the applicability requirements under paragraph (a) of this section and commencing construction, modification, or reconstruction after June 19, 1986 is not subject to subpart D (Standards of Performance for Fossil-Fuel-Fired Steam Generators, §60.40).
- (k) Any affected facility that meets the applicability requirements and is subject to an EPA approved State or Federal section 111(d)/129 plan implementing subpart Cb or subpart BBBB of this part is not covered by this subpart.

#### § 60.41b Definitions.

As used in this subpart, all terms not defined herein shall have the meaning given them in the Clean Air Act and in subpart A of this part.

Annual capacity factor means the ratio between the actual heat input to a steam generating unit from the fuels listed in §60.42b(a), §60.43b(a), or §60.44b(a), as applicable, during a calendar year and the potential heat input to the steam generating unit had it been operated for 8,760 hours during a calendar year at the maximum steady state design heat input capacity. In the case of steam generating units that are rented or leased, the actual heat input shall be determined based on the combined heat input from all operations of the affected facility in a calendar year.

Byproduct/waste means any liquid or gaseous substance produced at chemical manufacturing plants, petroleum refineries, or pulp and paper mills (except natural gas, distillate oil, or residual oil) and combusted in a steam generating unit for heat recovery or for disposal. Gaseous substances with carbon dioxide (CO<sub>2</sub>) levels greater than 50 percent or carbon monoxide levels greater than 10 percent are not byproduct/waste for the purpose of this subpart.

*Chemical manufacturing plants* mean industrial plants that are classified by the Department of Commerce under Standard Industrial Classification (SIC) Code 28.

Coal means all solid fuels classified as anthracite, bituminous, subbituminous, or lignite by the American Society of Testing and Materials in ASTM D388 (incorporated by reference, see §60.17), coal refuse, and petroleum coke. Coal-derived synthetic fuels, including but not limited to solvent refined coal, gasified coal, coal-oil mixtures, coke oven gas, and coal-water mixtures, are also included in this definition for the purposes of this subpart.

*Coal refuse* means any byproduct of coal mining or coal cleaning operations with an ash content greater than 50 percent, by weight, and a heating value less than 13,900 kJ/kg (6,000 Btu/lb) on a dry basis.

Cogeneration, also known as combined heat and power, means a facility that simultaneously produces both electric (or mechanical) and useful thermal energy from the same primary energy source.

Coke oven gas means the volatile constituents generated in the gaseous exhaust during the carbonization of bituminous coal to form coke.

Combined cycle system means a system in which a separate source, such as a gas turbine, internal combustion engine, kiln, etc., provides exhaust gas to a steam generating unit.

*Conventional technology* means wet flue gas desulfurization (FGD) technology, dry FGD technology, atmospheric fluidized bed combustion technology, and oil hydrodesulfurization technology.

Distillate oil means fuel oils that contain 0.05 weight percent nitrogen or less and comply with the specifications for fuel oil numbers 1 and 2, as defined by the American Society of Testing and Materials in ASTM D396 (incorporated by reference, see §60.17).

Dry flue gas desulfurization technology means a SO<sub>2</sub>control system that is located downstream of the steam generating unit and removes sulfur oxides from the combustion gases of the steam generating unit by contacting the

combustion gases with an alkaline reagent and water, whether introduced separately or as a premixed slurry or solution and forming a dry powder material. This definition includes devices where the dry powder material is subsequently converted to another form. Alkaline slurries or solutions used in dry flue gas desulfurization technology include but are not limited to lime and sodium.

*Duct burner* means a device that combusts fuel and that is placed in the exhaust duct from another source, such as a stationary gas turbine, internal combustion engine, kiln, etc., to allow the firing of additional fuel to heat the exhaust gases before the exhaust gases enter a steam generating unit.

Emerging technology means any SO<sub>2</sub>control system that is not defined as a conventional technology under this section, and for which the owner or operator of the facility has applied to the Administrator and received approval to operate as an emerging technology under §60.49b(a)(4).

Federally enforceable means all limitations and conditions that are enforceable by the Administrator, including the requirements of 40 CFR parts 60 and 61, requirements within any applicable State Implementation Plan, and any permit requirements established under 40 CFR 52.21 or under 40 CFR 51.18 and 51.24.

Fluidized bed combustion technology means combustion of fuel in a bed or series of beds (including but not limited to bubbling bed units and circulating bed units) of limestone aggregate (or other sorbent materials) in which these materials are forced upward by the flow of combustion air and the gaseous products of combustion.

*Fuel pretreatment* means a process that removes a portion of the sulfur in a fuel before combustion of the fuel in a steam generating unit.

*Full capacity* means operation of the steam generating unit at 90 percent or more of the maximum steady-state design heat input capacity.

Gaseous fuel means any fuel that is present as a gas at ISO conditions.

Gross output means the gross useful work performed by the steam generated. For units generating only electricity, the gross useful work performed is the gross electrical output from the turbine/generator set. For cogeneration units, the gross useful work performed is the gross electrical or mechanical output plus 75 percent of the useful thermal output measured relative to ISO conditions that is not used to generate additional electrical or mechanical output (i.e., steam delivered to an industrial process).

*Heat input* means heat derived from combustion of fuel in a steam generating unit and does not include the heat derived from preheated combustion air, recirculated flue gases, or exhaust gases from other sources, such as gas turbines, internal combustion engines, kilns, etc.

Heat release rate means the steam generating unit design heat input capacity (in MW or Btu/hr) divided by the furnace volume (in cubic meters or cubic feet); the furnace volume is that volume bounded by the front furnace wall where the burner is located, the furnace side waterwall, and extending to the level just below or in front of the first row of convection pass tubes.

Heat transfer medium means any material that is used to transfer heat from one point to another point.

High heat release rate means a heat release rate greater than 730,000 J/sec-m³ (70,000 Btu/hr-ft³).

*ISO Conditions* means a temperature of 288 Kelvin, a relative humidity of 60 percent, and a pressure of 101.3 kilopascals.

*Lignite* means a type of coal classified as lignite A or lignite B by the American Society of Testing and Materials in ASTM D388 (incorporated by reference, see §60.17).

Low heat release rate means a heat release rate of 730,000 J/sec-m<sup>3</sup> (70,000 Btu/hr-ft<sup>3</sup>) or less.

Mass-feed stoker steam generating unit means a steam generating unit where solid fuel is introduced directly into a retort or is fed directly onto a grate where it is combusted.

*Maximum heat input capacity* means the ability of a steam generating unit to combust a stated maximum amount of fuel on a steady state basis, as determined by the physical design and characteristics of the steam generating unit.

*Municipal-type solid waste* means refuse, more than 50 percent of which is waste consisting of a mixture of paper, wood, yard wastes, food wastes, plastics, leather, rubber, and other combustible materials, and noncombustible materials such as glass and rock.

Natural gas means: (1) A naturally occurring mixture of hydrocarbon and nonhydrocarbon gases found in geologic formations beneath the earth's surface, of which the principal constituent is methane; or (2) liquefied petroleum gas, as defined by the American Society for Testing and Materials in ASTM D1835 (incorporated by reference, see §60.17).

*Noncontinental area* means the State of Hawaii, the Virgin Islands, Guam, American Samoa, the Commonwealth of Puerto Rico, or the Northern Mariana Islands.

Oil means crude oil or petroleum or a liquid fuel derived from crude oil or petroleum, including distillate and residual oil.

*Petroleum refinery* means industrial plants as classified by the Department of Commerce under Standard Industrial Classification (SIC) Code 29.

Potential sulfur dioxide emission rate means the theoretical SO<sub>2</sub>emissions (nanograms per joule (ng/J) or lb/MMBtu heat input) that would result from combusting fuel in an uncleaned state and without using emission control systems.

*Process heater* means a device that is primarily used to heat a material to initiate or promote a chemical reaction in which the material participates as a reactant or catalyst.

*Pulp and paper mills* means industrial plants that are classified by the Department of Commerce under North American Industry Classification System (NAICS) Code 322 or Standard Industrial Classification (SIC) Code 26.

Pulverized coal-fired steam generating unit means a steam generating unit in which pulverized coal is introduced into an air stream that carries the coal to the combustion chamber of the steam generating unit where it is fired in suspension. This includes both conventional pulverized coal-fired and micropulverized coal-fired steam generating units. Residual oil means crude oil, fuel oil numbers 1 and 2 that have a nitrogen content greater than 0.05 weight percent, and all fuel oil numbers 4, 5 and 6, as defined by the American Society of Testing and Materials in ASTM D396 (incorporated by reference, see §60.17).

*Spreader stoker steam generating unit* means a steam generating unit in which solid fuel is introduced to the combustion zone by a mechanism that throws the fuel onto a grate from above. Combustion takes place both in suspension and on the grate.

Steam generating unit means a device that combusts any fuel or byproduct/waste and produces steam or heats water or any other heat transfer medium. This term includes any municipal-type solid waste incinerator with a heat recovery steam generating unit or any steam generating unit that combusts fuel and is part of a cogeneration system or a combined cycle system. This term does not include process heaters as they are defined in this subpart.

Steam generating unit operating day means a 24-hour period between 12:00 midnight and the following midnight during which any fuel is combusted at any time in the steam generating unit. It is not necessary for fuel to be combusted continuously for the entire 24-hour period.

Very low sulfur oil means for units constructed, reconstructed, or modified on or before February 28, 2005, an oil that contains no more than 0.5 weight percent sulfur or that, when combusted without SO<sub>2</sub>emission control, has a SO<sub>2</sub>emission rate equal to or less than 215 ng/J (0.5 lb/MMBtu) heat input. For units constructed, reconstructed, or modified after February 28, 2005, very low sulfur oil means an oil that contains no more than 0.3 weight percent sulfur or that, when combusted without SO<sub>2</sub>emission control, has a SO<sub>2</sub>emission rate equal to or less than 140 ng/J (0.32 lb/MMBtu) heat input.

Wet flue gas desulfurization technology means a SO<sub>2</sub>control system that is located downstream of the steam generating unit and removes sulfur oxides from the combustion gases of the steam generating unit by contacting the

combustion gas with an alkaline slurry or solution and forming a liquid material. This definition applies to devices where the aqueous liquid material product of this contact is subsequently converted to other forms. Alkaline reagents used in wet flue gas desulfurization technology include, but are not limited to, lime, limestone, and sodium.

Wet scrubber system means any emission control device that mixes an aqueous stream or slurry with the exhaust gases from a steam generating unit to control emissions of PM or SO<sub>2</sub>.

Wood means wood, wood residue, bark, or any derivative fuel or residue thereof, in any form, including, but not limited to, sawdust, sanderdust, wood chips, scraps, slabs, millings, shavings, and processed pellets made from wood or other forest residues.

### § 60.42b Standard for sulfur dioxide (SO2).

(a) Except as provided in paragraphs (b), (c), (d), or (k) of this section, on and after the date on which the performance test is completed or required to be completed under  $\S60.8$ , whichever comes first, no owner or operator of an affected facility that commenced construction, reconstruction, or modification on or before February 28, 2005, that combusts coal or oil shall cause to be discharged into the atmosphere any gases that contain  $SO_2$  in excess of 87 ng/J (0.20 lb/MMBtu) or 10 percent (0.10) of the potential  $SO_2$  emission rate (90 percent reduction) and the emission limit determined according to the following formula:

$$E_{*} = \frac{\left(K_{*}H_{*} + K_{*}H_{*}\right)}{\left(H_{*} + H_{*}\right)}$$

Where:

E<sub>s</sub>= SO<sub>2</sub>emission limit, in ng/J or lb/MMBtu heat input;

 $K_a = 520 \text{ ng/J (or } 1.2 \text{ lb/MMBtu});$ 

 $K_b = 340 \text{ ng/J (or } 0.80 \text{ lb/MMBtu});$ 

H<sub>a</sub>= Heat input from the combustion of coal, in J (MMBtu); and

H<sub>b</sub>= Heat input from the combustion of oil, in J (MMBtu).

Only the heat input supplied to the affected facility from the combustion of coal and oil is counted under this section. No credit is provided for the heat input to the affected facility from the combustion of natural gas, wood, municipal-type solid waste, or other fuels or heat derived from exhaust gases from other sources, such as gas turbines, internal combustion engines, kilns, etc.

- (b) On and after the date on which the performance test is completed or required to be completed under §60.8, whichever date comes first, no owner or operator of an affected facility that commenced construction, reconstruction, or modification on or before February 28, 2005, that combusts coal refuse alone in a fluidized bed combustion steam generating unit shall cause to be discharged into the atmosphere any gases that contain SO<sub>2</sub>in excess of 87 ng/J (0.20 lb/MMBtu) or 20 percent (0.20) of the potential SO<sub>2</sub>emission rate (80 percent reduction) and 520 ng/J (1.2 lb/MMBtu) heat input. If coal or oil is fired with coal refuse, the affected facility is subject to paragraph (a) or (d) of this section, as applicable.
- (c) On and after the date on which the performance test is completed or is required to be completed under §60.8, whichever comes first, no owner or operator of an affected facility that combusts coal or oil, either alone or in combination with any other fuel, and that uses an emerging technology for the control of SO<sub>2</sub>emissions, shall cause to be discharged into the atmosphere any gases that contain SO<sub>2</sub>in excess of 50 percent of the potential SO<sub>2</sub>emission rate (50 percent reduction) and that contain SO<sub>2</sub>in excess of the emission limit determined according to the following formula:

$$E_{\epsilon} = \frac{\left(K_{\epsilon}H_{\epsilon} + K_{d}H_{d}\right)}{\left(H_{\epsilon} + H_{d}\right)}$$

Where:

E<sub>s</sub>= SO<sub>2</sub>emission limit, in ng/J or lb/MM Btu heat input;

 $K_c = 260 \text{ ng/J (or } 0.60 \text{ lb/MMBtu});$ 

 $K_d = 170 \text{ ng/J (or 0.40 lb/MMBtu)};$ 

H<sub>c</sub>= Heat input from the combustion of coal, in J (MMBtu); and

H<sub>d</sub>= Heat input from the combustion of oil, in J (MMBtu).

Only the heat input supplied to the affected facility from the combustion of coal and oil is counted under this section. No credit is provided for the heat input to the affected facility from the combustion of natural gas, wood, municipal-type solid waste, or other fuels, or from the heat input derived from exhaust gases from other sources, such as gas turbines, internal combustion engines, kilns, etc.

- (d) On and after the date on which the performance test is completed or required to be completed under §60.8, whichever comes first, no owner or operator of an affected facility that commenced construction, reconstruction, or modification on or before February 28, 2005 and listed in paragraphs (d)(1), (2), (3), or (4) of this section shall cause to be discharged into the atmosphere any gases that contain SO<sub>2</sub>in excess of 520 ng/J (1.2 lb/MMBtu) heat input if the affected facility combusts coal, or 215 ng/J (0.5 lb/MMBtu) heat input if the affected facility combusts oil other than very low sulfur oil. Percent reduction requirements are not applicable to affected facilities under paragraphs (d)(1), (2), (3) or (4) of this section.
- (1) Affected facilities that have an annual capacity factor for coal and oil of 30 percent (0.30) or less and are subject to a federally enforceable permit limiting the operation of the affected facility to an annual capacity factor for coal and oil of 30 percent (0.30) or less;
- (2) Affected facilities located in a noncontinental area; or
- (3) Affected facilities combusting coal or oil, alone or in combination with any fuel, in a duct burner as part of a combined cycle system where 30 percent (0.30) or less of the heat entering the steam generating unit is from combustion of coal and oil in the duct burner and 70 percent (0.70) or more of the heat entering the steam generating unit is from the exhaust gases entering the duct burner; or
- (4) The affected facility burns coke oven gas alone or in combination with natural gas or very low sulfur distillate oil.
- (e) Except as provided in paragraph (f) of this section, compliance with the emission limits, fuel oil sulfur limits, and/or percent reduction requirements under this section are determined on a 30-day rolling average basis.
- (f) Except as provided in paragraph (j)(2) of this section, compliance with the emission limits or fuel oil sulfur limits under this section is determined on a 24-hour average basis for affected facilities that (1) have a federally enforceable permit limiting the annual capacity factor for oil to 10 percent or less, (2) combust only very low sulfur oil, and (3) do not combust any other fuel.
- (g) Except as provided in paragraph (i) of this section and §60.45b(a), the SO<sub>2</sub>emission limits and percent reduction requirements under this section apply at all times, including periods of startup, shutdown, and malfunction.
- (h) Reductions in the potential  $SO_2$  emission rate through fuel pretreatment are not credited toward the percent reduction requirement under paragraph (c) of this section unless:
- (1) Fuel pretreatment results in a 50 percent or greater reduction in potential SO<sub>2</sub> emissions and
- (2) Emissions from the pretreated fuel (without combustion or post-combustion SO<sub>2</sub>control) are equal to or less than the emission limits specified in paragraph (c) of this section.

- (i) An affected facility subject to paragraph (a), (b), or (c) of this section may combust very low sulfur oil or natural gas when the SO<sub>2</sub>control system is not being operated because of malfunction or maintenance of the SO<sub>2</sub>control system.
- (j) Percent reduction requirements are not applicable to affected facilities combusting only very low sulfur oil. The owner or operator of an affected facility combusting very low sulfur oil shall demonstrate that the oil meets the definition of very low sulfur oil by: (1) Following the performance testing procedures as described in §60.45b(c) or §60.45b(d), and following the monitoring procedures as described in §60.47b(a) or §60.47b(b) to determine SO<sub>2</sub>emission rate or fuel oil sulfur content; or (2) maintaining fuel records as described in §60.49b(r).
- (k)(1) Except as provided in paragraphs (k)(2), (k)(3), and (k)(4) of this section, on and after the date on which the initial performance test is completed or is required to be completed under §60.8, whichever date comes first, no owner or operator of an affected facility that commences construction, reconstruction, or modification after February 28, 2005, and that combusts coal, oil, natural gas, a mixture of these fuels, or a mixture of these fuels with any other fuels shall cause to be discharged into the atmosphere any gases that contain SO<sub>2</sub>in excess of 87 ng/J (0.20 lb/MMBtu) heat input or 8 percent (0.08) of the potential SO<sub>2</sub>emission rate (92 percent reduction) and 520 ng/J (1.2 lb/MMBtu) heat input.
- (2) Units firing only very low sulfur oil and/or a mixture of gaseous fuels with a potential SO<sub>2</sub>emission rate of 140 ng/J (0.32 lb/MMBtu) heat input or less are exempt from the SO<sub>2</sub>emissions limit in paragraph 60.42b(k)(1).
- (3) Units that are located in a noncontinental area and that combust coal or oil shall not discharge any gases that contain SO<sub>2</sub>in excess of 520 ng/J (1.2 lb/MMBtu) heat input if the affected facility combusts coal, or 215 ng/J (0.50 lb/MMBtu) heat input if the affected facility combusts oil.
- (4) As an alternative to meeting the requirements under paragraph (k)(1) of this section, modified facilities that combust coal or a mixture of coal with other fuels shall not cause to be discharged into the atmosphere any gases that contain  $SO_2$ in excess of 87 ng/J (0.20 lb/MMBtu) heat input or 10 percent (0.10) of the potential  $SO_2$ emission rate (90 percent reduction) and 520 ng/J (1.2 lb/MMBtu) heat input.

### § 60.43b Standard for particulate matter (PM).

- (a) On and after the date on which the initial performance test is completed or is required to be completed under §60.8, whichever comes first, no owner or operator of an affected facility that commenced construction, reconstruction, or modification on or before February 28, 2005 that combusts coal or combusts mixtures of coal with other fuels, shall cause to be discharged into the atmosphere from that affected facility any gases that contain PM in excess of the following emission limits:
- (1) 22 ng/J (0.051 lb/MMBtu) heat input, (i) If the affected facility combusts only coal, or
- (ii) If the affected facility combusts coal and other fuels and has an annual capacity factor for the other fuels of 10 percent (0.10) or less.
- (2) 43 ng/J (0.10 lb/MMBtu) heat input if the affected facility combusts coal and other fuels and has an annual capacity factor for the other fuels greater than 10 percent (0.10) and is subject to a federally enforceable requirement limiting operation of the affected facility to an annual capacity factor greater than 10 percent (0.10) for fuels other than coal.
- (3) 86 ng/J (0.20 lb/MMBtu) heat input if the affected facility combusts coal or coal and other fuels and
- (i) Has an annual capacity factor for coal or coal and other fuels of 30 percent (0.30) or less,
- (ii) Has a maximum heat input capacity of 73 MW (250 MMBtu/hr) or less,
- (iii) Has a federally enforceable requirement limiting operation of the affected facility to an annual capacity factor of 30 percent (0.30) or less for coal or coal and other solid fuels, and
- (iv) Construction of the affected facility commenced after June 19, 1984, and before November 25, 1986.

- (4) An affected facility burning coke oven gas alone or in combination with other fuels not subject to a PM standard under §60.43b and not using a post-combustion technology (except a wet scrubber) for reducing PM or SO<sub>2</sub> emissions is not subject to the PM limits under §60.43b(a).
- (b) On and after the date on which the performance test is completed or required to be completed under  $\S60.8$ , whichever comes first, no owner or operator of an affected facility that commenced construction, reconstruction, or modification on or before February 28, 2005, and that combusts oil (or mixtures of oil with other fuels) and uses a conventional or emerging technology to reduce SO<sub>2</sub>emissions shall cause to be discharged into the atmosphere from that affected facility any gases that contain PM in excess of 43 ng/J (0.10 lb/MMBtu) heat input.
- (c) On and after the date on which the initial performance test is completed or is required to be completed under §60.8, whichever comes first, no owner or operator of an affected facility that commenced construction, reconstruction, or modification on or before February 28, 2005, and that combusts wood, or wood with other fuels, except coal, shall cause to be discharged from that affected facility any gases that contain PM in excess of the following emission limits:
- (1) 43 ng/J (0.10 lb/MMBtu) heat input if the affected facility has an annual capacity factor greater than 30 percent (0.30) for wood.
- (2) 86 ng/J (0.20 lb/MMBtu) heat input if (i) The affected facility has an annual capacity factor of 30 percent (0.30) or less for wood;
- (ii) Is subject to a federally enforceable requirement limiting operation of the affected facility to an annual capacity factor of 30 percent (0.30) or less for wood; and
- (iii) Has a maximum heat input capacity of 73 MW (250 MMBtu/hr) or less.
- (d) On and after the date on which the initial performance test is completed or is required to be completed under §60.8, whichever date comes first, no owner or operator of an affected facility that combusts municipal-type solid waste or mixtures of municipal-type solid waste with other fuels, shall cause to be discharged into the atmosphere from that affected facility any gases that contain PM in excess of the following emission limits:
- (1) 43 ng/J (0.10 lb/MMBtu) heat input;
- (i) If the affected facility combusts only municipal-type solid waste; or
- (ii) If the affected facility combusts municipal-type solid waste and other fuels and has an annual capacity factor for the other fuels of 10 percent (0.10) or less.
- (2) 86 ng/J (0.20 lb/MMBtu) heat input if the affected facility combusts municipal-type solid waste or municipal-type solid waste and other fuels; and
- (i) Has an annual capacity factor for municipal-type solid waste and other fuels of 30 percent (0.30) or less;
- (ii) Has a maximum heat input capacity of 73 MW (250 MMBtu/hr) or less;
- (iii) Has a federally enforceable requirement limiting operation of the affected facility to an annual capacity factor of 30 percent (0.30) or less for municipal-type solid waste, or municipal-type solid waste and other fuels; and
- (iv) Construction of the affected facility commenced after June 19, 1984, but on or before November 25, 1986.
- (e) For the purposes of this section, the annual capacity factor is determined by dividing the actual heat input to the steam generating unit during the calendar year from the combustion of coal, wood, or municipal-type solid waste, and other fuels, as applicable, by the potential heat input to the steam generating unit if the steam generating unit had been operated for 8,760 hours at the maximum heat input capacity.
- (f) On and after the date on which the initial performance test is completed or is required to be completed under §60.8, whichever date comes first, no owner or operator of an affected facility that combusts coal, oil, wood, or mixtures of these fuels with any other fuels shall cause to be discharged into the atmosphere any gases that exhibit

greater than 20 percent opacity (6-minute average), except for one 6-minute period per hour of not more than 27 percent opacity.

- (g) The PM and opacity standards apply at all times, except during periods of startup, shutdown or malfunction.
- (h)(1) Except as provided in paragraphs (h)(2), (h)(3), (h)(4), and (h)(5) of this section, on and after the date on which the initial performance test is completed or is required to be completed under §60.8, whichever date comes first, no owner or operator of an affected facility that commenced construction, reconstruction, or modification after February 28, 2005, and that combusts coal, oil, wood, a mixture of these fuels, or a mixture of these fuels with any other fuels shall cause to be discharged into the atmosphere from that affected facility any gases that contain PM in excess of 13 ng/J (0.030 lb/MMBtu) heat input,
- (2) As an alternative to meeting the requirements of paragraph (h)(1) of this section, the owner or operator of an affected facility for which modification commenced after February 28, 2005, may elect to meet the requirements of this paragraph. On and after the date on which the initial performance test is completed or required to be completed under §60.8, no owner or operator of an affected facility that commences modification after February 28, 2005 shall cause to be discharged into the atmosphere from that affected facility any gases that contain PM in excess of both:
- (i) 22 ng/J (0.051 lb/MMBtu) heat input derived from the combustion of coal, oil, wood, a mixture of these fuels, or a mixture of these fuels with any other fuels; and
- (ii) 0.2 percent of the combustion concentration (99.8 percent reduction) when combusting coal, oil, wood, a mixture of these fuels, or a mixture of these fuels with any other fuels.
- (3) On and after the date on which the initial performance test is completed or is required to be completed under §60.8, whichever date comes first, no owner or operator of an affected facility that commences modification after February 28, 2005, and that combusts over 30 percent wood (by heat input) on an annual basis and has a maximum heat input capacity of 73 MW (250 MMBtu/h) or less shall cause to be discharged into the atmosphere from that affected facility any gases that contain PM in excess of 43 ng/J (0.10 lb/MMBtu) heat input.
- (4) On and after the date on which the initial performance test is completed or is required to be completed under §60.8, whichever date comes first, no owner or operator of an affected facility that commences modification after February 28, 2005, and that combusts over 30 percent wood (by heat input) on an annual basis and has a maximum heat input capacity greater than 73 MW (250 MMBtu/h) shall cause to be discharged into the atmosphere from that affected facility any gases that contain PM in excess of 37 ng/J (0.085 lb/MMBtu) heat input.
- (5) On and after the date on which the initial performance test is completed or is required to be completed under §60.8, whichever date comes first, an owner or operator of an affected facility that commences construction, reconstruction, or modification after February 28, 2005, and that combusts only oil that contains no more than 0.3 weight percent sulfur, coke oven gas, a mixture of these fuels, or either fuel (or a mixture of these fuels) in combination with other fuels not subject to a PM standard under §60.43b and not using a post-combustion technology (except a wet scrubber) to reduce SO<sub>2</sub>or PM emissions is not subject to the PM limits under §60.43b(h)(1).

#### § 60.44b Standard for nitrogen oxides (NOX).

(a) Except as provided under paragraphs (k) and (l) of this section, on and after the date on which the initial performance test is completed or is required to be completed under  $\S60.8$ , whichever date comes first, no owner or operator of an affected facility that is subject to the provisions of this section and that combusts only coal, oil, or natural gas shall cause to be discharged into the atmosphere from that affected facility any gases that contain  $NO_X$ (expressed as  $NO_2$ ) in excess of the following emission limits:

Fuel/steam generating unit type	Nitrogen oxide emission limits (expressed as NO <sub>2</sub> ) heat input				
	ng/J	lb/MMBTu			
(1) Natural gas and distillate oil, except (4):					
(i) Low heat release rate	43	0.10			

(ii) High heat release rate	86	0.20	
(2) Residual oil:			
(i) Low heat release rate	130	0.30	
(ii) High heat release rate	170	0.40	
(3) Coal:			
(i) Mass-feed stoker	210	0.50	
(ii) Spreader stoker and fluidized bed combustion	260	0.60	
(iii) Pulverized coal	300	0.70	
(iv) Lignite, except (v)	260	0.60	
(v) Lignite mined in North Dakota, South Dakota, or Montana and combusted in a slag tap furnace	340	0.80	
(vi) Coal-derived synthetic fuels	210	0.50	
(4) Duct burner used in a combined cycle system:			
(i) Natural gas and distillate oil	86	0.20	
(ii) Residual oil	170	0.40	

(b) Except as provided under paragraphs (k) and (l) of this section, on and after the date on which the initial performance test is completed or is required to be completed under  $\S60.8$ , whichever date comes first, no owner or operator of an affected facility that simultaneously combusts mixtures of coal, oil, or natural gas shall cause to be discharged into the atmosphere from that affected facility any gases that contain  $NO_X$  in excess of a limit determined by the use of the following formula:

$$E_{n} = \frac{\left(EL_{\infty}H_{\infty}\right) + \left(EL_{n}H_{\infty}\right) + \left(EL_{\alpha}H_{\alpha}\right)}{\left(H_{\infty} + H_{\infty} + H_{\alpha}\right)}$$

Where:

E<sub>n</sub>= NO<sub>x</sub>emission limit (expressed as NO<sub>2</sub>), ng/J (lb/MMBtu);

 $EL_{go}$ = Appropriate emission limit from paragraph (a)(1) for combustion of natural gas or distillate oil, ng/J (lb/MMBtu);

H<sub>go</sub>= Heat input from combustion of natural gas or distillate oil, J (MMBtu);

EL<sub>ro</sub>= Appropriate emission limit from paragraph (a)(2) for combustion of residual oil, ng/J (lb/MMBtu);

H<sub>ro</sub>= Heat input from combustion of residual oil, J (MMBtu);

EL<sub>c</sub>= Appropriate emission limit from paragraph (a)(3) for combustion of coal, ng/J (lb/MMBtu); and

H<sub>c</sub>= Heat input from combustion of coal, J (MMBtu).

(c) Except as provided under paragraph (l) of this section, on and after the date on which the initial performance test is completed or is required to be completed under §60.8, whichever date comes first, no owner or operator of an affected facility that simultaneously combusts coal or oil, or a mixture of these fuels with natural gas, and wood, municipal-type solid waste, or any other fuel shall cause to be discharged into the atmosphere any gases that contain NO<sub>x</sub>in excess of the emission limit for the coal or oil, or mixtures of these fuels with natural gas combusted in the affected facility, as determined pursuant to paragraph (a) or (b) of this section, unless the affected facility has an annual capacity factor for coal or oil, or mixture of these fuels with natural gas of 10 percent (0.10) or less and is subject to a federally enforceable requirement that limits operation of the affected facility to an annual capacity factor of 10 percent (0.10) or less for coal, oil, or a mixture of these fuels with natural gas.

- (d) On and after the date on which the initial performance test is completed or is required to be completed under  $\S60.8$ , whichever date comes first, no owner or operator of an affected facility that simultaneously combusts natural gas with wood, municipal-type solid waste, or other solid fuel, except coal, shall cause to be discharged into the atmosphere from that affected facility any gases that contain NO<sub>x</sub>in excess of 130 ng/J (0.30 lb/MMBtu) heat input unless the affected facility has an annual capacity factor for natural gas of 10 percent (0.10) or less and is subject to a federally enforceable requirement that limits operation of the affected facility to an annual capacity factor of 10 percent (0.10) or less for natural gas.
- (e) Except as provided under paragraph (l) of this section, on and after the date on which the initial performance test is completed or is required to be completed under  $\S60.8$ , whichever date comes first, no owner or operator of an affected facility that simultaneously combusts coal, oil, or natural gas with byproduct/waste shall cause to be discharged into the atmosphere any gases that contain  $NO_X$  in excess of the emission limit determined by the following formula unless the affected facility has an annual capacity factor for coal, oil, and natural gas of 10 percent (0.10) or less and is subject to a federally enforceable requirement that limits operation of the affected facility to an annual capacity factor of 10 percent (0.10) or less:

$$E_{n} = \frac{\left(EL_{\infty}H_{\infty}\right) + \left(EL_{\infty}H_{\infty}\right) + \left(EL_{\alpha}H_{\alpha}\right)}{\left(H_{\infty} + H_{\infty} + H_{\alpha}\right)}.$$

Where:

E<sub>n</sub>= NO<sub>x</sub>emission limit (expressed as NO<sub>2</sub>), ng/J (lb/MMBtu);

 $EL_{go}$ = Appropriate emission limit from paragraph (a)(1) for combustion of natural gas or distillate oil, ng/J (lb/MMBtu);

H<sub>go</sub>= Heat input from combustion of natural gas, distillate oil and gaseous byproduct/waste, J (MMBtu);

 $EL_{ro}$ = Appropriate emission limit from paragraph (a)(2) for combustion of residual oil and/or byproduct/waste, ng/J (lb/MMBtu);

H<sub>ro</sub>= Heat input from combustion of residual oil, J (MMBtu);

EL<sub>c</sub>= Appropriate emission limit from paragraph (a)(3) for combustion of coal, ng/J (lb/MMBtu); and

H<sub>c</sub>= Heat input from combustion of coal, J (MMBtu).

- (f) Any owner or operator of an affected facility that combusts byproduct/waste with either natural gas or oil may petition the Administrator within 180 days of the initial startup of the affected facility to establish a NO<sub>x</sub>emission limit that shall apply specifically to that affected facility when the byproduct/waste is combusted. The petition shall include sufficient and appropriate data, as determined by the Administrator, such as NO<sub>x</sub>emissions from the affected facility, waste composition (including nitrogen content), and combustion conditions to allow the Administrator to confirm that the affected facility is unable to comply with the emission limits in paragraph (e) of this section and to determine the appropriate emission limit for the affected facility.
- (1) Any owner or operator of an affected facility petitioning for a facility-specific NO<sub>x</sub>emission limit under this section shall:
- (i) Demonstrate compliance with the emission limits for natural gas and distillate oil in paragraph (a)(1) of this section or for residual oil in paragraph (a)(2) or (l)(1) of this section, as appropriate, by conducting a 30-day performance test as provided in §60.46b(e). During the performance test only natural gas, distillate oil, or residual oil shall be combusted in the affected facility; and
- (ii) Demonstrate that the affected facility is unable to comply with the emission limits for natural gas and distillate oil in paragraph (a)(1) of this section or for residual oil in paragraph (a)(2) or (l)(1) of this section, as appropriate, when gaseous or liquid byproduct/waste is combusted in the affected facility under the same conditions and using the same technological system of emission reduction applied when demonstrating compliance under paragraph (f)(1)(i) of this section.

- (2) The  $NO_X$ emission limits for natural gas or distillate oil in paragraph (a)(1) of this section or for residual oil in paragraph (a)(2) or (l)(1) of this section, as appropriate, shall be applicable to the affected facility until and unless the petition is approved by the Administrator. If the petition is approved by the Administrator, a facility-specific  $NO_X$ emission limit will be established at the  $NO_X$ emission level achievable when the affected facility is combusting oil or natural gas and byproduct/waste in a manner that the Administrator determines to be consistent with minimizing  $NO_X$ emissions. In lieu of amending this subpart, a letter will be sent to the facility describing the facility-specific  $NO_X$ limit. The facility shall use the compliance procedures detailed in the letter and make the letter available to the public. If the Administrator determines it is appropriate, the conditions and requirements of the letter can be reviewed and changed at any point.
- (g) Any owner or operator of an affected facility that combusts hazardous waste (as defined by 40 CFR part 261 or 40 CFR part 761) with natural gas or oil may petition the Administrator within 180 days of the initial startup of the affected facility for a waiver from compliance with the NO<sub>x</sub>emission limit that applies specifically to that affected facility. The petition must include sufficient and appropriate data, as determined by the Administrator, on NO<sub>x</sub>emissions from the affected facility, waste destruction efficiencies, waste composition (including nitrogen content), the quantity of specific wastes to be combusted and combustion conditions to allow the Administrator to determine if the affected facility is able to comply with the NO<sub>x</sub>emission limits required by this section. The owner or operator of the affected facility shall demonstrate that when hazardous waste is combusted in the affected facility, thermal destruction efficiency requirements for hazardous waste specified in an applicable federally enforceable requirement preclude compliance with the NO<sub>X</sub>emission limits of this section. The NO<sub>X</sub>emission limits for natural gas or distillate oil in paragraph (a)(1) of this section or for residual oil in paragraph (a)(2) or (l)(1) of this section, as appropriate, are applicable to the affected facility until and unless the petition is approved by the Administrator. (See 40 CFR 761.70 for regulations applicable to the incineration of materials containing polychlorinated biphenyls (PCB's).) In lieu of amending this subpart, a letter will be sent to the facility describing the facility-specific NO<sub>x</sub>limit. The facility shall use the compliance procedures detailed in the letter and make the letter available to the public. If the Administrator determines it is appropriate, the conditions and requirements of the letter can be reviewed and changed at any point.
- (h) For purposes of paragraph (i) of this section, the  $NO_X$  standards under this section apply at all times including periods of startup, shutdown, or malfunction.
- (i) Except as provided under paragraph (j) of this section, compliance with the emission limits under this section is determined on a 30-day rolling average basis.
- (j) Compliance with the emission limits under this section is determined on a 24-hour average basis for the initial performance test and on a 3-hour average basis for subsequent performance tests for any affected facilities that:
- (1) Combust, alone or in combination, only natural gas, distillate oil, or residual oil with a nitrogen content of 0.30 weight percent or less;
- (2) Have a combined annual capacity factor of 10 percent or less for natural gas, distillate oil, and residual oil with a nitrogen content of 0.30 weight percent or less; and
- (3) Are subject to a federally enforceable requirement limiting operation of the affected facility to the firing of natural gas, distillate oil, and/or residual oil with a nitrogen content of 0.30 weight percent or less and limiting operation of the affected facility to a combined annual capacity factor of 10 percent or less for natural gas, distillate oil, and residual oil with a nitrogen content of 0.30 weight percent or less.
- (k) Affected facilities that meet the criteria described in paragraphs (j)(1), (2), and (3) of this section, and that have a heat input capacity of 73 MW (250 MMBtu/hr) or less, are not subject to the NO<sub>X</sub> emission limits under this section.
- (l) On and after the date on which the initial performance test is completed or is required to be completed under  $\S60.8$ , whichever date comes first, no owner or operator of an affected facility that commenced construction or reconstruction after July 9, 1997 shall cause to be discharged into the atmosphere from that affected facility any gases that contain  $NO_X$ (expressed as  $NO_2$ ) in excess of the following limits:
- (1) If the affected facility combusts coal, oil, or natural gas, or a mixture of these fuels, or with any other fuels: A limit of 86 ng/J (0.20 lb/MMBtu) heat input unless the affected facility has an annual capacity factor for coal, oil,

and natural gas of 10 percent (0.10) or less and is subject to a federally enforceable requirement that limits operation of the facility to an annual capacity factor of 10 percent (0.10) or less for coal, oil, and natural gas; or

(2) If the affected facility has a low heat release rate and combusts natural gas or distillate oil in excess of 30 percent of the heat input on a 30-day rolling average from the combustion of all fuels, a limit determined by use of the following formula:

$$E_{n} = \frac{(0.10 \times H_{gr}) + (0.20 \times H_{r})}{(H_{gr} + H_{r})}$$

Where:

 $E_n = NO_x$ emission limit, (lb/MMBtu);

H<sub>go</sub>= 30-day heat input from combustion of natural gas or distillate oil; and

 $H_r$ = 30-day heat input from combustion of any other fuel.

(3) After February 27, 2006, units where more than 10 percent of total annual output is electrical or mechanical may comply with an optional limit of 270 ng/J (2.1 lb/MWh) gross energy output, based on a 30-day rolling average. Units complying with this output-based limit must demonstrate compliance according to the procedures of §60.48Da(i) of subpart Da of this part, and must monitor emissions according to §60.49Da(c), (k), through (n) of subpart Da of this part.

#### § 60.45b Compliance and performance test methods and procedures for sulfur dioxide.

- (a) The  $SO_2$ emission standards under §60.42b apply at all times. Facilities burning coke oven gas alone or in combination with any other gaseous fuels or distillate oil and complying with the fuel based limit under §60.42b(d) or §60.42b(k)(2) are allowed to exceed the limit 30 operating days per calendar year for by-product plant maintenance.
- (b) In conducting the performance tests required under §60.8, the owner or operator shall use the methods and procedures in appendix A (including fuel certification and sampling) of this part or the methods and procedures as specified in this section, except as provided in §60.8(b). Section 60.8(f) does not apply to this section. The 30-day notice required in §60.8(d) applies only to the initial performance test unless otherwise specified by the Administrator.
- (c) The owner or operator of an affected facility shall conduct performance tests to determine compliance with the percent of potential  $SO_2$ emission rate (%  $P_s$ ) and the  $SO_2$ emission rate ( $E_s$ ) pursuant to §60.42b following the procedures listed below, except as provided under paragraph (d) and (k) of this section.
- (1) The initial performance test shall be conducted over 30 consecutive operating days of the steam generating unit. Compliance with the SO<sub>2</sub>standards shall be determined using a 30-day average. The first operating day included in the initial performance test shall be scheduled within 30 days after achieving the maximum production rate at which the affected facility will be operated, but not later than 180 days after initial startup of the facility.
- (2) If only coal, only oil, or a mixture of coal and oil is combusted, the following procedures are used:
- (i) The procedures in Method 19 of appendix A of this part are used to determine the hourly  $SO_2$ emission rate ( $E_{ho}$ ) and the 30-day average emission rate ( $E_{ao}$ ). The hourly averages used to compute the 30-day averages are obtained from the continuous emission monitoring system (CEMS) of §60.47b (a) or (b).
- (ii) The percent of potential SO<sub>2</sub>emission rate (%P<sub>s</sub>) emitted to the atmosphere is computed using the following formula:

$$%P_{e} = 100 \left( 1 - \frac{%R_{g}}{100} \right) \left( 1 - \frac{%R_{f}}{100} \right)$$

Where:

 $%P_s$ = Potential SO<sub>2</sub>emission rate, percent;

%R<sub>g</sub>= SO<sub>2</sub>removal efficiency of the control device as determined by Method 19 of appendix A of this part, in percent; and

%R<sub>f</sub>= SO<sub>2</sub>removal efficiency of fuel pretreatment as determined by Method 19 of appendix A of this part, in percent.

- (3) If coal or oil is combusted with other fuels, the same procedures required in paragraph (c)(2) of this section are used, except as provided in the following:
- (i) An adjusted hourly  $SO_2$ emission rate  $(E_{ho}{}^o)$  is used in Equation 19–19 of Method 19 of appendix A of this part to compute an adjusted 30-day average emission rate  $(E_{ao}{}^o)$ . The Eho° is computed using the following formula:

$$E_{bo}^{\circ} = \frac{E_{bo} - E_{w}(1 - X_{1})}{X_{1}}$$

Where:

 $E_{ho}^{o}$  = Adjusted hourly SO<sub>2</sub>emission rate, ng/J (lb/MMBtu);

E<sub>ho</sub>= Hourly SO<sub>2</sub>emission rate, ng/J (lb/MMBtu);

 $E_w$ =  $SO_2$ concentration in fuels other than coal and oil combusted in the affected facility, as determined by the fuel sampling and analysis procedures in Method 19 of appendix A of this part, ng/J (lb/MMBtu). The value  $E_w$  for each fuel lot is used for each hourly average during the time that the lot is being combusted; and

 $X_k$ = Fraction of total heat input from fuel combustion derived from coal, oil, or coal and oil, as determined by applicable procedures in Method 19 of appendix A of this part.

(ii) To compute the percent of potential  $SO_2$  emission rate (% $P_s$ ), an adjusted % $R_g$ (% $R_g^{\circ}$ ) is computed from the adjusted  $E_{ao}^{\circ}$  from paragraph (b)(3)(i) of this section and an adjusted average  $SO_2$  inlet rate ( $E_{ai}^{\circ}$ ) using the following formula:

$$\%R_g^{\circ} = 100 \left( 1.0 - \frac{E_{ao}^{\circ}}{E_{ai}^{\circ}} \right)$$

To compute  $E_{ai}^{o}$ , an adjusted hourly  $SO_2$  inlet rate  $(E_{hi}^{o})$  is used. The  $E_{hi}^{o}$  is computed using the following formula:

$$E_{\mathbf{M}}^{\circ} = \frac{E_{\mathbf{M}} - E_{\mathbf{w}} (1 - X_{\mathbf{k}})}{X_{\mathbf{k}}}$$

Where:

E<sub>hi</sub>° = Adjusted hourly SO<sub>2</sub>inlet rate, ng/J (lb/MMBtu); and

E<sub>hi</sub>= Hourly SO<sub>2</sub>inlet rate, ng/J (lb/MMBtu).

- (4) The owner or operator of an affected facility subject to paragraph (b)(3) of this section does not have to measure parameters  $E_w$  or  $X_k$  if the owner or operator elects to assume that  $X_k = 1.0$ . Owners or operators of affected facilities who assume  $X_k = 1.0$  shall:
- (i) Determine %P<sub>s</sub>following the procedures in paragraph (c)(2) of this section; and
- (ii) Sulfur dioxide emissions (E<sub>s</sub>) are considered to be in compliance with SO<sub>2</sub> emission limits under §60.42b.

- (5) The owner or operator of an affected facility that qualifies under the provisions of  $\S60.42b(d)$  does not have to measure parameters  $E_w$  or  $X_k$  under paragraph (b)(3) of this section if the owner or operator of the affected facility elects to measure  $SO_2$  emission rates of the coal or oil following the fuel sampling and analysis procedures under Method 19 of appendix A of this part.
- (d) Except as provided in paragraph (j) of this section, the owner or operator of an affected facility that combusts only very low sulfur oil, has an annual capacity factor for oil of 10 percent (0.10) or less, and is subject to a federally enforceable requirement limiting operation of the affected facility to an annual capacity factor for oil of 10 percent (0.10) or less shall:
- (1) Conduct the initial performance test over 24 consecutive steam generating unit operating hours at full load;
- (2) Determine compliance with the standards after the initial performance test based on the arithmetic average of the hourly emissions data during each steam generating unit operating day if a CEMS is used, or based on a daily average if Method 6B of appendix A of this part or fuel sampling and analysis procedures under Method 19 of appendix A of this part are used.
- (e) The owner or operator of an affected facility subject to \$60.42b(d)(1) shall demonstrate the maximum design capacity of the steam generating unit by operating the facility at maximum capacity for 24 hours. This demonstration will be made during the initial performance test and a subsequent demonstration may be requested at any other time. If the 24-hour average firing rate for the affected facility is less than the maximum design capacity provided by the manufacturer of the affected facility, the 24-hour average firing rate shall be used to determine the capacity utilization rate for the affected facility, otherwise the maximum design capacity provided by the manufacturer is
- (f) For the initial performance test required under  $\S60.8$ , compliance with the  $SO_2$ emission limits and percent reduction requirements under  $\S60.42$ b is based on the average emission rates and the average percent reduction for  $SO_2$ for the first 30 consecutive steam generating unit operating days, except as provided under paragraph (d) of this section. The initial performance test is the only test for which at least 30 days prior notice is required unless otherwise specified by the Administrator. The initial performance test is to be scheduled so that the first steam generating unit operating day of the 30 successive steam generating unit operating days is completed within 30 days after achieving the maximum production rate at which the affected facility will be operated, but not later than 180 days after initial startup of the facility. The boiler load during the 30-day period does not have to be the maximum design load, but must be representative of future operating conditions and include at least one 24-hour period at full load.
- (g) After the initial performance test required under  $\S60.8$ , compliance with the  $SO_2$ emission limits and percent reduction requirements under  $\S60.42b$  is based on the average emission rates and the average percent reduction for  $SO_2$ for 30 successive steam generating unit operating days, except as provided under paragraph (d). A separate performance test is completed at the end of each steam generating unit operating day after the initial performance test, and a new 30-day average emission rate and percent reduction for  $SO_2$ are calculated to show compliance with the standard.
- (h) Except as provided under paragraph (i) of this section, the owner or operator of an affected facility shall use all valid  $SO_2$ emissions data in calculating  $P_s$ and  $E_{ho}$ under paragraph (c), of this section whether or not the minimum emissions data requirements under 60.46 are achieved. All valid emissions data, including valid  $SO_2$ emission data collected during periods of startup, shutdown and malfunction, shall be used in calculating  $P_s$ and  $E_{ho}$ pursuant to paragraph (c) of this section.
- (i) During periods of malfunction or maintenance of the  $SO_2$ control systems when oil is combusted as provided under  $\S60.42$ b(i), emission data are not used to calculate  $\%P_s$ or  $E_s$ under  $\S60.42$ b(a), (b) or (c), however, the emissions data are used to determine compliance with the emission limit under  $\S60.42$ b(i).
- (j) The owner or operator of an affected facility that combusts very low sulfur oil is not subject to the compliance and performance testing requirements of this section if the owner or operator obtains fuel receipts as described in  $\S60.49b(r)$ .
- (k) The owner or operator of an affected facility seeking to demonstrate compliance under §\$60.42b(d)(4), 60.42b(j), and 60.42b(k)(2) shall follow the applicable procedures under §60.49b(r).

#### § 60.46b Compliance and performance test methods and procedures for particulate matter and nitrogen oxides.

- (a) The PM emission standards and opacity limits under  $\S60.43b$  apply at all times except during periods of startup, shutdown, or malfunction. The NO<sub>x</sub>emission standards under  $\S60.44b$  apply at all times.
- (b) Compliance with the PM emission standards under §60.43b shall be determined through performance testing as described in paragraph (d) of this section, except as provided in paragraph (i) of this section.
- (c) Compliance with the NO<sub>X</sub>emission standards under §60.44b shall be determined through performance testing under paragraph (e) or (f), or under paragraphs (g) and (h) of this section, as applicable.
- (d) To determine compliance with the PM emission limits and opacity limits under §60.43b, the owner or operator of an affected facility shall conduct an initial performance test as required under §60.8, and shall conduct subsequent performance tests as requested by the Administrator, using the following procedures and reference methods:
- (1) Method 3B of appendix A of this part is used for gas analysis when applying Method 5 or 17 of appendix A of this part.
- (2) Method 5, 5B, or 17 of appendix A of this part shall be used to measure the concentration of PM as follows:
- (i) Method 5 of appendix A of this part shall be used at affected facilities without wet flue gas desulfurization (FGD) systems; and
- (ii) Method 17 of appendix A of this part may be used at facilities with or without wet scrubber systems provided the stack gas temperature does not exceed a temperature of 160 °C (32 °F). The procedures of sections 2.1 and 2.3 of Method 5B of appendix A of this part may be used in Method 17 of appendix A of this part only if it is used after a wet FGD system. Do not use Method 17 of appendix A of this part after wet FGD systems if the effluent is saturated or laden with water droplets.
- (iii) Method 5B of appendix A of this part is to be used only after wet FGD systems.
- (3) Method 1 of appendix A of this part is used to select the sampling site and the number of traverse sampling points. The sampling time for each run is at least 120 minutes and the minimum sampling volume is 1.7 dscm (60 dscf) except that smaller sampling times or volumes may be approved by the Administrator when necessitated by process variables or other factors.
- (4) For Method 5 of appendix A of this part, the temperature of the sample gas in the probe and filter holder is monitored and is maintained at  $160\pm14$  °C ( $320\pm25$  °F).
- (5) For determination of PM emissions, the oxygen  $(O_2)$  or  $CO_2$ sample is obtained simultaneously with each run of Method 5, 5B, or 17 of appendix A of this part by traversing the duct at the same sampling location.
- (6) For each run using Method 5, 5B, or 17 of appendix A of this part, the emission rate expressed in ng/J heat input is determined using:
- (i) The O<sub>2</sub>or CO<sub>2</sub>measurements and PM measurements obtained under this section;
- (ii) The dry basis F factor; and
- (iii) The dry basis emission rate calculation procedure contained in Method 19 of appendix A of this part.
- (7) Method 9 of appendix A of this part is used for determining the opacity of stack emissions.
- (e) To determine compliance with the emission limits for  $NO_X$  required under §60.44b, the owner or operator of an affected facility shall conduct the performance test as required under §60.8 using the continuous system for monitoring  $NO_X$  under §60.48(b).
- (1) For the initial compliance test, NO<sub>X</sub> from the steam generating unit are monitored for 30 successive steam generating unit operating days and the 30-day average emission rate is used to determine compliance with the

NO<sub>X</sub>emission standards under §60.44b. The 30-day average emission rate is calculated as the average of all hourly emissions data recorded by the monitoring system during the 30-day test period.

- (2) Following the date on which the initial performance test is completed or is required to be completed under §60.8, whichever date comes first, the owner or operator of an affected facility which combusts coal or which combusts residual oil having a nitrogen content greater than 0.30 weight percent shall determine compliance with the NO<sub>x</sub>emission standards under §60.44b on a continuous basis through the use of a 30-day rolling average emission rate. A new 30-day rolling average emission rate is calculated each steam generating unit operating day as the average of all of the hourly NO<sub>x</sub>emission data for the preceding 30 steam generating unit operating days.
- (3) Following the date on which the initial performance test is completed or is required to be completed under §60.8, whichever date comes first, the owner or operator of an affected facility that has a heat input capacity greater than 73 MW (250 MMBtu/hr) and that combusts natural gas, distillate oil, or residual oil having a nitrogen content of 0.30 weight percent or less shall determine compliance with the NO<sub>x</sub>standards under §60.44b on a continuous basis through the use of a 30-day rolling average emission rate. A new 30-day rolling average emission rate is calculated each steam generating unit operating day as the average of all of the hourly NO<sub>x</sub>emission data for the preceding 30 steam generating unit operating days.
- (4) Following the date on which the initial performance test is completed or required to be completed under §60.8, whichever date comes first, the owner or operator of an affected facility that has a heat input capacity of 73 MW (250 MMBtu/hr) or less and that combusts natural gas, distillate oil, or residual oil having a nitrogen content of 0.30 weight percent or less shall upon request determine compliance with the NO<sub>x</sub>standards under §60.44b through the use of a 30-day performance test. During periods when performance tests are not requested, NO<sub>x</sub>emissions data collected pursuant to §60.48b(g)(1) or §60.48b(g)(2) are used to calculate a 30-day rolling average emission rate on a daily basis and used to prepare excess emission reports, but will not be used to determine compliance with the NO<sub>x</sub>emission standards. A new 30-day rolling average emission rate is calculated each steam generating unit operating day as the average of all of the hourly NO<sub>x</sub>emission data for the preceding 30 steam generating unit operating days.
- (5) If the owner or operator of an affected facility that combusts residual oil does not sample and analyze the residual oil for nitrogen content, as specified in §60.49b(e), the requirements of §60.48b(g)(1) apply and the provisions of §60.48b(g)(2) are inapplicable.
- (f) To determine compliance with the emissions limits for  $NO_X$  required by  $\S60.44b(a)(4)$  or  $\S60.44b(l)$  for duct burners used in combined cycle systems, either of the procedures described in paragraph (f)(1) or (2) of this section may be used:
- (1) The owner or operator of an affected facility shall conduct the performance test required under §60.8 as follows:
- (i) The emissions rate (E) of NO<sub>X</sub>shall be computed using Equation 1 in this section:

$$E = E_{eg} + \left(\frac{H_g}{H_b}\right) \left(E_{eg} - E_g\right) \qquad (Eq.1)$$

Where:

 $E = Emissions rate of NO_X from the duct burner, ng/J (lb/MMBtu) heat input;$ 

E<sub>sg</sub>= Combined effluent emissions rate, in ng/J (lb/MMBtu) heat input using appropriate F factor as described in Method 19 of appendix A of this part;

H<sub>g</sub>= Heat input rate to the combustion turbine, in J/hr (MMBtu/hr);

H<sub>b</sub>= Heat input rate to the duct burner, in J/hr (MMBtu/hr); and

E<sub>g</sub>= Emissions rate from the combustion turbine, in ng/J (lb/MMBtu) heat input calculated using appropriate F factor as described in Method 19 of appendix A of this part.

- (ii) Method 7E of appendix A of this part shall be used to determine the NO<sub>X</sub>concentrations. Method 3A or 3B of appendix A of this part shall be used to determine O<sub>2</sub>concentration.
- (iii) The owner or operator shall identify and demonstrate to the Administrator's satisfaction suitable methods to determine the average hourly heat input rate to the combustion turbine and the average hourly heat input rate to the affected duct burner.
- (iv) Compliance with the emissions limits under §60.44b(a)(4) or §60.44b(l) is determined by the three-run average (nominal 1-hour runs) for the initial and subsequent performance tests; or
- (2) The owner or operator of an affected facility may elect to determine compliance on a 30-day rolling average basis by using the CEMS specified under  $\S60.48b$  for measuring  $NO_X$  and  $O_Z$  and meet the requirements of  $\S60.48b$ . The sampling site shall be located at the outlet from the steam generating unit. The  $NO_X$  emissions rate at the outlet from the steam generating unit shall constitute the  $NO_X$  emissions rate from the duct burner of the combined cycle system.
- (g) The owner or operator of an affected facility described in §60.44b(j) or §60.44b(k) shall demonstrate the maximum heat input capacity of the steam generating unit by operating the facility at maximum capacity for 24 hours. The owner or operator of an affected facility shall determine the maximum heat input capacity using the heat loss method described in sections 5 and 7.3 of the ASME *Power Test Codes* 4.1 (incorporated by reference, see §60.17). This demonstration of maximum heat input capacity shall be made during the initial performance test for affected facilities that meet the criteria of §60.44b(j). It shall be made within 60 days after achieving the maximum production rate at which the affected facility will be operated, but not later than 180 days after initial start-up of each facility, for affected facilities meeting the criteria of §60.44b(k). Subsequent demonstrations may be required by the Administrator at any other time. If this demonstration indicates that the maximum heat input capacity of the affected facility is less than that stated by the manufacturer of the affected facility, the maximum heat input capacity determined during this demonstration shall be used to determine the capacity utilization rate for the affected facility. Otherwise, the maximum heat input capacity provided by the manufacturer is used.
- (h) The owner or operator of an affected facility described in §60.44b(j) that has a heat input capacity greater than 73 MW (250 MMBtu/hr) shall:
- (1) Conduct an initial performance test as required under §60.8 over a minimum of 24 consecutive steam generating unit operating hours at maximum heat input capacity to demonstrate compliance with the NO<sub>x</sub>emission standards under §60.44b using Method 7, 7A, 7E of appendix A of this part, or other approved reference methods; and
- (2) Conduct subsequent performance tests once per calendar year or every 400 hours of operation (whichever comes first) to demonstrate compliance with the NO<sub>x</sub>emission standards under §60.44b over a minimum of 3 consecutive steam generating unit operating hours at maximum heat input capacity using Method 7, 7A, 7E of appendix A of this part, or other approved reference methods.
- (i) The owner or operator of an affected facility seeking to demonstrate compliance under paragraph §60.43b(h)(5) shall follow the applicable procedures under §60.49b(r).
- (j) In place of PM testing with EPA Reference Method 5, 5B, or 17 of appendix A of this part, an owner or operator may elect to install, calibrate, maintain, and operate a CEMS for monitoring PM emissions discharged to the atmosphere and record the output of the system. The owner or operator of an affected facility who elects to continuously monitor PM emissions instead of conducting performance testing using EPA Method 5, 5B, or 17 of appendix A of this part shall comply with the requirements specified in paragraphs (j)(1) through (j)(13) of this section.
- (1) Notify the Administrator one month before starting use of the system.
- (2) Notify the Administrator one month before stopping use of the system.
- (3) The monitor shall be installed, evaluated, and operated in accordance with §60.13 of subpart A of this part.
- (4) The initial performance evaluation shall be completed no later than 180 days after the date of initial startup of the affected facility, as specified under §60.8 of subpart A of this part or within 180 days of notification to the

Administrator of use of the CEMS if the owner or operator was previously determining compliance by Method 5, 5B, or 17 of appendix A of this part performance tests, whichever is later.

- (5) The owner or operator of an affected facility shall conduct an initial performance test for PM emissions as required under §60.8 of subpart A of this part. Compliance with the PM emission limit shall be determined by using the CEMS specified in paragraph (j) of this section to measure PM and calculating a 24-hour block arithmetic average emission concentration using EPA Reference Method 19 of appendix A of this part, section 4.1.
- (6) Compliance with the PM emission limit shall be determined based on the 24-hour daily (block) average of the hourly arithmetic average emission concentrations using CEMS outlet data.
- (7) At a minimum, valid CEMS hourly averages shall be obtained as specified in paragraphs (j)(7)(i) of this section for 75 percent of the total operating hours per 30-day rolling average.
- (i) At least two data points per hour shall be used to calculate each 1-hour arithmetic average.
- (ii) [Reserved]
- (8) The 1-hour arithmetic averages required under paragraph (j)(7) of this section shall be expressed in ng/J or lb/MMBtu heat input and shall be used to calculate the boiler operating day daily arithmetic average emission concentrations. The 1-hour arithmetic averages shall be calculated using the data points required under §60.13(e)(2) of subpart A of this part.
- (9) All valid CEMS data shall be used in calculating average emission concentrations even if the minimum CEMS data requirements of paragraph (j)(7) of this section are not met.
- (10) The CEMS shall be operated according to Performance Specification 11 in appendix B of this part.
- (11) During the correlation testing runs of the CEMS required by Performance Specification 11 in appendix B of this part, PM and  $O_2$ (or  $CO_2$ ) data shall be collected concurrently (or within a 30-to 60-minute period) by both the continuous emission monitors and the test methods specified in paragraphs (j)(7)(i) of this section.
- (i) For PM, EPA Reference Method 5, 5B, or 17 of appendix A of this part shall be used.
- (ii) For O<sub>2</sub>(or CO<sub>2</sub>), EPA reference Method 3, 3A, or 3B of appendix A of this part, as applicable shall be used.
- (12) Quarterly accuracy determinations and daily calibration drift tests shall be performed in accordance with procedure 2 in appendix F of this part. Relative Response Audit's must be performed annually and Response Correlation Audits must be performed every 3 years.
- (13) When PM emissions data are not obtained because of CEMS breakdowns, repairs, calibration checks, and zero and span adjustments, emissions data shall be obtained by using other monitoring systems as approved by the Administrator or EPA Reference Method 19 of appendix A of this part to provide, as necessary, valid emissions data for a minimum of 75 percent of total operating hours per 30-day rolling average.

#### § 60.47b Emission monitoring for sulfur dioxide.

- (a) Except as provided in paragraphs (b), (f), and (h) of this section, the owner or operator of an affected facility subject to the SO<sub>2</sub>standards under §60.42b shall install, calibrate, maintain, and operate CEMS for measuring SO<sub>2</sub>concentrations and either O<sub>2</sub>or CO<sub>2</sub>concentrations and shall record the output of the systems. For units complying with the percent reduction standard, the SO<sub>2</sub>and either O<sub>2</sub>or CO<sub>2</sub>concentrations shall both be monitored at the inlet and outlet of the SO<sub>2</sub>control device. If the owner or operator has installed and certified SO<sub>2</sub>and O<sub>2</sub>or CO<sub>2</sub>CEMS according to the requirements of §75.20(c)(1) of this chapter and appendix A to part 75 of this chapter, and is continuing to meet the ongoing quality assurance requirements of §75.21 of this chapter and appendix B to part 75 of this chapter, those CEMS may be used to meet the requirements of this section, provided that:
- (1) When relative accuracy testing is conducted, SO<sub>2</sub>concentration data and CO<sub>2</sub>(or O<sub>2</sub>) data are collected simultaneously; and

- (2) In addition to meeting the applicable SO<sub>2</sub>and CO<sub>2</sub>(or O<sub>2</sub>) relative accuracy specifications in Figure 2 of appendix B to part 75 of this chapter, the relative accuracy (RA) standard in section 13.2 of Performance Specification 2 in appendix B to this part is met when the RA is calculated on a lb/MMBtu basis; and
- (3) The reporting requirements of §60.49b are met. SO<sub>2</sub>and CO<sub>2</sub>(or O<sub>2</sub>) data used to meet the requirements of §60.49b shall not include substitute data values derived from the missing data procedures in subpart D of part 75 of this chapter, nor shall the SO<sub>2</sub>data have been bias adjusted according to the procedures of part 75 of this chapter.
- (b) As an alternative to operating CEMS as required under paragraph (a) of this section, an owner or operator may elect to determine the average SO<sub>2</sub>emissions and percent reduction by:
- (1) Collecting coal or oil samples in an as-fired condition at the inlet to the steam generating unit and analyzing them for sulfur and heat content according to Method 19 of appendix A of this part. Method 19 of appendix A of this part provides procedures for converting these measurements into the format to be used in calculating the average SO<sub>2</sub>input rate, or
- (2) Measuring SO<sub>2</sub>according to Method 6B of appendix A of this part at the inlet or outlet to the SO<sub>2</sub>control system. An initial stratification test is required to verify the adequacy of the Method 6B of appendix A of this part sampling location. The stratification test shall consist of three paired runs of a suitable SO<sub>2</sub>and CO<sub>2</sub>measurement train operated at the candidate location and a second similar train operated according to the procedures in section 3.2 and the applicable procedures in section 7 of Performance Specification 2. Method 6B of appendix A of this part, Method 6A of appendix A of this part, or a combination of Methods 6 and 3 or 3B of appendix A of this part or Methods 6C and 3A of appendix A of this part are suitable measurement techniques. If Method 6B of appendix A of this part is used for the second train, sampling time and timer operation may be adjusted for the stratification test as long as an adequate sample volume is collected; however, both sampling trains are to be operated similarly. For the location to be adequate for Method 6B of appendix A of this part 24-hour tests, the mean of the absolute difference between the three paired runs must be less than 10 percent.
- (3) A daily SO<sub>2</sub>emission rate, E<sub>D</sub>, shall be determined using the procedure described in Method 6A of appendix A of this part, section 7.6.2 (Equation 6A–8) and stated in ng/J (lb/MMBtu) heat input.
- (4) The mean 30-day emission rate is calculated using the daily measured values in ng/J (lb/MMBtu) for 30 successive steam generating unit operating days using equation 19–20 of Method 19 of appendix A of this part.
- (c) The owner or operator of an affected facility shall obtain emission data for at least 75 percent of the operating hours in at least 22 out of 30 successive boiler operating days. If this minimum data requirement is not met with a single monitoring system, the owner or operator of the affected facility shall supplement the emission data with data collected with other monitoring systems as approved by the Administrator or the reference methods and procedures as described in paragraph (b) of this section.
- (d) The 1-hour average  $SO_2$ emission rates measured by the CEMS required by paragraph (a) of this section and required under §60.13(h) is expressed in ng/J or lb/MMBtu heat input and is used to calculate the average emission rates under §60.42(b). Each 1-hour average  $SO_2$ emission rate must be based on 30 or more minutes of steam generating unit operation. The hourly averages shall be calculated according to §60.13(h)(2). Hourly  $SO_2$ emission rates are not calculated if the affected facility is operated less than 30 minutes in a given clock hour and are not counted toward determination of a steam generating unit operating day.
- (e) The procedures under §60.13 shall be followed for installation, evaluation, and operation of the CEMS.
- (1) Except as provided for in paragraph (e)(4) of this section, all CEMS shall be operated in accordance with the applicable procedures under Performance Specifications 1, 2, and 3 of appendix B of this part.
- (2) Except as provided for in paragraph (e)(4) of this section, quarterly accuracy determinations and daily calibration drift tests shall be performed in accordance with Procedure 1 of appendix F of this part.
- (3) For affected facilities combusting coal or oil, alone or in combination with other fuels, the span value of the  $SO_2CEMS$  at the inlet to the  $SO_2$ control device is 125 percent of the maximum estimated hourly potential  $SO_2$ emissions of the fuel combusted, and the span value of the CEMS at the outlet to the  $SO_2$ control device is 50

percent of the maximum estimated hourly potential SO<sub>2</sub>emissions of the fuel combusted. Alternatively, SO<sub>2</sub>span values determined according to section 2.1.1 in appendix A to part 75 of this chapter may be used.

- (4) As an alternative to meeting the requirements of requirements of paragraphs (e)(1) and (e)(2) of this section, the owner or operator may elect to implement the following alternative data accuracy assessment procedures:
- (i) For all required  $CO_2$  and  $O_2$  monitors and for  $SO_2$  and  $NO_X$  monitors with span values less than 100 ppm, the daily calibration error test and calibration adjustment procedures described in sections 2.1.1 and 2.1.3 of appendix B to part 75 of this chapter may be followed instead of the CD assessment procedures in Procedure 1, section 4.1 of appendix F to this part. If this option is selected, the data validation and out-of-control provisions in sections 2.1.4 and 2.1.5 of appendix B to part 75 of this chapter shall be followed instead of the excessive CD and out-of-control criteria in Procedure 1, section 4.3 of appendix F to this part. For the purposes of data validation under this subpart, the excessive CD and out-of-control criteria in Procedure 1, section 4.3 of appendix F to this part shall apply to  $SO_2$  and  $NO_X$  span values less than 100 ppm;
- (ii) For all required  $CO_2$ and  $O_2$ monitors and for  $SO_2$ and  $NO_X$ monitors with span values greater than 30 ppm, quarterly linearity checks may be performed in accordance with section 2.2.1 of appendix B to part 75 of this chapter, instead of performing the cylinder gas audits (CGAs) described in Procedure 1, section 5.1.2 of appendix F to this part. If this option is selected: The frequency of the linearity checks shall be as specified in section 2.2.1 of appendix B to part 75 of this chapter; the applicable linearity specifications in section 3.2 of appendix A to part 75 of this chapter shall be met; the data validation and out-of-control criteria in section 2.2.3 of appendix B to part 75 of this chapter shall be followed instead of the excessive audit inaccuracy and out-of-control criteria in Procedure 1, section 5.2 of appendix F to this part; and the grace period provisions in section 2.2.4 of appendix B to part 75 of this chapter shall apply. For the purposes of data validation under this subpart, the cylinder gas audits described in Procedure 1, section 5.1.2 of appendix F to this part shall be performed for  $SO_2$ and  $SO_2$ an
- (iii) For SO<sub>2</sub>, CO<sub>2</sub>, and O<sub>2</sub>monitoring systems and for NO<sub>x</sub>emission rate monitoring systems, RATAs may be performed in accordance with section 2.3 of appendix B to part 75 of this chapter instead of following the procedures described in Procedure 1, section 5.1.1 of appendix F to this part. If this option is selected: The frequency of each RATA shall be as specified in section 2.3.1 of appendix B to part 75 of this chapter; the applicable relative accuracy specifications shown in Figure 2 in appendix B to part 75 of this chapter shall be met; the data validation and out-of-control criteria in section 2.3.2 of appendix B to part 75 of this chapter shall be followed instead of the excessive audit inaccuracy and out-of-control criteria in Procedure 1, section 5.2 of appendix F to this part; and the grace period provisions in section 2.3.3 of appendix B to part 75 of this chapter shall apply. For the purposes of data validation under this subpart, the relative accuracy specification in section 13.2 of Performance Specification 2 in appendix B to this part shall be met on a lb/MMBtu basis for SO<sub>2</sub>(regardless of the SO<sub>2</sub>emission level during the RATA), and for NO<sub>x</sub>when the average NO<sub>x</sub>emission rate measured by the reference method during the RATA is less than 0.100 lb/MMBtu.
- (f) The owner or operator of an affected facility that combusts very low sulfur oil or is demonstrating compliance under §60.45b(k) is not subject to the emission monitoring requirements under paragraph (a) of this section if the owner or operator maintains fuel records as described in §60.49b(r).

#### § 60.48b Emission monitoring for particulate matter and nitrogen oxides.

- (a) Except as provided in paragraph (j) of this section, the owner or operator of an affected facility subject to the opacity standard under §60.43b shall install, calibrate, maintain, and operate a CEMS for measuring the opacity of emissions discharged to the atmosphere and record the output of the system.
- (b) Except as provided under paragraphs (g), (h), and (i) of this section, the owner or operator of an affected facility subject to a  $NO_X$  standard under §60.44b shall comply with either paragraphs (b)(1) or (b)(2) of this section.
- (1) Install, calibrate, maintain, and operate CEMS for measuring  $NO_X$  and  $O_2$  (or  $CO_2$ ) emissions discharged to the atmosphere, and shall record the output of the system; or
- (2) If the owner or operator has installed a NO<sub>x</sub>emission rate CEMS to meet the requirements of part 75 of this chapter and is continuing to meet the ongoing requirements of part 75 of this chapter, that CEMS may be used to

meet the requirements of this section, except that the owner or operator shall also meet the requirements of §60.49b. Data reported to meet the requirements of §60.49b shall not include data substituted using the missing data procedures in subpart D of part 75 of this chapter, nor shall the data have been bias adjusted according to the procedures of part 75 of this chapter.

- (c) The CEMS required under paragraph (b) of this section shall be operated and data recorded during all periods of operation of the affected facility except for CEMS breakdowns and repairs. Data is recorded during calibration checks, and zero and span adjustments.
- (d) The 1-hour average  $NO_X$  emission rates measured by the continuous  $NO_X$  monitor required by paragraph (b) of this section and required under  $\S60.13(h)$  shall be expressed in ng/J or lb/MMBtu heat input and shall be used to calculate the average emission rates under  $\S60.44b$ . The 1-hour averages shall be calculated using the data points required under  $\S60.13(h)(2)$ .
- (e) The procedures under §60.13 shall be followed for installation, evaluation, and operation of the continuous monitoring systems.
- (1) For affected facilities combusting coal, wood or municipal-type solid waste, the span value for a continuous monitoring system for measuring opacity shall be between 60 and 80 percent.
- (2) For affected facilities combusting coal, oil, or natural gas, the span value for  $NO_X$  is determined using one of the following procedures:

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- 1	i) Lygg	nt oc m	rozzidad	undar	norograr	h (c	<b>、</b> ((7)	\/ i i \	of thic	contina	$NO_{X}$ span	11011100	ahall h	a datarmir	10d 00	follows:
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Fuel	Span values for NO <sub>X</sub> (ppm)
Natural gas	500.
Oil	500.
Coal	1,000.
Mixtures	500 (x + y) + 1,000z.

#### Where:

- x = Fraction of total heat input derived from natural gas;
- y = Fraction of total heat input derived from oil; and
- z = Fraction of total heat input derived from coal.
- (ii) As an alternative to meeting the requirements of paragraph (e)(2)(i) of this section, the owner or operator of an affected facility may elect to use the  $NO_X$ span values determined according to section 2.1.2 in appendix A to part 75 of this chapter.
- (3) All span values computed under paragraph (e)(2)(i) of this section for combusting mixtures of regulated fuels are rounded to the nearest 500 ppm. Span values computed under paragraph (e)(2)(ii) of this section shall be rounded off according to section 2.1.2 in appendix A to part 75 of this chapter.
- (f) When NO<sub>X</sub>emission data are not obtained because of CEMS breakdowns, repairs, calibration checks and zero and span adjustments, emission data will be obtained by using standby monitoring systems, Method 7 of appendix A of this part, Method 7A of appendix A of this part, or other approved reference methods to provide emission data for a minimum of 75 percent of the operating hours in each steam generating unit operating day, in at least 22 out of 30 successive steam generating unit operating days.
- (g) The owner or operator of an affected facility that has a heat input capacity of 73 MW (250 MMBtu/hr) or less, and that has an annual capacity factor for residual oil having a nitrogen content of 0.30 weight percent or less, natural gas, distillate oil, or any mixture of these fuels, greater than 10 percent (0.10) shall:
- (1) Comply with the provisions of paragraphs (b), (c), (d), (e)(2), (e)(3), and (f) of this section; or

- (2) Monitor steam generating unit operating conditions and predict NO<sub>x</sub>emission rates as specified in a plan submitted pursuant to §60.49b(c).
- (h) The owner or operator of a duct burner, as described in 60.41b, that is subject to the  $NO_X$ standards of 60.44b(a)(4) or 60.44b(l) is not required to install or operate a continuous emissions monitoring system to measure  $NO_X$ emissions.
- (i) The owner or operator of an affected facility described in §60.44b(j) or §60.44b(k) is not required to install or operate a CEMS for measuring NO<sub>x</sub>emissions.
- (j) The owner or operator of an affected facility that meets the conditions in either paragraph (j)(1), (2), (3), (4), or (5) of this section is not required to install or operate a COMS for measuring opacity if:
- (1) The affected facility uses a PM CEMS to monitor PM emissions; or
- (2) The affected facility burns only liquid (excluding residual oil) or gaseous fuels with potential  $SO_2$ emissions rates of 26 ng/J (0.060 lb/MMBtu) or less and does not use a post-combustion technology to reduce  $SO_2$ or PM emissions. The owner or operator must maintain fuel records of the sulfur content of the fuels burned, as described under  $\S60.49$ b(r); or
- (3) The affected facility burns coke oven gas alone or in combination with fuels meeting the criteria in paragraph (j)(2) of this section and does not use a post-combustion technology to reduce SO<sub>2</sub>or PM emissions; or
- (4) The affected facility does not use post-combustion technology (except a wet scrubber) for reducing PM, SO<sub>2</sub>, or carbon monoxide (CO) emissions, burns only gaseous fuels or fuel oils that contain less than or equal to 0.30 weight percent sulfur, and is operated such that emissions of CO to the atmosphere from the affected facility are maintained at levels less than or equal to 0.15 lb/MMBtu on a steam generating unit operating day average basis. Owners and operators of affected facilities electing to comply with this paragraph must demonstrate compliance according to the procedures specified in paragraphs (j)(4)(i) through (iv) of this section.
- (i) You must monitor CO emissions using a CEMS according to the procedures specified in paragraphs (j)(4)(i)(A) through (D) of this section.
- (A) The CO CEMS must be installed, certified, maintained, and operated according to the provisions in §60.58b(i)(3) of subpart Eb of this part.
- (B) Each 1-hour CO emissions average is calculated using the data points generated by the CO CEMS expressed in parts per million by volume corrected to 3 percent oxygen (dry basis).
- (C) At a minimum, valid 1-hour CO emissions averages must be obtained for at least 90 percent of the operating hours on a 30-day rolling average basis. At least two data points per hour must be used to calculate each 1-hour average.
- (D) Quarterly accuracy determinations and daily calibration drift tests for the CO CEMS must be performed in accordance with procedure 1 in appendix F of this part.
- (ii) You must calculate the 1-hour average CO emissions levels for each steam generating unit operating day by multiplying the average hourly CO output concentration measured by the CO CEMS times the corresponding average hourly flue gas flow rate and divided by the corresponding average hourly heat input to the affected source. The 24-hour average CO emission level is determined by calculating the arithmetic average of the hourly CO emission levels computed for each steam generating unit operating day.
- (iii) You must evaluate the preceding 24-hour average CO emission level each steam generating unit operating day excluding periods of affected source startup, shutdown, or malfunction. If the 24-hour average CO emission level is greater than 0.15 lb/MMBtu, you must initiate investigation of the relevant equipment and control systems within 24 hours of the first discovery of the high emission incident and, take the appropriate corrective action as soon as practicable to adjust control settings or repair equipment to reduce the 24-hour average CO emission level to 0.15 lb/MMBtu or less.

- (iv) You must record the CO measurements and calculations performed according to paragraph (j)(4) of this section and any corrective actions taken. The record of corrective action taken must include the date and time during which the 24-hour average CO emission level was greater than 0.15 lb/MMBtu, and the date, time, and description of the corrective action.
- (5) The affected facility burns only gaseous fuels or fuel oils that contain less than or equal to 0.30 weight percent sulfur and operates according to a written site-specific monitoring plan approved by the appropriate delegated permitting authority. This monitoring plan must include procedures and criteria for establishing and monitoring specific parameters for the affected facility indicative of compliance with the opacity standard.
- (k) Owners or operators complying with the PM emission limit by using a PM CEMS monitor instead of monitoring opacity must calibrate, maintain, and operate a CEMS, and record the output of the system, for PM emissions discharged to the atmosphere as specified in §60.46b(j). The CEMS specified in paragraph §60.46b(j) shall be operated and data recorded during all periods of operation of the affected facility except for CEMS breakdowns and repairs. Data is recorded during calibration checks, and zero and span adjustments.

#### § 60.49b Reporting and recordkeeping requirements.

- (a) The owner or operator of each affected facility shall submit notification of the date of initial startup, as provided by §60.7. This notification shall include:
- (1) The design heat input capacity of the affected facility and identification of the fuels to be combusted in the affected facility;
- (2) If applicable, a copy of any federally enforceable requirement that limits the annual capacity factor for any fuel or mixture of fuels under  $\S 60.42b(d)(1)$ , 60.43b(a)(2), (a)(3)(iii), (c)(2)(ii), (d)(2)(iii), 60.44b(c), (d), (e), (i), (j), (k), 60.45b(d), (g), 60.46b(h), or 60.48b(i);
- (3) The annual capacity factor at which the owner or operator anticipates operating the facility based on all fuels fired and based on each individual fuel fired; and
- (4) Notification that an emerging technology will be used for controlling emissions of  $SO_2$ . The Administrator will examine the description of the emerging technology and will determine whether the technology qualifies as an emerging technology. In making this determination, the Administrator may require the owner or operator of the affected facility to submit additional information concerning the control device. The affected facility is subject to the provisions of  $\S60.42b(a)$  unless and until this determination is made by the Administrator.
- (b) The owner or operator of each affected facility subject to the SO<sub>2</sub>, PM, and/or NO<sub>x</sub>emission limits under §§60.42b, 60.43b, and 60.44b shall submit to the Administrator the performance test data from the initial performance test and the performance evaluation of the CEMS using the applicable performance specifications in appendix B of this part. The owner or operator of each affected facility described in §60.44b(j) or §60.44b(k) shall submit to the Administrator the maximum heat input capacity data from the demonstration of the maximum heat input capacity of the affected facility.
- (c) The owner or operator of each affected facility subject to the  $NO_X$  standard of  $\S60.44b$  who seeks to demonstrate compliance with those standards through the monitoring of steam generating unit operating conditions under the provisions of  $\S60.48b(g)(2)$  shall submit to the Administrator for approval a plan that identifies the operating conditions to be monitored under  $\S60.48b(g)(2)$  and the records to be maintained under  $\S60.49b(j)$ . This plan shall be submitted to the Administrator for approval within 360 days of the initial startup of the affected facility. If the plan is approved, the owner or operator shall maintain records of predicted nitrogen oxide emission rates and the monitored operating conditions, including steam generating unit load, identified in the plan. The plan shall:
- (1) Identify the specific operating conditions to be monitored and the relationship between these operating conditions and  $NO_X$ emission rates ( *i.e.*, ng/J or lbs/MMBtu heat input). Steam generating unit operating conditions include, but are not limited to, the degree of staged combustion ( *i.e.*, the ratio of primary air to secondary and/or tertiary air) and the level of excess air ( *i.e.*, flue gas  $O_2$ level);
- (2) Include the data and information that the owner or operator used to identify the relationship between NO<sub>x</sub>emission rates and these operating conditions; and

- (3) Identify how these operating conditions, including steam generating unit load, will be monitored under §60.48b(g) on an hourly basis by the owner or operator during the period of operation of the affected facility; the quality assurance procedures or practices that will be employed to ensure that the data generated by monitoring these operating conditions will be representative and accurate; and the type and format of the records of these operating conditions, including steam generating unit load, that will be maintained by the owner or operator under §60.49b(j).
- (d) The owner or operator of an affected facility shall record and maintain records of the amounts of each fuel combusted during each day and calculate the annual capacity factor individually for coal, distillate oil, residual oil, natural gas, wood, and municipal-type solid waste for the reporting period. The annual capacity factor is determined on a 12-month rolling average basis with a new annual capacity factor calculated at the end of each calendar month.
- (e) For an affected facility that combusts residual oil and meets the criteria under §\$60.46b(e)(4), 60.44b(j), or (k), the owner or operator shall maintain records of the nitrogen content of the residual oil combusted in the affected facility and calculate the average fuel nitrogen content for the reporting period. The nitrogen content shall be determined using ASTM Method D4629 (incorporated by reference, see §60.17), or fuel suppliers. If residual oil blends are being combusted, fuel nitrogen specifications may be prorated based on the ratio of residual oils of different nitrogen content in the fuel blend.
- (f) For facilities subject to the opacity standard under §60.43b, the owner or operator shall maintain records of opacity.
- (g) Except as provided under paragraph (p) of this section, the owner or operator of an affected facility subject to the  $NO_X$  standards under §60.44b shall maintain records of the following information for each steam generating unit operating day:
- (1) Calendar date;
- (2) The average hourly NO<sub>x</sub>emission rates (expressed as NO<sub>2</sub>) (ng/J or lb/MMBtu heat input) measured or predicted;
- (3) The 30-day average NO<sub>x</sub>emission rates (ng/J or lb/MMBtu heat input) calculated at the end of each steam generating unit operating day from the measured or predicted hourly nitrogen oxide emission rates for the preceding 30 steam generating unit operating days;
- (4) Identification of the steam generating unit operating days when the calculated 30-day average  $NO_X$ emission rates are in excess of the  $NO_X$ emissions standards under §60.44b, with the reasons for such excess emissions as well as a description of corrective actions taken;
- (5) Identification of the steam generating unit operating days for which pollutant data have not been obtained, including reasons for not obtaining sufficient data and a description of corrective actions taken;
- (6) Identification of the times when emission data have been excluded from the calculation of average emission rates and the reasons for excluding data;
- (7) Identification of "F" factor used for calculations, method of determination, and type of fuel combusted;
- (8) Identification of the times when the pollutant concentration exceeded full span of the CEMS;
- (9) Description of any modifications to the CEMS that could affect the ability of the CEMS to comply with Performance Specification 2 or 3; and
- (10) Results of daily CEMS drift tests and quarterly accuracy assessments as required under appendix F, Procedure 1 of this part.
- (h) The owner or operator of any affected facility in any category listed in paragraphs (h)(1) or (2) of this section is required to submit excess emission reports for any excess emissions that occurred during the reporting period.
- (1) Any affected facility subject to the opacity standards under  $\S60.43b(e)$  or to the operating parameter monitoring requirements under  $\S60.13(i)(1)$ .
- (2) Any affected facility that is subject to the NO<sub>x</sub> standard of §60.44b, and that:

- (i) Combusts natural gas, distillate oil, or residual oil with a nitrogen content of 0.3 weight percent or less; or
- (ii) Has a heat input capacity of 73 MW (250 MMBtu/hr) or less and is required to monitor  $NO_X$ emissions on a continuous basis under  $\S60.48b(g)(1)$  or steam generating unit operating conditions under  $\S60.48b(g)(2)$ .
- (3) For the purpose of §60.43b, excess emissions are defined as all 6-minute periods during which the average opacity exceeds the opacity standards under §60.43b(f).
- (4) For purposes of §60.48b(g)(1), excess emissions are defined as any calculated 30-day rolling average NO<sub>x</sub>emission rate, as determined under §60.46b(e), that exceeds the applicable emission limits in §60.44b.
- (i) The owner or operator of any affected facility subject to the continuous monitoring requirements for NO<sub>X</sub> under §60.48(b) shall submit reports containing the information recorded under paragraph (g) of this section.
- (j) The owner or operator of any affected facility subject to the SO<sub>2</sub> standards under §60.42b shall submit reports.
- (k) For each affected facility subject to the compliance and performance testing requirements of §60.45b and the reporting requirement in paragraph (j) of this section, the following information shall be reported to the Administrator:
- (1) Calendar dates covered in the reporting period;
- (2) Each 30-day average SO<sub>2</sub>emission rate (ng/J or lb/MMBtu heat input) measured during the reporting period, ending with the last 30-day period; reasons for noncompliance with the emission standards; and a description of corrective actions taken;
- (3) Each 30-day average percent reduction in SO<sub>2</sub>emissions calculated during the reporting period, ending with the last 30-day period; reasons for noncompliance with the emission standards; and a description of corrective actions taken;
- (4) Identification of the steam generating unit operating days that coal or oil was combusted and for which SO<sub>2</sub>or diluent (O<sub>2</sub>or CO<sub>2</sub>) data have not been obtained by an approved method for at least 75 percent of the operating hours in the steam generating unit operating day; justification for not obtaining sufficient data; and description of corrective action taken;
- (5) Identification of the times when emissions data have been excluded from the calculation of average emission rates; justification for excluding data; and description of corrective action taken if data have been excluded for periods other than those during which coal or oil were not combusted in the steam generating unit;
- (6) Identification of "F" factor used for calculations, method of determination, and type of fuel combusted;
- (7) Identification of times when hourly averages have been obtained based on manual sampling methods;
- (8) Identification of the times when the pollutant concentration exceeded full span of the CEMS;
- (9) Description of any modifications to the CEMS that could affect the ability of the CEMS to comply with Performance Specification 2 or 3;
- (10) Results of daily CEMS drift tests and quarterly accuracy assessments as required under appendix F, Procedure 1 of this part; and
- (11) The annual capacity factor of each fired as provided under paragraph (d) of this section.
- (1) For each affected facility subject to the compliance and performance testing requirements of §60.45b(d) and the reporting requirements of paragraph (j) of this section, the following information shall be reported to the Administrator:
- (1) Calendar dates when the facility was in operation during the reporting period;

- (2) The 24-hour average SO<sub>2</sub>emission rate measured for each steam generating unit operating day during the reporting period that coal or oil was combusted, ending in the last 24-hour period in the quarter; reasons for noncompliance with the emission standards; and a description of corrective actions taken;
- (3) Identification of the steam generating unit operating days that coal or oil was combusted for which  $S0_2$  or diluent  $(O_2$  or  $CO_2)$  data have not been obtained by an approved method for at least 75 percent of the operating hours; justification for not obtaining sufficient data; and description of corrective action taken;
- (4) Identification of the times when emissions data have been excluded from the calculation of average emission rates; justification for excluding data; and description of corrective action taken if data have been excluded for periods other than those during which coal or oil were not combusted in the steam generating unit;
- (5) Identification of "F" factor used for calculations, method of determination, and type of fuel combusted;
- (6) Identification of times when hourly averages have been obtained based on manual sampling methods;
- (7) Identification of the times when the pollutant concentration exceeded full span of the CEMS;
- (8) Description of any modifications to the CEMS that could affect the ability of the CEMS to comply with Performance Specification 2 or 3; and
- (9) Results of daily CEMS drift tests and quarterly accuracy assessments as required under Procedure 1 of appendix F 1 of this part. If the owner or operator elects to implement the alternative data assessment procedures described in §§60.47b(e)(4)(i) through (e)(4)(iii), each data assessment report shall include a summary of the results of all of the RATAs, linearity checks, CGAs, and calibration error or drift assessments required by §§60.47b(e)(4)(i) through (e)(4)(iii).
- (m) For each affected facility subject to the SO<sub>2</sub>standards under §60.42(b) for which the minimum amount of data required under §60.47b(f) were not obtained during the reporting period, the following information is reported to the Administrator in addition to that required under paragraph (k) of this section:
- (1) The number of hourly averages available for outlet emission rates and inlet emission rates;
- (2) The standard deviation of hourly averages for outlet emission rates and inlet emission rates, as determined in Method 19 of appendix A of this part, section 7;
- (3) The lower confidence limit for the mean outlet emission rate and the upper confidence limit for the mean inlet emission rate, as calculated in Method 19 of appendix A of this part, section 7; and
- (4) The ratio of the lower confidence limit for the mean outlet emission rate and the allowable emission rate, as determined in Method 19 of appendix A of this part, section 7.
- (n) If a percent removal efficiency by fuel pretreatment ( i.e., % $R_f$ ) is used to determine the overall percent reduction ( i.e., % $R_o$ ) under §60.45b, the owner or operator of the affected facility shall submit a signed statement with the report.
- (1) Indicating what removal efficiency by fuel pretreatment (i.e., %R<sub>f</sub>) was credited during the reporting period;
- (2) Listing the quantity, heat content, and date each pre-treated fuel shipment was received during the reporting period, the name and location of the fuel pretreatment facility; and the total quantity and total heat content of all fuels received at the affected facility during the reporting period;
- (3) Documenting the transport of the fuel from the fuel pretreatment facility to the steam generating unit; and
- (4) Including a signed statement from the owner or operator of the fuel pretreatment facility certifying that the percent removal efficiency achieved by fuel pretreatment was determined in accordance with the provisions of Method 19 of appendix A of this part and listing the heat content and sulfur content of each fuel before and after fuel pretreatment.

- (o) All records required under this section shall be maintained by the owner or operator of the affected facility for a period of 2 years following the date of such record.
- (p) The owner or operator of an affected facility described in §60.44b(j) or (k) shall maintain records of the following information for each steam generating unit operating day:
- (1) Calendar date;
- (2) The number of hours of operation; and
- (3) A record of the hourly steam load.
- (q) The owner or operator of an affected facility described in §60.44b(j) or §60.44b(k) shall submit to the Administrator a report containing:
- (1) The annual capacity factor over the previous 12 months;
- (2) The average fuel nitrogen content during the reporting period, if residual oil was fired; and
- (3) If the affected facility meets the criteria described in §60.44b(j), the results of any NO<sub>X</sub>emission tests required during the reporting period, the hours of operation during the reporting period, and the hours of operation since the last NO<sub>X</sub>emission test.
- (r) The owner or operator of an affected facility who elects to use the fuel based compliance alternatives in §60.42b or §60.43b shall either:
- (1) The owner or operator of an affected facility who elects to demonstrate that the affected facility combusts only very low sulfur oil under  $\S60.42b(j)(2)$  or  $\S60.42b(k)(2)$  shall obtain and maintain at the affected facility fuel receipts from the fuel supplier that certify that the oil meets the definition of distillate oil as defined in  $\S60.41b$  and the applicable sulfur limit. For the purposes of this section, the distillate oil need not meet the fuel nitrogen content specification in the definition of distillate oil. Reports shall be submitted to the Administrator certifying that only very low sulfur oil meeting this definition and/or pipeline quality natural gas was combusted in the affected facility during the reporting period; or
- (2) The owner or operator of an affected facility who elects to demonstrate compliance based on fuel analysis in §60.42b or §60.43b shall develop and submit a site-specific fuel analysis plan to the Administrator for review and approval no later than 60 days before the date you intend to demonstrate compliance. Each fuel analysis plan shall include a minimum initial requirement of weekly testing and each analysis report shall contain, at a minimum, the following information:
- (i) The potential sulfur emissions rate of the representative fuel mixture in ng/J heat input;
- (ii) The method used to determine the potential sulfur emissions rate of each constituent of the mixture. For distillate oil and natural gas a fuel receipt or tariff sheet is acceptable;
- (iii) The ratio of different fuels in the mixture; and
- (iv) The owner or operator can petition the Administrator to approve monthly or quarterly sampling in place of weekly sampling.
- (s) Facility specific NO<sub>X</sub> standard for Cytec Industries Fortier Plant's C.AOG incinerator located in Westwego, Louisiana:

#### (1) Definitions

Oxidation zone is defined as the portion of the C.AOG incinerator that extends from the inlet of the oxidizing zone combustion air to the outlet gas stack.

*Reducing zone* is defined as the portion of the C.AOG incinerator that extends from the burner section to the inlet of the oxidizing zone combustion air.

Total inlet air is defined as the total amount of air introduced into the C.AOG incinerator for combustion of natural gas and chemical by-product waste and is equal to the sum of the air flow into the reducing zone and the air flow into the oxidation zone.

- (2) Standard for nitrogen oxides . (i) When fossil fuel alone is combusted, the NO<sub>X</sub>emission limit for fossil fuel in §60.44b(a) applies.
- (ii) When natural gas and chemical by-product waste are simultaneously combusted, the NO<sub>X</sub>emission limit is 289 ng/J (0.67 lb/MMBtu) and a maximum of 81 percent of the total inlet air provided for combustion shall be provided to the reducing zone of the C.AOG incinerator.
- (3) Emission monitoring. (i) The percent of total inlet air provided to the reducing zone shall be determined at least every 15 minutes by measuring the air flow of all the air entering the reducing zone and the air flow of all the air entering the oxidation zone, and compliance with the percentage of total inlet air that is provided to the reducing zone shall be determined on a 3-hour average basis.
- (ii) The  $NO_X$ emission limit shall be determined by the compliance and performance test methods and procedures for  $NO_X$ in  $\S60.46b(i)$ .
- (iii) The monitoring of the NO<sub>x</sub>emission limit shall be performed in accordance with §60.48b.
- (4) Reporting and recordkeeping requirements. (i) The owner or operator of the C.AOG incinerator shall submit a report on any excursions from the limits required by paragraph (a)(2) of this section to the Administrator with the quarterly report required by paragraph (i) of this section.
- (ii) The owner or operator of the C.AOG incinerator shall keep records of the monitoring required by paragraph (a)(3) of this section for a period of 2 years following the date of such record.
- (iii) The owner of operator of the C.AOG incinerator shall perform all the applicable reporting and recordkeeping requirements of this section.
- (t) Facility-specific  $NO_X$ standard for Rohm and Haas Kentucky Incorporated's Boiler No. 100 located in Louisville, Kentucky:

#### (1) Definitions

Air ratio control damper is defined as the part of the low NO<sub>x</sub>burner that is adjusted to control the split of total combustion air delivered to the reducing and oxidation portions of the combustion flame.

Flue gas recirculation line is defined as the part of Boiler No. 100 that recirculates a portion of the boiler flue gas back into the combustion air.

- (2) Standard for nitrogen oxides . (i) When fossil fuel alone is combusted, the  $NO_X$ emission limit for fossil fuel in  $\S60.44b(a)$  applies.
- (ii) When fossil fuel and chemical by-product waste are simultaneously combusted, the NO<sub>X</sub>emission limit is 473 ng/J (1.1 lb/MMBtu), and the air ratio control damper tee handle shall be at a minimum of 5 inches (12.7 centimeters) out of the boiler, and the flue gas recirculation line shall be operated at a minimum of 10 percent open as indicated by its valve opening position indicator.
- (3) *Emission monitoring for nitrogen oxides* . (i) The air ratio control damper tee handle setting and the flue gas recirculation line valve opening position indicator setting shall be recorded during each 8-hour operating shift.
- (ii) The  $NO_X$ emission limit shall be determined by the compliance and performance test methods and procedures for  $NO_X$ in §60.46b.
- (iii) The monitoring of the NO<sub>x</sub>emission limit shall be performed in accordance with §60.48b.

- (4) Reporting and recordkeeping requirements. (i) The owner or operator of Boiler No. 100 shall submit a report on any excursions from the limits required by paragraph (b)(2) of this section to the Administrator with the quarterly report required by \$60.49b(i).
- (ii) The owner or operator of Boiler No. 100 shall keep records of the monitoring required by paragraph (b)(3) of this section for a period of 2 years following the date of such record.
- (iii) The owner of operator of Boiler No. 100 shall perform all the applicable reporting and recordkeeping requirements of §60.49b.
- (u) Site-specific standard for Merck & Co., Inc.'s Stonewall Plant in Elkton, Virginia . (1) This paragraph (u) applies only to the pharmaceutical manufacturing facility, commonly referred to as the Stonewall Plant, located at Route 340 South, in Elkton, Virginia ("site") and only to the natural gas-fired boilers installed as part of the powerhouse conversion required pursuant to 40 CFR 52.2454(g). The requirements of this paragraph shall apply, and the requirements of §§60.40b through 60.49b(t) shall not apply, to the natural gas-fired boilers installed pursuant to 40 CFR 52.2454(g).
- (i) The site shall equip the natural gas-fired boilers with low NO<sub>X</sub>technology.
- (ii) The site shall install, calibrate, maintain, and operate a continuous monitoring and recording system for measuring NO<sub>X</sub>emissions discharged to the atmosphere and opacity using a continuous emissions monitoring system or a predictive emissions monitoring system.
- (iii) Within 180 days of the completion of the powerhouse conversion, as required by 40 CFR 52.2454, the site shall perform a performance test to quantify criteria pollutant emissions.

### (2) [Reserved]

- (v) The owner or operator of an affected facility may submit electronic quarterly reports for  $SO_2$  and/or NO<sub>X</sub> and/or opacity in lieu of submitting the written reports required under paragraphs (h), (i), (j), (k) or (l) of this section. The format of each quarterly electronic report shall be coordinated with the permitting authority. The electronic report(s) shall be submitted no later than 30 days after the end of the calendar quarter and shall be accompanied by a certification statement from the owner or operator, indicating whether compliance with the applicable emission standards and minimum data requirements of this subpart was achieved during the reporting period. Before submitting reports in the electronic format, the owner or operator shall coordinate with the permitting authority to obtain their agreement to submit reports in this alternative format.
- (w) The reporting period for the reports required under this subpart is each 6 month period. All reports shall be submitted to the Administrator and shall be postmarked by the 30th day following the end of the reporting period.
- (x) Facility-specific NO<sub>x</sub>standard for Weyerhaeuser Company's No. 2 Power Boiler located in New Bern, North Carolina:
- (1) Standard for nitrogen oxides . (i) When fossil fuel alone is combusted, the  $NO_X$ emission limit for fossil fuel in  $\S60.44b(a)$  applies.
- (ii) When fossil fuel and chemical by-product waste are simultaneously combusted, the NO<sub>X</sub>emission limit is 215 ng/J (0.5 lb/MMBtu).
- (2) Emission monitoring for nitrogen oxides . (i) The  $NO_X$ emissions shall be determined by the compliance and performance test methods and procedures for  $NO_X$ in §60.46b.
- (ii) The monitoring of the NO<sub>x</sub>emissions shall be performed in accordance with §60.48b.
- (3) Reporting and recordkeeping requirements . (i) The owner or operator of the No. 2 Power Boiler shall submit a report on any excursions from the limits required by paragraph (x)(2) of this section to the Administrator with the quarterly report required by  $\S60.49b(i)$ .
- (ii) The owner or operator of the No. 2 Power Boiler shall keep records of the monitoring required by paragraph (x)(3) of this section for a period of 2 years following the date of such record.

- (iii) The owner or operator of the No. 2 Power Boiler shall perform all the applicable reporting and recordkeeping requirements of §60.49b.
- (y) Facility-specific NO<sub>x</sub>standard for INEOS USA's AOGI located in Lima, Ohio:
- (1) Standard for NO  $_{\rm X}$ . (i) When fossil fuel alone is combusted, the NO $_{\rm X}$ emission limit for fossil fuel in §60.44b(a) applies.
- (ii) When fossil fuel and chemical byproduct/waste are simultaneously combusted, the  $NO_X$ emission limit is 645 ng/J (1.5 lb/MMBtu).
- (2) Emission monitoring for  $NO_X$ . (i) The  $NO_X$ emissions shall be determined by the compliance and performance test methods and procedures for  $NO_X$ in §60.46b.
- (ii) The monitoring of the NO<sub>x</sub>emissions shall be performed in accordance with §60.48b.
- (3) Reporting and recordkeeping requirements. (i) The owner or operator of the AOGI shall submit a report on any excursions from the limits required by paragraph (y)(2) of this section to the Administrator with the quarterly report required by paragraph (i) of this section.
- (ii) The owner or operator of the AOGI shall keep records of the monitoring required by paragraph (y)(3) of this section for a period of 2 years following the date of such record.
- (iii) The owner or operator of the AOGI shall perform all the applicable reporting and recordkeeping requirements of this section.

# **APPENDIX E**

PHASE II ACID RAIN PERMIT

## PHASE II ACID RAIN PERMIT

Issued to:

Mississippi Power Company, Chevron Cogenerating Plant

Operated by:

Mississippi Power Company

ORIS code:

2047

Effective:

PERMIT ISSUANCE DATE to February 28, 2014

## **Summary of Previous Actions:**

This page will be replaced to document new actions each time a new action is taken by the MDEQ. This is the initial permitting action being undertaken:

1) Draft permit for public and EPA comment.

September 11, 1997

2) Permit finalized and issued.

December 30, 1997

3) Draft permit for public and EPA comment.

June 27, 2003

4) Draft permit finalized and issued.

September 17, 2003

5) Draft Title V Permit (incorporating Acid Rain Permit) for public and EPA review.

January 14, 2009

## **Present Action:**

6) Permit finalized and issued.

PERMIT ISSUANCE DATE

Signature

Harry M. Wilson, III, PE, Chief Environmental Permits Division

Mississippi Department of Environmental Quality

P.O. Box 2261

Jackson, MS 39225-2261

Telephone: (601) 961-5171 Fax: (601) 961-5742

3-17-2009 Date

#### PHASE II ACID RAIN PERMIT

Issued to: Mississippi Power Company, Chevron Cogenerating Plant

Operated by: Mississippi Power Company

ORIS code: 2047

Effective: PERMIT ISSUANCE DATE to February 28, 2014

## **ACID RAIN PERMIT CONTENTS:**

1) Statement of Basis.

- 2) SO<sub>2</sub> allowances allocated under this permit and NOx requirements for each affected unit.
- 3) Comments, notes and justifications regarding permit decisions and changes made to the permit application forms during the review process, and any additional requirements or conditions.
- 4) The permit application submitted for this source. The owners and operators of the source must comply with the standard requirements and special provisions set forth in the application.

## 1) STATEMENT OF BASIS:

Statutory and Regulatory Authorities: In accordance with the Mississippi Air and Water Pollution Control Law, specifically Miss. Code Ann. §§ 49-17-1 through 49-17-43, and any subsequent amendments, and Titles IV and V of the Clean Air Act, the Mississippi Department of Environmental Quality issues this permit pursuant to the State of Mississippi Air Emissions Operating Permit Regulations for the Purposes of Title V of the Federal Clean Air Act, Regulation APC-S-6, and the State of Mississippi Acid Rain Program Permit Regulations for Purposes of Title IV of the Federal Clean Air Act, Regulation APC-S-7.

## 2) SO<sub>2</sub> ALLOWANCE ALLOCATIONS AND NO<sub>X</sub> REQUIREMENTS FOR EACH AFFECTED UNIT:

		2009	2010	2011	2012	2013				
AA-005	SO <sub>2</sub> allowances, under Tables 2, 3, or 4 of 40 CFR Part 73.	N/A	N/A	N/A	N/A	N/A				
	NO <sub>x</sub> limit	N/A								

#### 3) COMMENTS, NOTES, AND JUSTIFICATIONS:

All affected units are natural gas-fired combustion turbines; therefore, the affected units are not subject to the  $NO_x$  requirements outlined in 40 CFR Part 76. Additionally, these are new units that were not listed in 40 CFR Part 73, Tables 2, 3, or 4, and have not been allocated any  $SO_2$  allowances.

## 4) PHASE II PERMIT APPLICATION: On File or Attached

# **APPENDIX F**

**CUSTOM FUEL MONITORING PLAN**